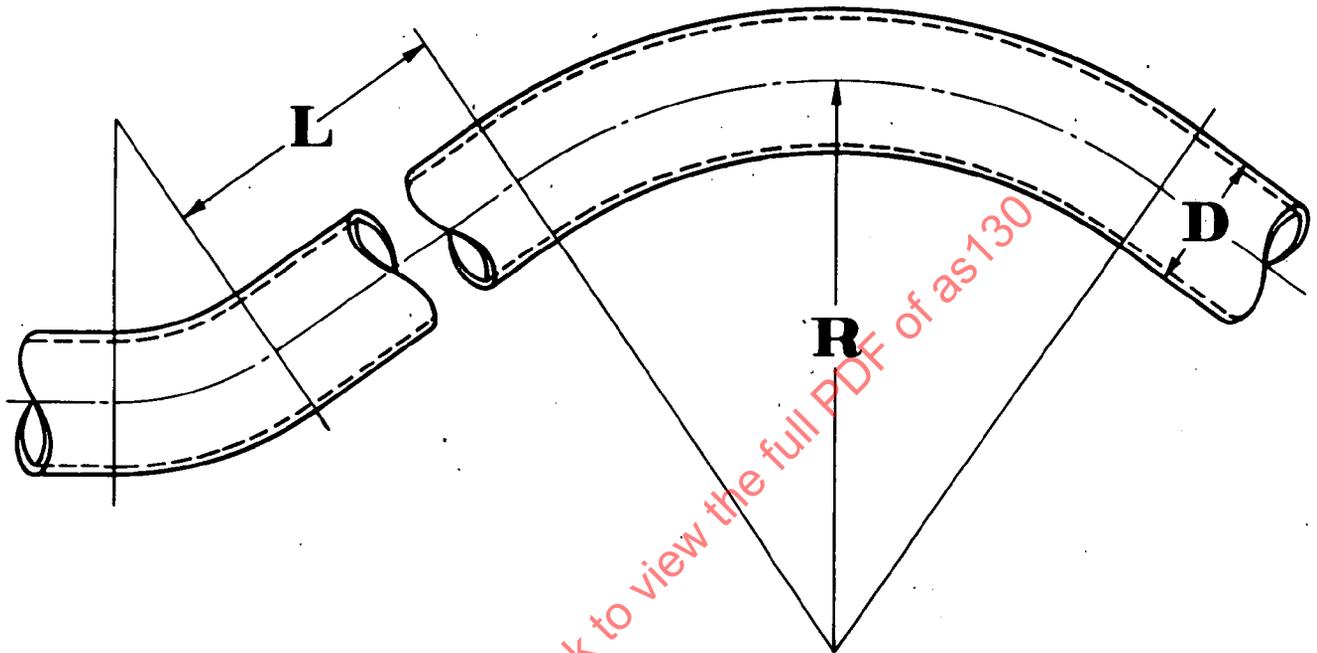


BENDING RADIUS, TUBE
(Aircraft Engine)

Issued 3-1-45

Revised



BENDING RADIUS SHALL BE GIVEN TO CENTER LINE OF TUBE

MIN BENDING RADIUS PREFERRED MIN BENDING RADIUS

$R = 2D$ — FOR GENERAL MATERIAL — $R = 4D$

$R = 4D$ — FOR STAINLESS STEEL — $R = 6D$

*A STRAIGHT LENGTH **L** IS DESIRABLE BETWEEN BENDS FOR CLAMPING PURPOSES BUT IS NOT MANDATORY*

WRINKLING OF TUBE NOT PERMISSIBLE

*UNLESS OTHERWISE SPECIFIED, ALLOWABLE TOLER ON FINISHED DIMS IS $\pm .010$
UNLESS OTHERWISE SPECIFIED, ALLOWABLE TOLER ON ANGLES IS ± 2 DEGREES*