

REV.
B

SAE AS125251
THRU AS125400

FEDERAL SUPPLY CLASS
5320

RATIONALE

REVISE ANODIZE COATING TO SULFURIC ACID PROCESS, ADD ANSI Y14.5 – 1982, ADD RUNOUT TO HEAD OD AND GENERAL UPDATE.

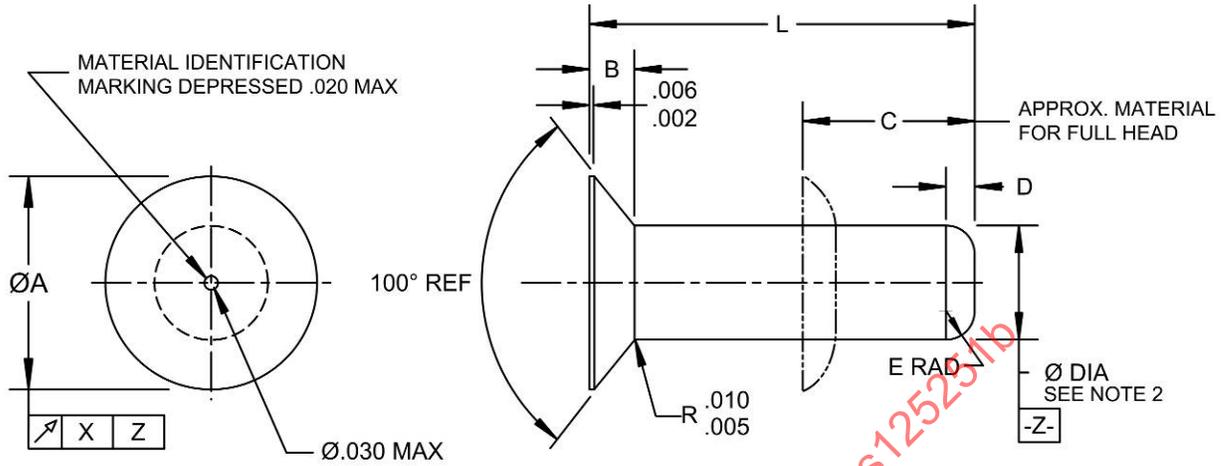


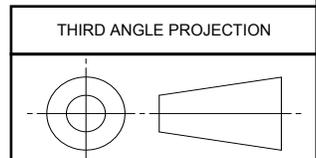
FIGURE 1 – RIVET

TABLE 1 – DIMENSIONS

NOMINAL DIAMETER REF	Ø DIAMETER	Ø A	B	C REF	D	E RAD	X
.062	.061-.065	.099-.107	.019-.023	.094	.016	.019	.010
.094	.093-.097	.164-.172	.033-.037	.141	.023	.029	.010
.125	.124-.128	.210-.218	.039-.043	.188	.031	.039	.010
.156	.155-.159	.272-.280	.052-.056	.234	.039	.049	.015
.188	.187-.191	.337-.347	.067-.071	.281	.047	.059	.015
.250	.249-.253	.460-.470	.092-.096	.375	.062	.078	.020
.312	.311-.315	.548-.558	.103-.107	.469	.078	.098	.020
.375	.374-.378	.678-.688	.131-.135	.562	.094	.117	.020

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CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7222-1

SAE Aerospace
An SAE International Group

AEROSPACE STANDARD
(R) RIVET – 100 DEGREE COUNTERSUNK HEAD,
ALUMINUM ALLOY (UNS A92117)

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SHEET 1 OF 2

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ISSUED 1954-03 REAFFIRMED 2006-08 REVISED 2012-03