

RATIONALE

ADDITIONAL CODE CALLOUT BEING INTRODUCED FOR OPTIONAL SAFETY WIRE HOLES. QPL NOTE REVISED.

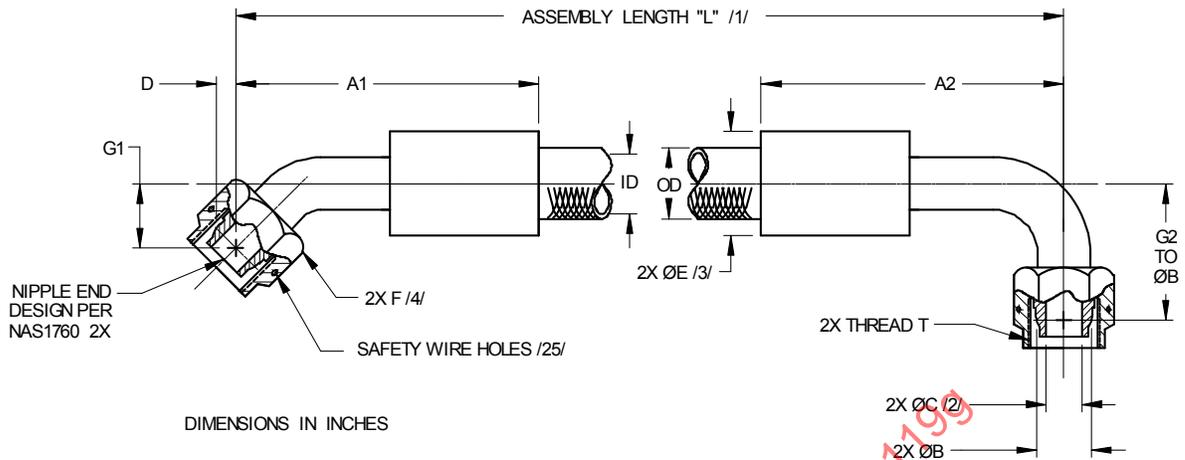


FIGURE 1 - HOSE AND FITTING DIMENSIONS

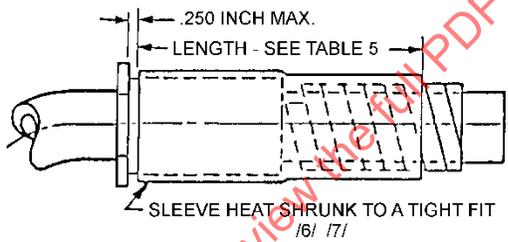


FIGURE 2 - TUBULAR/COIL ABRASION END

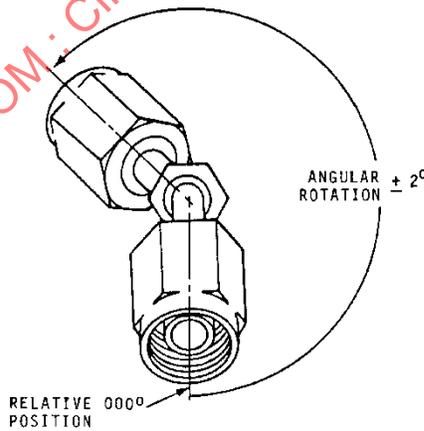
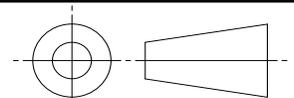


FIGURE 3 - FITTING ANGULAR ORIENTATION

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THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3D

PROCUREMENT SPECIFICATION: AS1339 /20/

SAE Aerospace
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AEROSPACE STANDARD

HOSE ASSEMBLY, PTFE, CRES REINFORCED,
3000 PSI, 400 °F, 45 DEGREE TO 90 DEGREE,
FLARELESS, LIGHTWEIGHT

SAE AS119
SHEET 1 OF 6

REV. G

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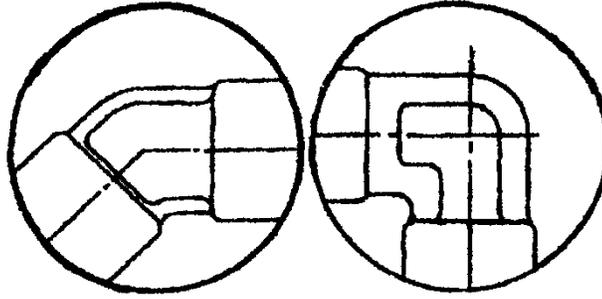


FIGURE 4 - ALTERNATE ELBOW CONFIGURATION /21/

TABLE 1 - ASSEMBLY DIMENSION

HOSE ASSEMBLY AS119 SIZE CODE	SIZE	THREAD T PER AS8879	ID MIN (REF)	A ₁ MAX	A ₂ MAX	B		D	E /3/ DIA MAX WITHOUT SLEEVING	F HEX (REF)	G ₁ MIN	G ₁ MAX	G ₂ MIN	G ₂ MAX
						GAGE DIA BASIC	C /2/ DIA MIN							
E	.250	.4375-20 UNJF-3B	.212	2.12	1.75	.2930	.135	.11	.69	.56	.31	.50	.69	.88
G	.375	.5625-18 UNJF-3B	.298	2.44	2.00	.4120	.240	.12	.80	.69	.44	.62	.88	1.09
H	.500	.7500-16 UNJF-3B	.391	2.75	2.38	.5600	.340	.13	.97	.88	.50	.75	1.00	1.31
J	.625	.8750-14 UNJF-3B	.485	3.25	2.81	.6730	.410	.14	1.11	1.00	.56	.81	1.19	1.50
K	.750	1.0625-12 UNJ-3B	.602	3.75	3.25	.8100	.510	.16	1.38	1.25	.62	.88	1.38	1.75
M	1.000	1.3125-12 UNJ-3B	.852	4.50	4.00	1.0620	.760	.21	1.66	1.50	.81	1.09	1.69	2.06

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TABLE 2 - HOSE AND SLEEVE OUTSIDE DIAMETER

SLEEVE CODE	SLEEVE MATERIAL	TEMP. LIMIT °F	TOLE-RANCE	HOSE OR SLEEVE OUTSIDE DIAMETER					
				/5/ HOSE SIZE .250	/5/ HOSE SIZE .375	/5/ HOSE SIZE .500	/5/ HOSE SIZE .625	/5/ HOSE SIZE .750	/5/ HOSE SIZE 1.000
-	(-) INDICATES HOSE ONLY, NO SLEEVE (SEE AS1339)	400	MAX MIN	.390 .360	.490 .455	.615 .585	.730 .690	.990 .950	1.270 1.230
A	ABRASION SLEEVE TUBULAR (TFE-AS1291-CODE B) /6/	400	MAX MIN	.500 .440	.600 .540	.730 .670	.840 .780	1.110 1.050	1.400 1.340
B	ABRASION SLEEVE COIL (NYLON AS1294) /7/	275	MAX MIN	.450 .390	.550 .490	.695 .635	.810 .750	1.080 1.020	1.360 1.300
C	FIRE SLEEVE (AS1072 SIL-FG) (15 min) /8/ /9/ /13/	400	MAX MIN	.625 .500	.750 .625	.875 .750	1.000 .875	1.250 1.125	1.500 1.375
D	ABRASION SLEEVE INTEGRAL SILICONE COMPOSITE /10/ /14/	350	MAX MIN	.500 .460	.600 .560	.700 .660	.830 .790	1.120 1.070	1.400 1.350
E	ABRASION SLEEVE SHRINK-ON (FEP) /11/	350	MAX MIN	.424 .374	.540 .480	.665 .615	.790 .730	1.070 1.010	1.350 1.290
F	ABRASION SLEEVE SHRINK-ON (POLYOLEFIN AS1073 - CODE B) /11/	275	MAX MIN	.450 .400	.560 .505	.695 .645	.810 .750	1.080 1.020	1.360 1.300
G	FIRE SLEEVE (AS1072 SIL-FG) (5 min) /8/ /9/ /12/	400	MAX MIN	.625 .500	.750 .625	.875 .750	1.000 .875	1.250 1.125	1.500 1.375
H	FIRE SLEEVE INTEGRAL SILICONE (15 min) /13/	400	MAX MIN	.660 .600	.745 .685	.895 .835	1.005 .945	1.240 1.160	1.515 1.455
J	FIRE SLEEVE INTEGRAL SILICONE (5 min) /12/	400	MAX MIN	.660 .600	.745 .685	.895 .835	1.005 .945	1.240 1.160	1.515 1.455
K	INTEGRAL ABRASION SLEEVE (BRAIDED) POLYESTER /10/	300	MAX MIN	.490 .444	.570 .535	.695 .650	.800 .760	1.070 1.030	1.350 1.310
L	ABRASION SLEEVE COIL (PTFE-AS1293) /7/	400	MAX MIN	.500 .440	.600 .540	.730 .670	.862 .802	1.110 1.050	1.400 1.340

TABLE 3 - ASSEMBLY LENGTH TOLERANCE

HOSE ASSEMBLY LENGTH	TOLERANCE
UNDER 18 in	±.125 in
18 TO 36 in EXCLUSIVE	±.250 in
36 TO 50 in EXCLUSIVE	±.500 in
50 in AND OVER	±1%

TABLE 4 - WEIGHT

HOSE OR SLEEVE CODE	HOSE OR TYPE SLEEVE	UNITS	MAXIMUM WEIGHT					
			HOSE SIZE .250	HOSE SIZE .375	HOSE SIZE .500	HOSE SIZE .625	HOSE SIZE .750	HOSE SIZE 1.000
-	HOSE ONLY	LB/IN	.009	.015	.020	.027	.058	.085
A	ABRASION SLEEVE (TFE-AS1291-CODE B)	LB/IN	.003	.004	.004	.005	.007	.009
B	ABRASION SLEEVE (NYLON AS1294)	LB/IN	.001	.002	.003	.003	.004	.005
C	FIRESLEEVE (15 min) AS1072	LB/IN	.007	.009	.011	.012	.017	.021
D	ABRASION SLEEVE INTEGRAL WITH HOSE	LB/IN	.012	.016	.024	.034	.067	.110
E	ABRASION SLEEVE (FEP)	LB/IN	.002	.003	.003	.005	.006	.007
F	ABRASION SLEEVE (AS1073-CODE B)	LB/IN	.002	.003	.003	.004	.005	.006
G	FIRESLEEVE (5 min) AS1072	LB/IN	.007	.009	.011	.012	.017	.021
H	FIRESLEEVE INTEGRAL (15 min) WITH HOSE	LB/IN	.019	.027	.035	.047	.099	.117
J	FIRESLEEVE INTEGRAL (5 min) WITH HOSE	LB/IN	.019	.027	.035	.047	.099	.117
K	ABRASION SLEEVE POLYESTER WITH HOSE	LB/IN	.012	.016	.022	.030	.060	.090
L	ABRASION SLEEVE (PTFE-AS1293)	LB/IN	.003	.004	.005	.005	.006	.007
NONE	FIRESLEEVE CLAMP	LB/EA	.020	.020	.025	.026	.026	.033
NONE	FITTING END (HOSE SIZE – 45 DEGREE)	LB/EA	.078	.126	.218	.327	.597	.860
NONE	FITTING END (HOSE SIZE – 90 DEGREE)	LB/EA	.078	.126	.218	.327	.615	.945

TABLE 5 - SLEEVE LENGTH

HOSE SIZE	LENGTH (INCHES)
E	2.00 ± .25
G	
H	2.50 ± .25
J	
K	3.00 ± .25
M	

TABLE 6 - SPHERICAL BALL SIZE FOR DETERMINING MINIMUM HOSE ASSEMBLY ID /2/

HOSE SIZE	ELBOW FITTING
E	.115
G	.204
H	.289
J	.349
K	.434
L	.646

NOTES:

/1/ LENGTH "L" IS A THREE DIGIT NUMBER OF WHICH THE FIRST TWO DIGITS DESCRIBE THE HOSE ASSEMBLY LENGTH IN WHOLE INCHES, AND THE THIRD DIGIT, THE FRACTION OF AN INCH IN EIGHTHS. IF HOSE LENGTH IS AN EXACT WHOLE NUMBER IN INCHES (NO FRACTIONAL LENGTH ADDITIONS), FOURTH DIGIT SHALL BE SPECIFIED AS "0".

LENGTH "L" IS MEASURED FROM "GAGE POINT" TO "GAGE POINT." FOR LENGTH TOLERANCES SEE TABLE 3. TO CONVERT "GAGE POINT" TO "GAGE POINT" TO "END TO END" MEASUREMENT, ADD "D" TO LENGTH "L".

/2/ HOSE ASSEMBLY INSIDE DIAMETER SHALL BE VERIFIED BY PASSING THE DESIGNATED, OR LARGER, SPHERICAL BALL PER TABLE 6 THROUGH THE HOSE ASSEMBLY.

 An SAE International Group	AEROSPACE STANDARD	SAE AS119 SHEET 4 OF 6	REV. G
	HOSE ASSEMBLY, PTFE, CRES REINFORCED, 3000 PSI, 400 °F, 45 DEGREE TO 90 DEGREE, FLARELESS, LIGHTWEIGHT		