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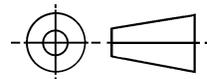
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AS116912

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THIRD ANGLE PROJECTION



ISSUED 1999-08 REAFFIRMED 2005-05

PREPARED BY COMMITTEE E-25

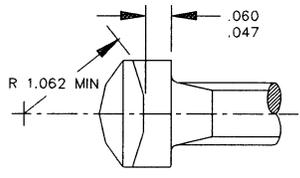


**AEROSPACE STANDARD**

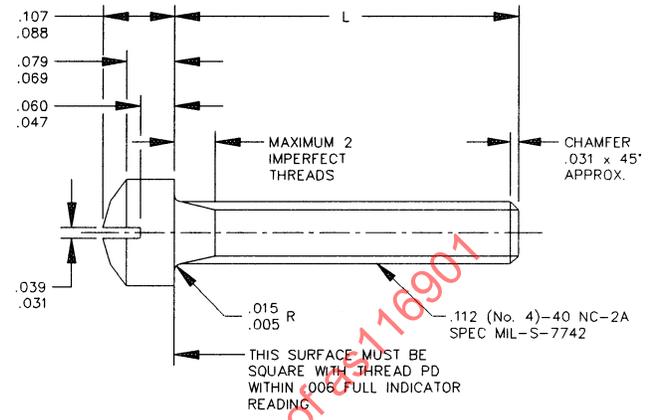
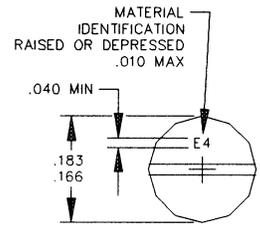
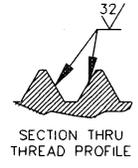
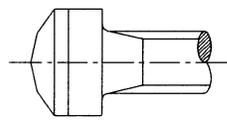
SCREW - OVAL FILLISTER HEAD,  
.112-40

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SHEET 1 OF 3

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OPTIONAL METHOD OF SLOTTING



PART NO.	L	PART NO.	L
		AN116907	.562
AN116902	.250	AN116908	.625
AN116903	.312	AN116909	.688
AN116904	.375	AN116910	.750
AN116905	.438		
AN116906	.500		

NOTES:

1. THE CONCENTRICITY OF THE THREAD PD IN RELATION TO THE HEAD SHALL BE WITHIN .005 FIR.
2. MATERIAL: STEEL AMS 5061.
3. STRESS RELIEVE AFTER HEADING. MATERIAL SPECIFICATION HARDNESS REQUIREMENTS MUST BE MAINTAINED.
4. FINISH: CADMIUM PLATE AMS 2400.
5. BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.