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**REV.
B**

**SAE AS115651
THRU AS115700**

FEDERAL SUPPLY CLASS
5305

RATIONALE

THIS NONCURRENT STANDARD HAS BEEN STABILIZED.

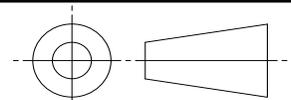
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THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7452

SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

SCREW - FLAT FILLISTER HEAD, DRILLED SHANK,
CADMIUM PLATED, STEEL UNS G87400,
125 KSI MIN., .2500-28 UNF-3A

**SAE AS115651
THRU AS115700**

**REV.
B**

ISSUED 1998-08 REAFFIRMED 2007-06 REVISED 2009-02 STABILIZED 2014-05

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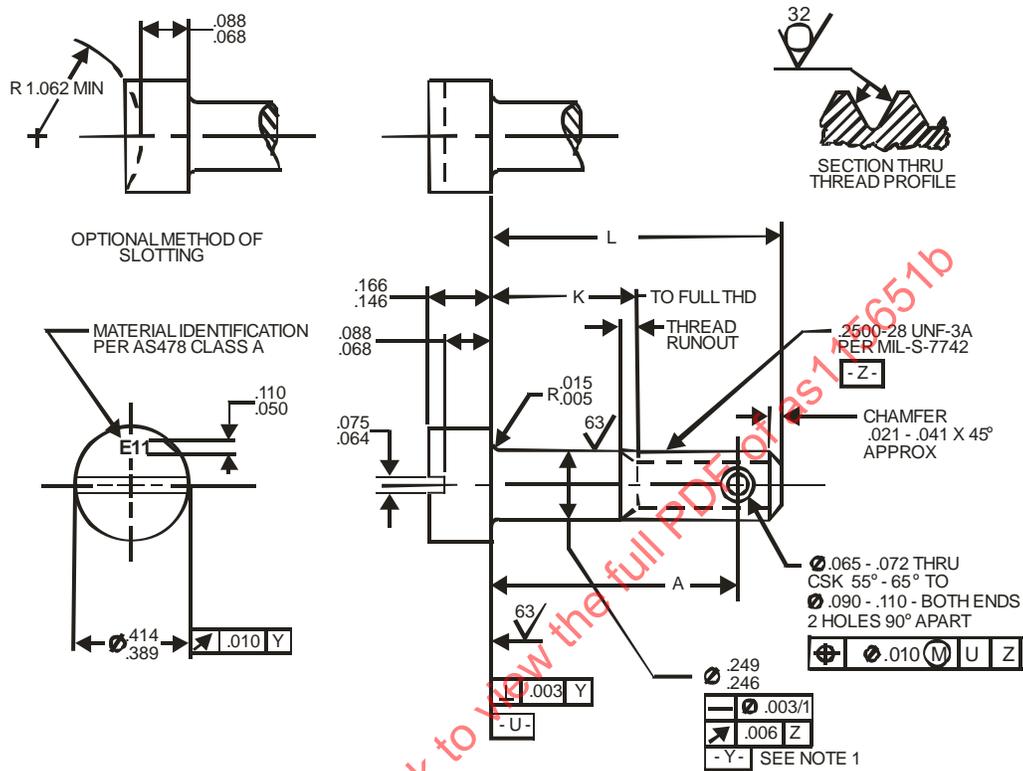


FIGURE 1 - SCREW

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 <p>An SAE International Group</p>	<p>AEROSPACE STANDARD</p>	<p>SAE AS115651 THRU AS115700 SHEET 1 OF 3</p>	<p>REV. B</p>
	<p>SCREW - FLAT FILLISTER HEAD, DRILLED SHANK, CADMIUM PLATED, STEEL UNS G87400, 125 KSI MIN., .2500-28 UNF-3A</p>		

TABLE 1 – PART NUMBERS AND DIMENSIONS.

PART NUMBERS	L	A	K	PART NUMBERS	L	A	K
AN115655	.552 - .572	.442 - .462	(a)	AN115670	1.490 - 1.510	1.380 - 1.400	.815 - .875
AN115656	.615 - .635	.505 - .525	(a)	AN115671	1.552 - 1.572	1.442 - 1.462	.878 - .938
AN115657	.678 - .698	.568 - .588	(a)	AN115672	1.615 - 1.635	1.505 - 1.525	.940 - 1.000
AN115658	.740 - .760	.630 - .650	.065 - .125	AN115673	1.678 - 1.698	1.568 - 1.588	1.002 - 1.062
AN115659	.802 - .822	.692 - .712	.128 - .188	AN115674	1.740 - 1.760	1.630 - 1.650	1.065 - 1.125
AN115660	.865 - .885	.755 - .775	.190 - .250	AN115675	1.865 - 1.885	1.755 - 1.775	1.190 - 1.250
AN115661	.928 - .948	.818 - .838	.252 - .312	AN115676	1.990 - 2.010	1.880 - 1.900	1.315 - 1.375
AN115662	.990 - 1.010	.880 - .900	.315 - .375	AN115677	2.115 - 2.135	2.005 - 2.025	1.440 - 1.500
AN115663	1.052 - 1.072	.942 - .962	.378 - .438	AN115678	2.240 - 2.260	2.130 - 2.150	1.565 - 1.625
AN115664	1.115 - 1.135	1.005 - 1.025	.440 - .500	AN115679	2.365 - 2.385	2.255 - 2.275	1.690 - 1.750
AN115665	1.178 - 1.198	1.068 - 1.088	.502 - .562	AN115680	2.490 - 2.510	2.380 - 2.400	1.815 - 1.875
AN115666	1.240 - 1.260	1.130 - 1.150	.565 - .625	AN115681	2.615 - 2.635	2.505 - 2.525	1.940 - 2.000
AN115667	1.302 - 1.322	1.192 - 1.212	.628 - .688	AN115682	2.740 - 2.760	2.630 - 2.650	1.065 - 2.125
AN115668	1.365 - 1.385	1.255 - 1.275	.690 - .750	AN115683	2.865 - 2.885	2.755 - 2.775	2.190 - 2.250
AN115669	1.428 - 1.448	1.318 - 1.338	.752 - .812	AN115684	2.990 - 3.010	2.880 - 2.900	2.315 - 2.375

(a) THREAD TO HEAD. MAXIMUM TWO INCOMPLETE THREADS.

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 An SAE International Group	AEROSPACE STANDARD	SAE AS115651 THRU AS115700 SHEET 2 OF 3	REV. B
	SCREW - FLAT FILLISTER HEAD, DRILLED SHANK, CADMIUM PLATED, STEEL UNS G87400, 125 KSI MIN., .2500-28 UNF-3A		