

REV.
A

SAE AS115401
THRU AS115450

RATIONALE

UPDATE STANDARD TO CURRENT REQUIREMENTS AND ADD CADMIUM CAUTION NOTICE.

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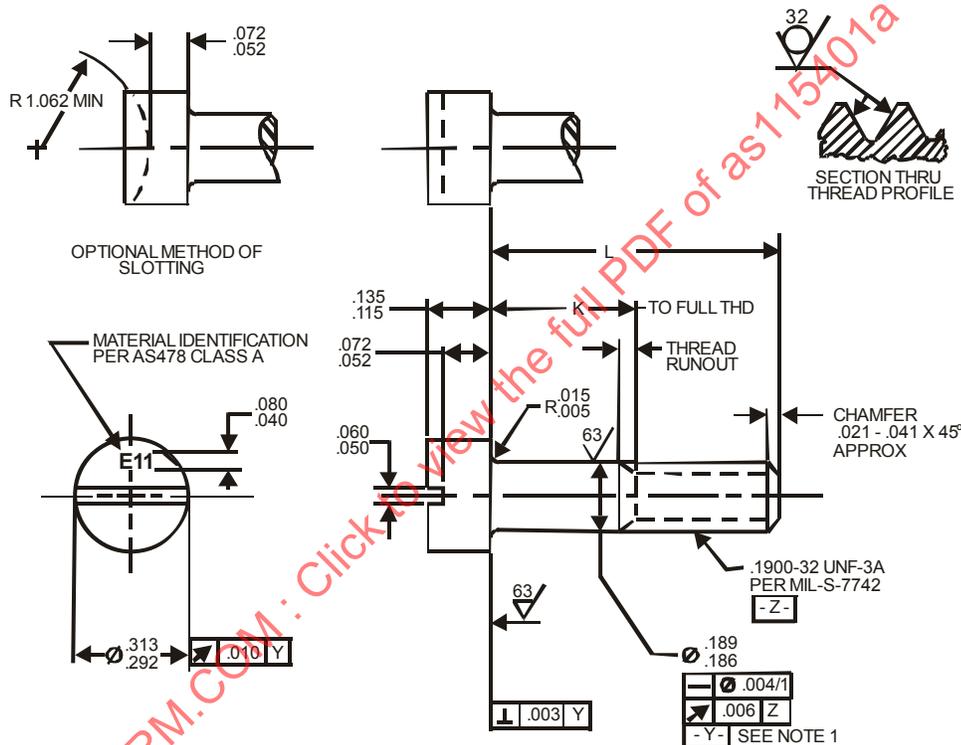
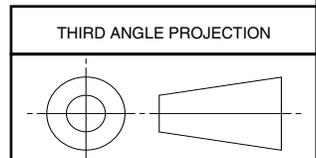


FIGURE 1 - SCREW

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CUSTODIAN: SAE E-25

PROCUREMENT SPECIFICATION: NONE

SAE Aerospace
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AEROSPACE STANDARD

(R) SCREW - FLAT FILLISTER HEAD,
CADMIUM PLATED, STEEL UNS G87400,
125 KSI MIN. .1900-32 UNF-3A

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TABLE 1 – PART NUMBERS AND DIMENSIONS

PART NUMBERS	L	K	PART NUMBERS	L	K
AN115405	.240 - .260	(a)	AN115423	1.365 - 1.385	.752 - .812
AN115406	.302 - .322	(a)	AN115424	1.428 - 1.448	.815 - .875
AN115407	.365 - .385	(a)	AN115425	1.490 - 1.510	.878 - .938
AN115408	.428 - .448	(a)	AN115426	1.615 - 1.635	1.002 - 1.062
AN115409	.490 - .510	(a)	AN115427	1.740 - 1.760	1.128 - 1.188
AN115410	.552 - .572	(a)	AN115428	1.865 - 1.885	1.252 - 1.312
AN115411	.615 - .635	(a)	AN115429	1.990 - 2.010	1.378 - 1.438
AN115412	.678 - .698	.065 - .125	AN115430	2.115 - 2.135	1.502 - 1.562
AN115413	.740 - .760	.128 - .188	AN115431	2.240 - 2.260	1.628 - 1.688
AN115414	.802 - .822	.190 - .250	AN115432	2.365 - 2.385	1.752 - 1.812
AN115415	.865 - .885	.252 - .312	AN115433	2.490 - 2.510	1.878 - 1.938
AN115416	.928 - .948	.315 - .375	AN115434	2.615 - 2.635	2.002 - 2.062
AN115417	.990 - 1.010	.378 - .438	AN115435	2.740 - 2.760	2.128 - 2.188
AN115418	1.052 - 1.072	.440 - .500	AN115436	2.865 - 2.885	2.252 - 2.312
AN115419	1.115 - 1.135	.502 - .562	AN115437	2.990 - 3.010	2.378 - 2.438
AN115420	1.178 - 1.198	.565 - .625			
AN115421	1.240 - 1.260	.628 - .688			
AN115422	1.302 - 1.322	.690 - .750			

(a) THREAD TO HEAD. MAXIMUM TWO INCOMPLETE THREADS.

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