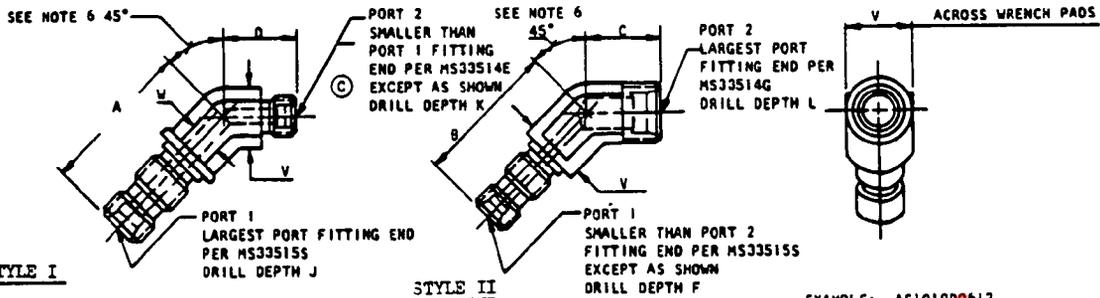


AS 1010



EXAMPLE: AS101001206

EXAMPLE: AS101000612

FORGING SIZE	A ±.016	C ±.016	V ±.016	W APPROX	J ±.016	L ±.016
3	1.352	.680	.375	.219	1.344	.672
4	1.477	.711	.438	.312	1.469	.703
5	1.477	.742	.500	.312	1.484	.750
6	1.586	.836	.562	.375	1.609	.859
8	1.836	.992	.750	.500	1.875	1.031
10	2.070	1.086	.875	.625	2.125	1.141
12	2.273	1.273	1.062	.625	2.359	1.359
16	2.398	1.367	1.312	1.000	2.531	1.500
20	2.430	1.461	1.625	1.250	2.609	1.641
24	2.445	1.555	1.875	1.500	2.672	1.781
32	2.602	1.836	2.562	2.000	2.922	2.156

LEG LENGTH B ±.016

FORGING SIZE	3	4	5	6	8	10	12	16	20	24	32	PORT #1 SIZE
3	1.305	1.367	1.367	1.430	1.508	1.601	1.695	1.820	1.852	1.867	1.821	2
4		1.414	1.414	1.477	1.555	1.648	1.742	1.867	1.899	1.914	1.868	3
5			1.477	1.540	1.618	1.711	1.805	1.930	1.962	1.977	1.931	4
6				1.540	1.618	1.711	1.805	1.930	1.962	1.977	1.931	5
8					1.564	1.757	1.851	1.976	2.008	2.023	1.977	6
10						1.929	2.023	2.148	2.180	2.195	2.149	8
12							2.164	2.289	2.321	2.336	2.290	10
16								2.398	2.430	2.445	2.399	12
20									2.430	2.445	2.399	16
24										2.445	2.399	20
32											2.399	24

LEG LENGTH D ±.016

FORGING SIZE	3	4	5	6	8	10	12	16	20	24	32	PORT #2 SIZE
3	.633	.633	.664	.742	.805	.836	.960	1.054	1.148	1.242	1.523	2
4		.680	.711	.789	.852	.883	1.007	1.101	1.195	1.289	1.570	3
5			.742	.820	.883	.914	1.038	1.132	1.226	1.320	1.601	4
6				.820	.883	.914	1.038	1.132	1.226	1.320	1.601	5
8					.899	.930	1.054	1.148	1.242	1.336	1.617	6
10						1.023	1.147	1.241	1.335	1.429	1.710	8
12							1.210	1.304	1.398	1.492	1.773	10
16								1.367	1.461	1.555	1.836	12
20									1.461	1.555	1.836	16
24										1.555	1.836	20
32											1.836	24

DRILL DEPTH E ±.016

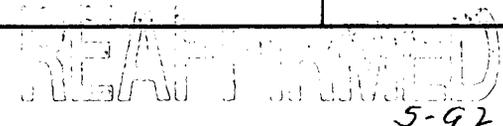
FORGING SIZE	3	4	5	6	8	10	12	16	20	24	32	PORT #1 SIZE
3	1.312	1.406	1.453	1.547	1.719	1.859	2.068	2.344	2.531	2.719	3.000	2
4		1.438	1.500	1.578	1.750	1.891	2.094	2.325	2.562	2.750	3.031	3
5			1.516	1.609	1.781	1.922	2.125	2.406	2.594	2.781	3.062	4
6				1.594	1.734	1.906	2.109	2.391	2.578	2.765	3.000	5
8					1.766	1.922	2.125	2.406	2.594	2.781	3.106	6
10						2.031	2.234	2.516	2.703	2.891	3.172	8
12							2.328	2.609	2.797	2.984	3.275	10
16								2.641	2.828	2.969	3.297	12
20									2.719	2.906	3.188	16
24										2.797	3.078	20
32											2.953	24

SHEET	1	2
REV	C	C

CUSTODIAN: SAE G-3/G-3B PROCUREMENT: MIL - F - 18280

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ISSUED 3 - 15 - 86 REVISED (C) 2 - 2 - 87