

SOCIETY OF AUTOMOTIVE ENGINEERS, Inc.
485 LEXINGTON AVENUE
NEW YORK 17, N.Y.

AERONAUTICAL RECOMMENDED PRACTICE

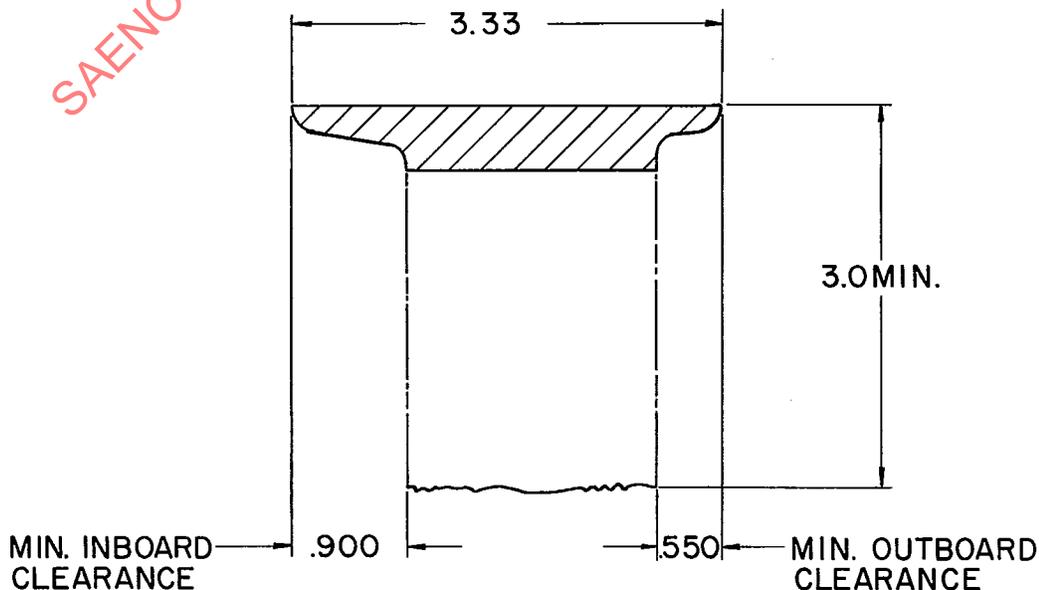
ARP 581

UNIVERSAL HORIZONTAL FIELD MAINTENANCE STAND FOR 10,000 LB. WEIGHT CLASS
PROPULSION UNITS (48" AND 30" RAIL GAGE)

Issued 3-1-60
Revised

1. **PURPOSE:** To provide a recommended practice for the design of a horizontal field maintenance stand which will be adaptable to all engines of the specified classes.
2. **SCOPE:** This recommended practice covers a rail concept stand that may be used for horizontal disassembly and reassembly, and maintenance, incorporating certain design features which are defined herein. These features include the rail dimensions and width, length and height of stand to insure compatibility with rail concept type transport and positioning trailers.
3. **GENERAL REQUIREMENTS:**
 - 3.1 **Reference Standards:** The following Military and Federal Standards may be applicable and provide useful information.

Fed. Std. No. 245	MIL-P-6906	MIL-S-8512
		MIL-D-8513
 - 3.2 **Material and Workmanship:**
 - 3.2.1 **Material** specified for use in fabrication shall be of best commercial quality and suitable for the purpose.
 - 3.2.2 **Workmanship:** All details of workmanship specified on the drawings shall be in accordance with high-grade commercial practices. Instructions shall provide that the article produced shall be free of defects which might affect its serviceability.
4. **DETAIL REQUIREMENTS:**
 - 4.1 Design configuration shall consist of two main rails and necessary support structure.
 - 4.1.1 **Rails:**
 - 4.1.1.1 The width of the upper rail surface shall be 3.33 in. as specified in Table 14, Fed. Std. 245, with the top flange configuration as defined by the solid lined portion of Figure 1 conforming to the Steel Products Manual, published by the American Iron and Steel Institute, and/or Fed. Std. 245.
 - 4.1.1.2 The remaining rail configuration and attaching hardware shall not exceed the envelope indicated by the phantom lined portion of Figure 1 to depth shown.
 - 4.1.1.3 The flatness, squareness and surface finish shall be in accordance with the intended application.



Section 8.3 of the SAE Technical Board rules provides that: "All technical reports, including standards approved and practices recommended, are advisory only. Their use by anyone engaged in industry or trade is entirely voluntary. There is no agreement to adhere to any SAE standard or recommended practice, and no commitment to conform to or be guided by any technical report. In formulating and approving technical reports, the Board and its Committees will not investigate or consider patents which may apply to the subject matter. Prospective users of the report are responsible for protecting themselves against liability for infringement of patents."

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4.1.2.2 The ends of rail shall be square with the top surface as indicated in Figure 2.

4.1.2.3 Joining of rails shall be accomplished by use of .750 in. quick disconnect pins attached to each female coupler.

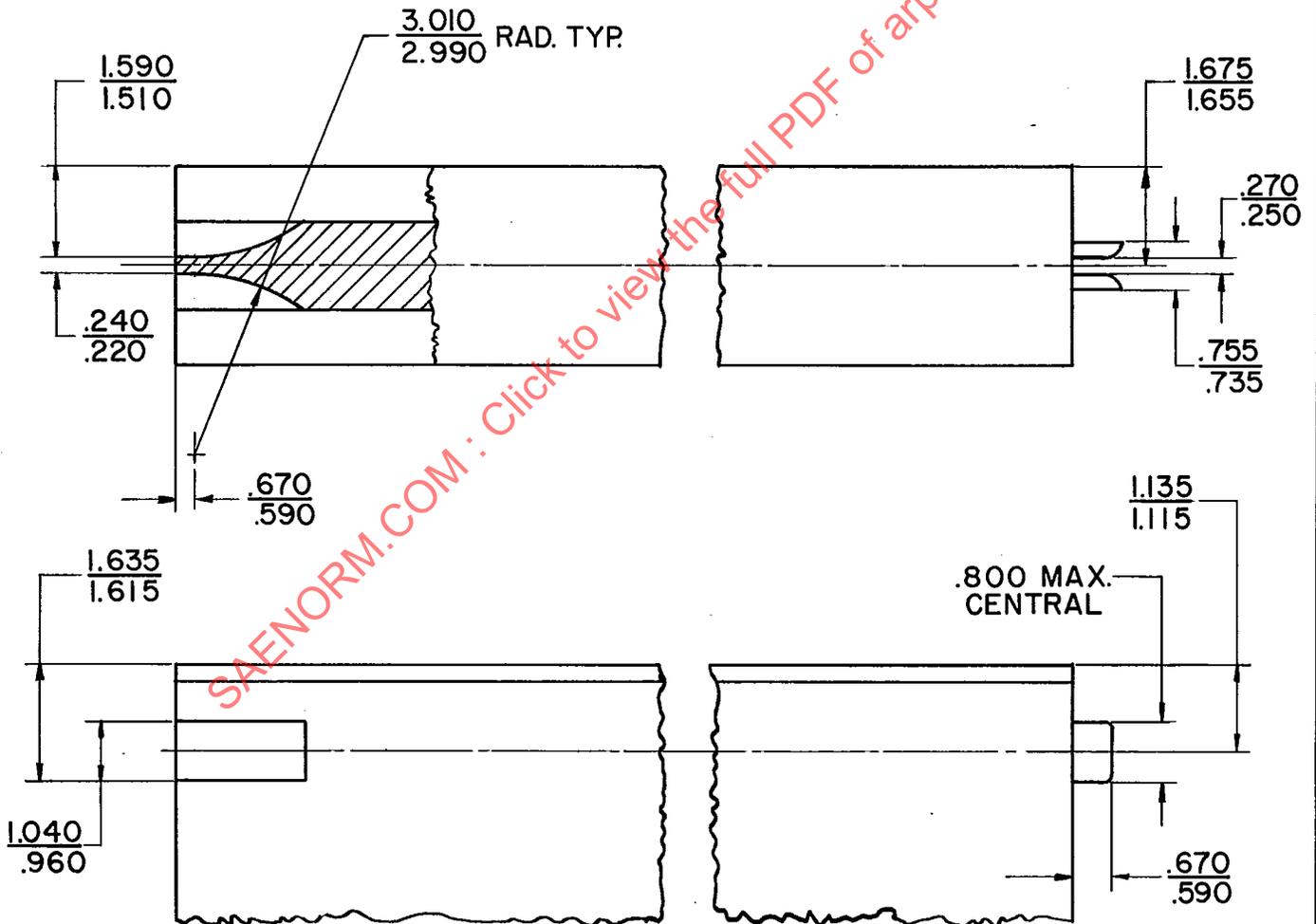


Figure 3