



# AEROSPACE MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.  
TWO PENNSYLVANIA PLAZA, NEW YORK, N. Y. 10001

## AMS 5686B

Superseding AMS 5686A

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STEEL WIRE, CORROSION RESISTANT  
18Cr - 11.5Ni (SAE 30305)  
Solution Heat Treated, Rivet Wire

### 1. SCOPE:

1.1 Form: This specification covers a corrosion resistant steel in the form of wire.

1.2 Application: Primarily for fabricating into rivets.

2. APPLICABLE DOCUMENTS: The following publications form a part of this specification to the extent specified herein. The latest issue of Aerospace Material Specifications (AMS) shall apply; the applicable issue of other documents shall be as specified in AMS 2350.

2.1 SAE Publications: Available from Society of Automotive Engineers, Inc., Two Pennsylvania Plaza, New York, New York 10001.

#### 2.1.1 Aerospace Material Specifications:

AMS 2241 - Tolerances, Corrosion and Heat Resistant Steel Bars and Wire and Titanium and Titanium Alloy Bars and Wire

AMS 2248 - Chemical Check Analysis Limits, Wrought Heat and Corrosion Resistant Steels and Alloys

AMS 2350 - Standards and Test Methods

AMS 2371 - Quality Assurance Sampling of Corrosion and Heat Resistant Alloys, Wrought Products Except Forgings

2.2 ASTM Publications: Available from American Society for Testing and Materials, 1916 Race Street, Philadelphia, Pennsylvania 19103.

ASTM A370 - Mechanical Testing of Steel Products

ASTM E353 - Chemical Analysis of Stainless, Heat-Resisting, Maraging, and Other Similar Chromium-Nickel-Iron Alloys

2.3 Government Publications: Available from Superintendent of Documents, Government Printing Office, Washington, D. C. 20402.

#### 2.3.1 Federal Standards:

Federal Test Method Standard No. 151 - Metals; Test Methods

### 3. TECHNICAL REQUIREMENTS:

3.1 Composition: Shall conform to the following percentages by weight, determined by wet chemical methods in accordance with ASTM E353, by spectrographic methods in accordance with Federal Test Method Standard No. 151, Method 112, or by other approved analytical methods.

SAE Technical Board rules provide that: "All technical reports, including standards, are advisory only. Their use by anyone engaged in industry or trade is entirely voluntary. There is no agreement to adhere to any SAE standard or recommended practice, and no commitment to conform to or be guided by any technical report, in formulating and approving technical reports, the Board and its Committees will not investigate or consider patents which may apply to the subject matter. Prospective users of the report are responsible for protecting themselves against liability for infringement of patents."

|            | min           | max   |
|------------|---------------|-------|
| Carbon     | --            | 0.08  |
| Manganese  | --            | 2.00  |
| Silicon    | --            | 1.00  |
| Phosphorus | --            | 0.040 |
| Sulfur     | --            | 0.030 |
| Chromium   | 17.00 - 19.00 |       |
| Nickel     | 10.00 - 13.00 |       |
| Molybdenum | --            | 0.75  |
| Copper     | --            | 0.75  |

3.3.1 Check Analysis: Composition variations shall meet the requirements of AMS 2248.

3.2 Condition: Solution heat treated, bright pickled, and coated with a lubricant suitable for fabricating rivets.

3.3 Properties:

3.3.1 Tensile Properties: Shall be as follows, determined in accordance with ASTM A370:

|                       |                                      |
|-----------------------|--------------------------------------|
| Tensile Strength, max | 110,000 psi (758 MN/m <sup>2</sup> ) |
|-----------------------|--------------------------------------|

3.3.2 Bending: Wire shall withstand, without cracking, bending at room temperature flat on itself. Cracking or spalling of the coating shall not be cause for rejection.

3.4 Quality: Wire, prior to coating, shall be uniform in quality and condition, cylindrical, clean, and free from kinks, twists, scrapes, splits, cold shuts, and other injurious imperfections detrimental to fabrication or to performance of parts. The surface, prior to application of the coating, shall have a bright, smooth finish, free from pits, abrasions, and other defects. The coating shall be uniform and capable of withstanding rubbing, abrasion, and shock of normal handling during shipment, storage, and use.

3.5 Tolerances: Unless otherwise specified, tolerances shall conform to all applicable requirements of AMS 2241.

#### 4. QUALITY ASSURANCE PROVISIONS

4.1 Responsibility for Inspection: The vendor shall supply all samples and shall be responsible for performing all required tests. Results of such tests shall be reported to the purchaser as required by 4.4. Purchaser reserves the right to perform such confirmatory testing as he deems necessary to assure that material conforms to the requirements of this specification.

4.2 Classification of Tests: Tests to determine conformance to all technical requirements of this specification are classified as routine control tests.

4.3 Sampling: Shall be in accordance with AMS 2371.

4.4 Reports:

4.4.1 The vendor of the product shall furnish with each shipment three copies of a report of the results of tests for chemical composition of each heat in the shipment and for tensile and bending properties of each size from each heat. This report shall include the purchase order number, heat number, material specification number and its revision letter, size, and quantity from each heat.