

# AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.  
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## AMS 5628A

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STEEL, CORROSION RESISTANT  
16Cr - 2Ni (SAE 51431)

1. ACKNOWLEDGMENT: A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.

2. FORM: Bars, billets, and forgings.

3. APPLICATION: Primarily parts requiring corrosion resistance at operating temperatures up to 800 F.

4. COMPOSITION:

		Check Analysis	
		Under	Min or Over Max
Carbon	0.14 - 0.18	0.01	0.01
Manganese	0.30 - 0.80	0.03	0.03
Silicon	0.20 - 0.60	0.05	0.05
Phosphorus	0.040 max	--	0.005
Sulfur	0.030 max	--	0.005
Chromium	15.50 - 17.00	0.20	0.20
Nickel	1.75 - 2.50	0.07	0.07

5. CONDITION:

5.1 Bars and Forgings: Unless otherwise specified, bars and forgings shall be supplied in a machinable condition, and as follows:

5.1.1 Bars 2.75 and less in diameter or distance between parallel sides: Cold finished and having hardness of Brinell 228-285 or equivalent.

5.1.2 Hot Finished Bars: Having hardness of Brinell 228-277 or equivalent.

5.1.3 Forgings: Having hardness of Brinell 228-277 or equivalent.

5.2 Forging Stock: As ordered by the forging manufacturer.

6. TECHNICAL REQUIREMENT:

6.1 Hardenability: Material shall be capable of meeting the following test:

6.1.1 Specimens with sections 1 in. in thickness, cut from a bar or forging, shall be placed in a furnace which is at 1800 F + 10, allowed to heat to 1800 F + 10, held at heat 25 min., and quenched in commercial paraffin oil (100 SUS at 100 F) at room temperature. Specimens shall have hardness not lower than Rockwell C40.

7. QUALITY: Material shall be uniform in quality and condition, clean, sound, and free from foreign materials and from internal and external defects detrimental to fabrication or to performance of parts.

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