

AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
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AMS 5610C

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STEEL, CORROSION RESISTANT 13 Chromium (Low Carbon) - Hardenable Free Machining

1. ACKNOWLEDGMENT: Vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.
2. FORM: Bars, billets, forgings, or as ordered.
3. COMPOSITION:

Carbon	0.15 max
Manganese	1.20 max
Silicon	1.00 max
Phosphorus	0.04 max
Sulphur or Selenium	0.18 - 0.35
Chromium	11.50 - 13.50
Molybdenum or Zirconium	0.60 max
4. CONDITION: (a) Bars and forgings shall be supplied free machining and to a hardness of Brinell 187-241.

(b) Stock ordered for forging shall be supplied in the condition and finish ordered by the forging manufacturer.
5. HARDENABILITY: Specimens with sections 3/8 inch in thickness, cut from a bar or forging, shall be placed in a furnace which is at 1825 + 10°F, allowed to heat to 1825 + 10°F, held 25 minutes and quenched in commercial paraffin oil (100 S.U.V. at 100°F) at room temperature. The specimens shall have a hardness not less than Rockwell C 35.
6. QUALITY: Material shall be uniform in quality and condition, sound, and free from foreign material and from internal and external defects which adversely affect its strength, use or machinability which is consistent with the type of steel involved. Material revealing defects during fabrication shall be subject to rejection.
7. TOLERANCES: Unless otherwise specified, tolerances shall conform to AMS 2241 as applicable.
8. REPORTS: (a) Unless otherwise specified, the vendor of steel shall furnish three copies of a notarized report of the chemical composition, hardenability results, and physical properties when specified in the order, of each heat in each shipment. This report shall include the purchase order number, heat number, material specification number, size, and quantity in each heat. If forgings are supplied, the part number and the size of steel used to make the forgings shall also be included.