



AEROSPACE MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
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AMS 4161B

Superseding AMS 4161A

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ALUMINUM ALLOY EXTRUSIONS

1.0Mg - 0.60Si - 0.30Cu - 0.20Cr (6061-T4)

1. ACKNOWLEDGMENT: A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.
2. FORM: Bars, rods, wire, shapes, and tubing.
3. APPLICATION: Primarily for parts requiring moderate strength, especially where such parts and assemblies require brazing or welding during fabrication.
4. COMPOSITION:

	min	max
Magnesium	0.8	1.2
Silicon	0.40	0.8
Copper	0.15	0.40
Chromium	0.04	0.35
Iron	--	0.7
Zinc	--	0.25
Manganese	--	0.15
Titanium	--	0.15
Other Impurities, each	--	0.05
Other Impurities, total	--	0.15
Aluminum	remainder	

5. CONDITION: Solution heat treated.
 - 5.1 Unless otherwise specified, extrusions shall be supplied with an as-extruded surface finish; light polishing to remove minor surface imperfections is permissible provided such imperfections can be removed within the dimensional tolerances.
6. TECHNICAL REQUIREMENTS: The product shall conform to the following requirements; tensile properties shall be determined in accordance with the latest issue of AMS 2355.
 - 6.1 Tensile Properties:

Tensile Strength, psi	26,000 min
Yield Strength at 0.2% Offset or at 0.0072 in. in 2 in. Extension Under Load (E = 9,900,000), psi	16,000 min
Elongation, % in 2 in. or 4D	16 min

 - 6.1.1 When a dispute occurs between purchaser and vendor over the yield strength values, yield strength determined by the offset method shall apply.
 - 6.2 Hardness: Material should have hardness not lower than Brinell 55 using 500 kg load and 10 mm ball or 1000 kg load and 9/16 in. ball, or not lower than Brinell 60 using 1000 kg load and 10 mm ball, but shall not be rejected on the basis of hardness if the tensile property requirements are met.

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