



AEROSPACE MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
485 LEXINGTON AVENUE, NEW YORK, N. Y. 10017

AMS 4118E

Superseding AMS 4118D

Issued 12-5-39

Revised 5-1-68

ALUMINUM ALLOY BARS, ROLLED, DRAWN, OR COLD FINISHED
4.0Cu - 0.70Mn - 0.50Mg (2017-T4)

1. **ACKNOWLEDGMENT:** A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.
2. **FORM:** Bars, rods, and wire.
3. **APPLICATION:** Primarily for parts requiring good strength and whose fabrication does not involve welding. Certain design and processing procedures may cause this material to be susceptible to stress corrosion cracking; ARP 823 recommends practices to minimize such conditions.
4. **COMPOSITION:**

	min	max
Copper	3.5	4.5
Manganese	0.40	1.0
Magnesium	0.20	0.8
Iron	--	1.0
Silicon	--	0.8
Zinc	--	0.25
Chromium	--	0.10
Other Impurities, each	--	0.05
Other Impurities, total	--	0.15
Aluminum	remainder	

5. **CONDITION:** Rolled, drawn, or cold finished, as ordered, and solution heat treated.
6. **TECHNICAL REQUIREMENTS:** The product shall conform to the following requirements; tensile properties shall be determined in accordance with the latest issue of AMS 2355.
 - 6.1 **Tensile Properties:** Except as specified in 6.1.1 and 6.1.2, the following requirements apply to all sizes of bars, rods, and wire:

Tensile Strength, psi	55,000 min
Yield Strength at 0.2% Offset or at 0.0102 in. in 2 in. Extension Under Load (E = 10,400,000), psi	32,000 min
Elongation, % in 2 in. or 4D	12 min

- 6.1.1 Tensile properties shall be as agreed upon by purchaser and vendor for rounds over 8.000 in. in diameter and for squares, hexagons, octagons, and rectangles having a cross sectional area over 50 sq inches.
- 6.1.2 Yield strength and elongation requirements do not apply to material under 0.125 inch.
- 6.1.3 When a dispute occurs between purchaser and vendor over the yield strength values, yield strength determined by the offset method shall apply.

SAE Technical Board rules provide that: "All technical reports, including standards and practices recommended, are advisory only. Their use by anyone engaged in industry or trade is entirely voluntary. There is no agreement to adhere to any SAE standard or recommended practice, and no commitment to conform to or be guided by any technical report. In formulating and approving technical reports, the Board and its committees will not investigate or consider patents which may apply to the subject matter. Prospective users of the report are responsible for protecting themselves against liability for infringement of patents."