

Submitted for recognition as an American National Standard

**ALUMINUM ALLOY BARS, RODS, AND WIRE, ROLLED OR COLD-FINISHED
99.0A1 (1100-F)
As Fabricated**

UNS A91100

1. SCOPE:

1.1 Form This specification covers an aluminum alloy in the form of bars, rods, and wire.

1.2 Application: Primarily for parts requiring good formability and weldability in fabrications where strength is unimportant.

2. APPLICABLE DOCUMENTS: The following publications form a part of this specification to the extent specified herein. The latest issue of SAE publications shall apply. The applicable issue of other publications shall be the issue in effect on the date of the purchase order.

2.1 SAE Publications: Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

2.1.1 Aerospace Material Specifications:

AMS-2201 - Tolerances, Aluminum and Aluminum Alloy Bar, Rod, Wire, and Forging Stock, Rolled or Cold Finished

MAM 2201 - Tolerances, Metric, Aluminum and Aluminum Alloy Bar, Rod, Wire, and Forging Stock, Rolled, Drawn, or Cold Finished

AMS-2355 - Quality Assurance Sampling and Testing of Aluminum Alloys and Magnesium Alloys, Wrought Products (Except Forging Stock) and Flash Welded Rings

MAM 2355 - Quality Assurance Sampling and Testing of Aluminum Alloys and Magnesium Alloys, Wrought Products (Except Forging Stock) and Flash Welded Rings, Metric (SI) Units

AMS-2811 - Identification, Aluminum and Magnesium Alloy Wrought Products

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2.2 **ASTM Publications:** Available from ASTM 1916 Race Street, Philadelphia, PA 19103-1187.

ASTM B 660 - Packaging/Packing of Aluminum and Magnesium Products

3. **TECHNICAL REQUIREMENTS:**

3.1 **Composition:** Shall conform to the following percentages by weight, determined in accordance with AMS-2355 or MAM 2355:

	min	max
Aluminum (by difference)	99.0	--
Copper	0.05	0.20
Iron+ Silicon	--	0.95
Zinc	--	0.10
Manganese	--	0.05
Other Impurities, each	--	0.05
Other Impurities, total	--	0.15

3.2 **Condition:** Rolled or cold-finished, as ordered, in the as-fabricated condition.

3.3 **Quality:** The product, as received by purchaser, shall be uniform in quality and condition, sound, and free from foreign materials and from imperfections detrimental to usage of the product.

3.4 **Tolerances:** Shall conform to all applicable requirements of AMS-2201 or MAM 2201.

4. **QUALITY ASSURANCE PROVISIONS:**

4.1 **Responsibility for Inspection:** The vendor of the product shall supply all 0 samples for vendor's tests and shall be responsible for performing all required tests. Purchaser reserves the right to sample and to perform any confirmatory testing deemed necessary to ensure that the product conforms to the requirements of this specification.

4.2 **Classification of Tests:** Tests for all technical requirements are acceptance tests and shall be performed on each lot.

4.3 **Sampling and Testing:** Shall be in accordance with AMS-2355 or MAM 2355.
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4.4 **Reports:** The vendor of the product shall furnish with each shipment a report stating that the product conforms to the chemical composition and other technical requirements. This report shall include the purchase order number, lot number, AMS-4102F, size, and quantity.

4.5 **Resampling and Retesting:** Shall be in accordance with AMS-2355 or MAM 2355.

5. **PREPARATION FOR DELIVERY:**