

AEROSPACE MATERIAL SPECIFICATION

Submitted for recognition as an American National Standard



AMS 3901/11B

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Superseding AMS 3901/11/A

(R)

Yarn, Organic Fiber (Para-Aramid), High Modulus
OY 390 (2689)/23.8 Tensile Strength, 16.5 (114)/950 Tensile Modulus
1420 (1580 d tex) Denier, 1.2% Finish

1. SCOPE:

1.1 Form:

This specification covers one type of organic fiber in the form of yarn. The product shall be formed as a multiplicity of filaments drawn together and gathered into an approximately parallel arrangement.

1.2 Classification:

Organic 1420 denier (1580 d tex) yarn with 390 ksi (2689 MPa) or 23.8 g/d tensile strength and 16.5 Msi (114 GPa) or 950 g/d tensile modulus for use in weaving requiring high tensile strength and high modulus of elasticity in tension.

2. APPLICABLE DOCUMENTS:

The following publications form a part of this specification to the extent specified herein. The latest issue of SAE publications shall apply. The applicable issue of other publications shall be the issue in effect on the date of the purchase order.

2.1 SAE Publications:

Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

See AMS 3901.

3. TECHNICAL REQUIREMENTS:

3.1 Basic Specification:

The complete requirements for procuring the organic yarn described herein shall consist of this document and the latest issue of the basic specification.

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3.2 Properties:

Shall be as shown in Table 1; no individual package, based on the average of three determinations, shall have less than 90% of the lot minimum values specified in 3.2.1 and 3.2.2.

TABLE 1 - Properties

Paragraph	Requirement	Requirement Dry Twisted Yarn	Requirement Impregnated Strand	Test Method
3.2.1	Tensile Strength, min	21.8 g/d	390 ksi (2689 MPa)	4.5.1 of AMS 3901
3.2.2	Modulus of Elasticity, min	850 g/d	16.5 Msi (114 GPa)	4.5.1 of AMS 3901
3.2.3	Linear Density	1420 $\pm$ 50 denier (1580 $\pm$ 60 d tex)	1420 $\pm$ 50 denier (1580 $\pm$ 60 d tex)	4.5.2 of AMS 3901
3.2.4	Fiber Finish, by weight	1.2% $\pm$ 0.6	1.2% $\pm$ 0.6	4.5.3 of AMS 3901
3.2.5	Fiber Density	0.052 pound mass per cubic inch $\pm$ 0.001 (1.44 grams/cm ³ $\pm$ 0.03)	0.052 pound mass per cubic inch $\pm$ 0.001 (1.44 grams/cm ³ $\pm$ 0.03)	

3.3 Splicing:

There shall be no knots or splices in the continuous yarn.

4. QUALITY ASSURANCE PROVISIONS:

See AMS 3901.

5. PREPARATION FOR DELIVERY:

See AMS 3901.

6. ACKNOWLEDGMENT:

See AMS 3901.

7. REJECTIONS:

See AMS 3901.