

# AEROSPACE MATERIAL SPECIFICATION

Issued APR 1983  
Revised JAN 1989  
Reaffirmed JUN 2005  
Superseding AMS 3894/12

Carbon Fiber Tape and Sheet  
Epoxy Resin Impregnated  
G 200,000 (1379) Tensile, 18,000,000 (124) Modulus, 120 (248)

1. SCOPE:

- 1.1 Form: This specification covers one type of epoxy-resin-impregnated carbon fibers in the form of tape and sheet.
- 1.2 Application: Primarily for use in structural composites requiring high tensile strength up to 120°C (248°F).
- 1.3 Classification: G 200,000 psi (1379 MPa) tensile strength, 18,000,000 psi (124 GPa) tensile modulus carbon fiber impregnated with epoxy resin for service up to 120°C (248°F).

2. APPLICABLE DOCUMENTS: See AMS 3894.

3.1 TECHNICAL REQUIREMENTS:

- 3.1 Basic Specification: The complete requirements for procuring the product described herein shall consist of this document and the latest issue of the basic specification, AMS 3894.
- 3.2 Material: The product shall be AMS 3892/1 high tensile strength carbon fibers impregnated with epoxy resin formulated to meet the requirements specified herein.
- 3.2.1 Storage Life: The product shall meet the requirements of this specification when tested at any time up to 6 months from date of receipt by purchaser provided it has been stored in the original unopened containers at not higher than -18°C (0°F).
- 3.2.2 Working Life: The product shall meet the requirements of this specification when tested after continuous exposure for up to 20 days within the relative humidity and temperature limits shown in Fig. 1.

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be reaffirmed, revised, or cancelled. SAE invites your written comments and suggestions.

Copyright © 2005 SAE International

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of SAE.

TO PLACE A DOCUMENT ORDER:

Tel: 877-606-7323 (inside USA and Canada)  
Tel: 724-776-4970 (outside USA)  
Fax: 724-776-0790  
Email: [custsvc@sae.org](mailto:custsvc@sae.org)  
<http://www.sae.org>

SAE WEB ADDRESS:

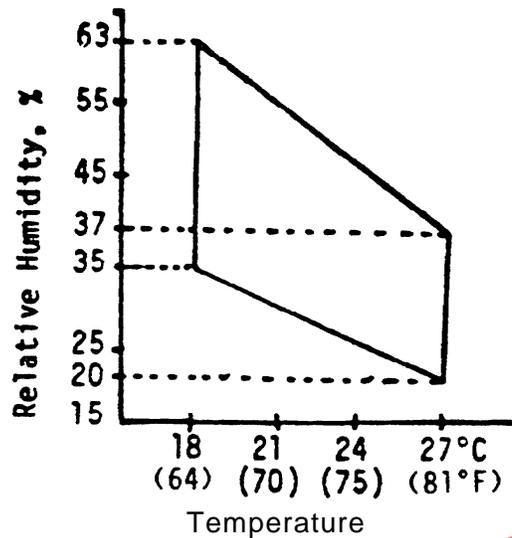


Figure 1

3.3 Properties of Uncured Impregnated Product: Shall be as follows; tests shall be performed on the product after warming to above the dew point prior to sampling and in accordance with test methods listed in the basic specification:

3.3.1 Volatile Content, % of resin weight, maximum 1.5

Test temperature:  $150^{\circ}\text{C} \pm 5$  ( $302^{\circ}\text{F} \pm 9$ )

Test time: 15 - 60 minutes

3.3.2 Resin Solids Content, % by weight Preproduction Value  $\pm 3$

3.3.3 Resin Flow, % by weight 10 - 30

3.3.4 Gel Time, minimum Preproduction Value  $\pm 10\%$

3.3.5 Tack Shall adhere for not less than 30 minutes

3.4 Properties of Cured Laminates: Shall be as follows, determined on specimens cut from a test panel prepared as specified in the basic specification and tested in accordance with test methods specified therein:

3.4.1 Mechanical Properties: Shall be as specified in Table I.

3.4.2 Density: Shall be determined on the test laminate used to determine mechanical properties; values for each test laminate shall be reported. Fiber density and cured resin density shall also be reported.

3.4.3 Void Content: Shall be not greater than 1%.

4. QUALITY ASSURANCE PROVISIONS: See AMS 3894.

5. PREPARATION FOR DELIVERY: Shall be in accordance with AMS 3894 and the following:

5.1 Exterior package marking shall indicate storage temperature of -18°C (0°F) maximum.

6. ACKNOWLEDGMENT: See AMS 3894.

7. REJECTIONS: See AMS 3894.

8. NOTES: See AMS 3894.

SAENORM.COM : Click to view the full PDF of ams3894\_12a