

AERONAUTICAL MATERIAL SPECIFICATIONS

AMS 3274B

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SYNTHETIC RUBBER SHEET, NYLON FABRIC REINFORCED Aromatic Fuel Resistant

1. ACKNOWLEDGMENT: A vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.
2. FORM: Sheet, strip, and molded shapes.
3. APPLICATION: Primarily for diaphragms in aircraft power plant fuel supply and control systems.
4. MATERIAL AND FABRICATION: Basis material shall be either a plain weave, or 2-up and 1-down twill weave, nylon fabric coated on both sides, unless otherwise specified, with a nitrile type of synthetic rubber compound. Thickness of coating shall be substantially uniform on both sides of the sheet.
5. TECHNICAL REQUIREMENTS:
 - 5.1 General:
 - 5.1.1 Color: Shall be black.
 - 5.1.2 Surface Cleanliness: Material having evenly dusted surfaces will be acceptable. When specified, surfaces shall be capable of being cleaned without damage to the material and shall be cementable.
 - 5.1.3 Weathering: When specified, the product shall have weather resistance acceptable to the purchaser as determined by a procedure agreed upon by purchaser and vendor.
 - 5.1.4 Corrosion: The product shall not have a corrosive effect on other materials when exposed to conditions normally encountered in service. Discoloration of metal shall not be considered objectionable.
 - 5.2 Properties: The product shall conform to the following requirements; tests shall be performed on the product supplied and in accordance with listed ASTM methods, insofar as practicable.
 - 5.2.1 As Received:

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5.2.1.1 Breaking Strength, ASTM D751-57T

Grab Method, lb, min Nominal Thickness, in.	Warp	Filling
0.008	35	35
0.010, 0.013)	65	60
0.017, 0.020)		
0.025	300	300
0.030	65	60
0.050	300	300

5.2.1.2 Tear Resistance, Trapezoid ASTM D751-57T

Method, lb, min Nominal Thickness, in.	Warp	Filling
0.008, 0.010, 0.013)	2.0	2.0
0.017, 0.020)		
0.025	25.0	25.0
0.030	5.0	5.0
0.050	25.0	25.0

5.2.1.3 Bursting Strength, Diaphragm ASTM D751-57T

Ø Bursting Tester, psi, min Nominal Thickness, in.	
0.008	75
0.010, 0.013)	135
0.017, 0.020)	
0.025	500
0.030	135
0.050	500

5.2.1.4 Adhesion, lb per in. width, min ASTM D751-57T

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5.2.2 Non-Aromatic Fuel Resistance: ASTM D471-57T

(After 24 hr drying at 158 F ± 2)

Medium: ASTM Ref. Fuel A
Temperature: 70 - 85 F
Time: 24 hr

5.2.2.1 Volume Change, %
Nominal Thickness, in

0.008	-20 to +10
0.010, 0.013, 0.017)	-25 to 0
0.020, 0.025, 0.030)	
0.050	

5.2.3 Aromatic Fuel Resistance: ASTM D471-57T

(Immediate Deteriorated Properties)

Medium: ASTM Ref. Fuel A
Temperature: 70 - 85 F
Time: 24 hr

5.2.3.1 Volume Change, %
Nominal Thickness, in.

0.008, 0.010)	0 to +35
0.013, 0.017)	
0.020, 0.025)	0 to +40
0.030, 0.050)	

5.2.3.2 Volume Change on Drying
 (after 24 hr aromatic fuel
 immersion) at 158 F \pm 2
 for 24 hr, % -25 to 0
 (based on unimmersed volume)

5.2.4 Dry Heat Resistance:

ASTM D573-53
 Temperature: 212 F \pm 2
 Time: 70 hr

5.2.4.1 Breaking Strength,

ASTM D751-57T

Grab Method, lb, min Nominal Thickness, in.	Warp	Filling
0.008	35	35
0.010, 0.013)	65	60
0.017, 0.020)		
0.025	300	300
0.030	65	60
0.050	300	300

5.2.4.2 Bursting Strength, Diaphragm
 Ø Bursting Tester, psi, min
 Nominal Thickness, in.

ASTM D751-57T

0.008	75
0.010, 0.013)	135
0.017, 0.020)	
0.025	500
0.030	135
0.050	500

5.2.4.3 Surface Hardening None

5.2.4.4 Bend (flat) No cracking

Ø 5.2.5 Low Temperature Brittleness:

ASTM D746-57T, Procedure B
 Temperature: -65 F \pm 2
 Time: 10 min.
 (See Note 1)

5.2.5.1 As Received Pass

5.2.5.2 After Aromatic Fuel Aging
 Without Drying No cracking

Note 1. Specimen to be one thickness of material.

6. QUALITY: The product shall be uniform in quality and condition, clean, smooth, and free from foreign materials and from imperfections detrimental to fabrication, appearance, or performance of parts.

7. THICKNESSES AND TOLERANCES: Unless otherwise specified, finished sheet and strip, and molded parts, shall be supplied in nominal thicknesses of 0.008, 0.010, 0.013, 0.017, 0.020, 0.025, 0.030, and 0.050 in., as ordered; thickness tolerance shall be \pm 0.002 in. for all thicknesses.