

AEROSPACE MATERIAL SPECIFICATION

SAE

AMS 3252G

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Superseding AMS 3252F

Submitted for recognition as an American National Standard

SYNTHETIC RUBBER AND CORK COMPOSITION General Purpose Firm

1. SCOPE:

1.1 Form: This specification covers a synthetic rubber and cork composition in the form of sheet, strip, and molded shapes.

1.2 Application: Primarily for parts, such as packings, seals, grommets, line support blocks, and tank strap pads, where cushioning and vibration damping are of prime importance.

1.3 Safety - Hazardous Materials: While the materials, methods, applications, and processes described or referenced in this specification may involve the use of hazardous materials, this specification does not address the hazards which may be involved in such use. It is the sole responsibility of the user to ensure familiarity with the safe and proper use of any hazardous materials and to take necessary precautionary measures to ensure the health and safety of all personnel involved.

2. APPLICABLE DOCUMENTS: The following publications form a part of this specification to the extent specified herein. The latest issue of SAE publications shall apply. The applicable issue of other publications shall be the issue in effect on the date of the purchase order.

2.1 SAE Publications: Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

2.1.1 Aerospace Material Specifications:

AMS 2810 - Identification and Packaging, Elastomeric Products

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2.2 ASTM Publications: Available from ASTM, 1916 Race Street, Philadelphia, PA 19103-1187.

- ASTM D 297 - Rubber Products - Chemical Analysis
- ASTM D 395 - Rubber Property - Compression Set
- ASTM D 412 - Rubber Properties in Tension
- ASTM D 471 - Rubber Property - Effect of Liquids
- ASTM D 573 - Rubber - Deterioration in An Air Oven
- ASTM D 2137 - Rubber Property - Brittleness Point of Flexible Polymers and Coated Fabrics
- ASTM F 36 - Compressibility and Recovery of Gasket Materials
- ASTM F 104 - Classification System for Nonmetallic Gasket Materials

3. TECHNICAL REQUIREMENTS:

3.1 Material: Shall be a granulated cork uniformly dispersed in a synthetic rubber compound, suitably cured to produce a product meeting the requirements of 3.2. Joints shall be vulcanized and the joint section shall have essentially the same strength and size as the solid section.

3.2 Properties: The product shall conform to the following requirements; tests shall be performed on the product supplied and in accordance with specified ASTM methods, insofar as practicable:

3.2.1 As Received:

- | | | | |
|-----------|--|--------------------------------|---|
| 3.2.1.1 | Compressibility | 35% ± 5 | ASTM F 36 |
| 3.2.1.2 | Elongation, minimum | 75% | ASTM D 412, Die B or C |
| 3.2.1.3 | Density | 0.91 to 1.10 g/cm ³ | ASTM D 297 |
| 3.2.2 | <u>Aliphatic Fuel Resistance</u> : | | ASTM D 471 |
| Ø | (Immediate Deteriorated Properties) | | Medium: ASTM Ref. Fuel A |
| 3.2.2.1 | Compressibility Change
(See 8.2) | -10 to +20% | Temperature: 20 - 30 °C
(68 - 86 °F) |
| 3.2.2.2 | Volume Change | -5 to +25% | Time: 22 hours ± 0.5 |
| 3.2.2.3 | Weight Change | | |
| 3.2.2.3.1 | Upon removal from fuel | 0 to +25% | |
| 3.2.2.3.2 | After 22 hours ± 0.5 air drying at 20 - 30 °C (68 - 86 °F), maximum (based on unimmersed weight) | -8% | |

3.2.3	<u>Petroleum Lubricating Oil Resistance:</u> (Immediate Deteriorated Properties)		ASTM D 471
			Medium: ASTM Oil No. 1
3.2.3.1	Compressibility Change (See 8.2)	-5% to +15%	Temperature: 100 °C ± 3 (212 °F ± 5)
			Time: 22 hours ± 0.5
3.2.3.2	Volume Change	-10 to +10%	
3.2.3.3	Decomposition	None	
3.2.3.4	Surface Tackiness	None	
3.2.4	<u>Water Absorption:</u> Ø (Immediate Deteriorated Properties)		ASTM D 471
			Medium: Distilled Water
3.2.4.1	Compressibility Change (See 8.2)	0 to +15%	Temperature: 100 °C ± 3 (212 °F ± 5)
			Time: 1 hour ± 0.2
3.2.4.2	Volume Change	0 to +10%	
3.2.4.3	Weight Change	0 to +15%	
3.2.5	<u>Dry Heat Resistance:</u>		ASTM D 573
3.2.5.1	Compressibility Change (See 8.2)	-15% to +5%	Temperature: 100 °C ± 3 (212 °F ± 5)
			Time: 70 hours ± 0.5
3.2.5.2	Flexibility	Pass	ASTM F 104
3.2.6	<u>Compression Set:</u>		ASTM D 395, Method B
3.2.6.1	Percent of Original Deflection, maximum	80	Temperature: 70 °C ± 3 (158 °F ± 5)
			Time: 22 hours ± 0.5
3.2.7	<u>Low-Temperature Brittleness:</u>	Pass	ASTM D 2137, Method B
			Temperature: -35 °C ± 2 (-31 °F ± 4)
			Specimen to be 0.060 - 0.125 inch (1.52 - 3.18 mm) thick
3.2.8	<u>Weathering:</u> When specified, the product shall have weather resistance acceptable to purchaser, determined by a procedure agreed upon by purchaser and vendor.		
3.2.9	<u>Corrosion:</u> The product shall not have a corrosive effect on other materials when exposed to conditions normally encountered in service, determined by a procedure agreed upon by purchaser and vendor. Discoloration of metal shall not be considered objectionable.		
3.3	<u>Quality:</u> The product, as received by purchaser, shall be uniform in quality and condition, smooth, as free from foreign material as commercially practicable, and free from imperfections detrimental to usage of the product.		

3.4 Tolerances: Shall be as follows:

3.4.1 Sheet and Strip:

TABLE I

Nominal Thickness Inches	Tolerance, Inch plus and minus
Up to 0.125, incl	0.016
Over 0.125 to 0.500, incl	0.031
Over 0.500	0.047

TABLE I (SI)

Nominal Thickness Millimeters	Tolerance, Millimeters plus and minus
Up to 3.18, incl	0.41
Over 3.18 to 12.70, incl	0.79
Over 12.70	1.19

4. QUALITY ASSURANCE PROVISIONS:

4.1 Responsibility for Inspection: The vendor of the product shall supply all samples for vendor's tests and shall be responsible for performing all required tests. Purchaser reserves the right to sample and to perform any confirmatory testing deemed necessary to ensure that the product conforms to the requirements of this specification.

4.2 Classification of Tests:

4.2.1 Acceptance Tests: Tests for the following requirements are acceptance tests and shall be performed on each lot:

Requirement	Paragraph
Compressibility, as received	3.2.1.1
Elongation, as received	3.2.1.2
Density, as received	3.2.1.3
Volume Change in Oil	3.2.3.2
Compression Set	3.2.6

4.2.2 Preproduction Tests: Tests for all technical requirements are preproduction tests and shall be performed prior to or on the initial shipment of a product to a purchaser, when a change in ingredients and/or processing requires reapproval as in 4.4.2, and when purchaser deems confirmatory testing to be required.