

AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
29 West 39th Street
New York City

AMS 3240

Issued 11-1-44

Revised

SYNTHETIC RUBBER Weather Resistant - Chloroprene Type (35-45)

Page 1 of 3 pages

- 1. ACKNOWLEDGMENT:** A vendor shall mention this specification number in all quotations and when acknowledging purchase orders.
- 2. FORM:** Sheet, strip, tubing, extrusions, molded shapes or as ordered.
- 3. APPLICATION:** The compound shall be suitable for window channels, bumper pads, and weather seals and strips.
- 4. QUALITY:** (a) It shall be uniform in quality, free from foreign materials or imperfections, tough and not easily torn by hand. The material shall be compounded particularly to resist the deteriorating action of sunlight and weather. It shall resist the solvent action of lubricating oils, and the embrittling action of low temperatures and oxidation.
(b) Parts shall be smooth and free from flash.
(c) If parts have a vulcanized joint, the joint section shall have the same strength and size as the solid section.
- 5. REQUIREMENTS:** (a) **Physical Properties.-** This material shall possess the following physical properties as received:

Shore Durometer "A" Hardness	40+5
Tensile Strength, psi	900 min
Elongation, %	350 min

All tensile tests required by this and succeeding paragraphs shall conform to ASTM D412-41, except that tensile strengths after all aging tests shall be based on the original unaged cross-sectional area.

(b) **Oil Aging.-** Tests shall be conducted in accordance with ASTM D471-43T, except that physical properties after aging shall be determined immediately after removal from the oil. Test conditions shall be as follows:

Medium	Petroleum Base Lubricating Oil No. 3
	Viscosity 155+5 secs. at 100°F.
	Aniline Point 158° + 3°F.
Temperature	212° + 2°F.
Time	70 hours

After aging, the surface shall neither be tacky nor show signs of decomposition. The tensile strength shall have decreased by not more than 70% and the elongation by not more than 50% from the values found for the material as received. The volume change shall be within the limits of +70 to +140%.

(c) **Oven Aging.**- Tests shall be conducted in accordance with ASTM D573-42 for 70 hours at $212^{\circ} + 2^{\circ}\text{F}$. After aging, the surface shall be neither hard nor brittle, and specimens shall withstand bending 180° Flat. The Shore Durometer "A" hardness change shall be within the limits of 0 to + 15 points. The tensile strength shall have decreased by not more than 25% and the elongation by not more than 35% from the values found for the material as received.

(d) **Compression Set.**- Tests shall be conducted in accordance with ASTM D395-40T, Method B, under the following conditions:

Time	70 hours
Temperature	$212^{\circ} + 2^{\circ}\text{F}$.
Compression, To	65% of original thickness

- (1) The maximum compression set shall be 75% when expressed as a percentage of the original deflection.
- (2) The maximum compression set shall be 26% when expressed as a percentage of the original thickness.

(e) **Low Temperature Brittleness.**- Tests shall be conducted in accordance with ASTM D736-43T for 5 hours at -40°F . The compound shall pass the brittleness test.

6. **SAMPLING:** (a) Sampling procedures shall conform to ASTM D15-41. The vendor shall furnish sufficient material for such specimens from production-run materials which he guarantees to be of equal quality to the material supplied, except where the buyer desires specimens from production-run parts, in which case the procedure in paragraph (b) shall be followed.

(b) When the form in which the material is furnished is unsuitable for the proper preparation of the required test specimens, the size of the test specimens shall be modified for adaptation to the finished part. This modification of the sampling procedure shall be agreed upon by both the vendor and purchaser. If the requirements of the specification cannot be met using the modified test specimens, the modified test requirements shall be agreed upon by both the vendor and the purchaser.

7. **TOLERANCES:** Unless otherwise specified on the drawing or purchase order, the following tolerances apply; all dimensions are in inches:

(a) **Sheet and Strip.-**

<u>Nominal Thickness</u>	<u>Tolerances Plus and Minus</u>
1/8 and less	1/64
Over 1/8 to 1/2, incl.	1/32
Over 1/2	3/64

(b) **Tubing and Molded Hose.-**

<u>Nominal Wall Thickness</u>	<u>Tolerances Plus and Minus</u>
Less than 1/16	0.005
1/16 and over	10%