AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc.
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AMS 3229B

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SYNTHETIC RUBBER
Hot Oil Resistant - Low Swell (75-85)

1. ACKNOWLEDGMENT: Vendor shall mention this specification number and its revision letter in all quotations and when acknowledging purchase orders.

2. FORM: Sheet, strip, tubing, extrusions, molded shapes, or as ordered.

3. APPLICATION: The compound shall be suitable for packings, bushings and grommets.

4. QUALITY: (a) It shall be uniform in quality, free from foreign materials or imperfections, tough and not easily torn by hand. It shall resist the solvent and swelling actions of hot lubricating oils and coolants.

(b) Parts shall be smooth and free from flash.

(c) If products have a vulcanized joint, the joint section shall have the same strength and size as the solid section.

5. REQUIREMENTS: (a) Physical Properties.- This material shall possess the following physical properties as received:

Shore Durometer "A" hardness	80 ± 5
Tensile Strength, psi	1000 min
Elongation, %	150 min

Tensile tests required by this paragraph shall conform to ASTM D412-41.

(b) Oil Aging.- Tests shall be conducted in accordance with ASTM D471-44T, Immediate Deteriorated Properties. Test conditions shall be as follows:

Medium	Petroleum Base Lubricating Oil No. 3 Viscosity 155 ± 5 secs. at 100°F Aniline Point 157°F ± 2
Temperature	300°F ± 2
Time	70 hours

After aging, the surface shall neither be tacky nor show signs of decomposition. The Shore Durometer "A" hardness change shall be within the limits of -20 to +5 points. The volume change shall be within the limits of 0 to +45%.

(c) Oil Aging.- Tests shall be conducted in accordance with ASTM D471-44T, Immediate Deteriorated Properties. Test conditions shall be as follows:

Medium	Petroleum Base Lubricating Oil No. 1 (Aircraft Engine Lubricating Oil) Viscosity 98 ± 5 secs. at 210°F Viscosity Index 95 min Anilire Point 253°F ± 2
Temperature	300°F ± 2
Time	70 hours

5. REQUIREMENTS: (c) (continued)

Immediately after removal from the oil the specimens shall withstand bending 90° over a radius 5 times their thickness, without cracking. The surface shall neither be tacky nor show signs of decomposition. The Shore Durometer "A" hardness change shall be within the limits of -5 to +10 points. The volume change shall be within the limits of 0 to +10%.

(d) Compression Set.- Tests shall be conducted in accordance with ASTM D395-40T, Method B, under the following conditions:

Time	70 hours
Temperature	250°F ± 2
Compression, To	70% of original thickness

(1) The maximum compression set shall be 50% when expressed as a percentage of the original deflection.

(2) The maximum compression set shall be 15% when expressed as a percentage of the original thickness.

(e) Low-Temperature Brittleness.- Tests of the material after aging in Petroleum Base Lubricating Oil No. 1 as in paragraph (c), and of the material as received, shall be conducted in accordance with ASTM D736-43T for 5 hours at -40°F. The compound shall pass the brittleness test.

6. SAMPLING: (a) Sampling procedures shall conform to ASTM D15-41. The vendor shall furnish sufficient material for such specimens from production run materials which he guarantees to be of equal quality to the material supplied, except where the purchaser desires specimens from production run parts, in which case the procedure in paragraph (b) shall be followed.

(b) When the form in which the material is furnished is unsuitable for the proper preparation of the required test specimens, the size of the test specimens shall be modified for adaptation to the finished part. This modification of the sampling procedure shall be agreed upon by both the vendor and purchaser. If the requirements of the specification cannot be met using the modified test specimens, the modified test requirements shall be agreed upon by both the vendor and the purchaser.

7. TOLERANCES: Unless otherwise specified on the drawing or purchase order, the following tolerances apply; all dimensions are in inches:

(a) Sheet and Strip.-

Nominal Thickness	Tolerance Plus and Minus
1/8 and less	1/64
Over 1/8 to 1/2, incl.	1/32
Over 1/2	3/64