

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ADDENDUM 1
TO
ISO
RECOMMENDATION
R 775-1969

CYLINDRICAL AND 1/10 CONICAL SHAFT ENDS

ADDENDUM 1 - CHECKING OF THE DEPTH
OF KEYWAYS IN CONICAL SHAFT ENDS

1st EDITION

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BRIEF HISTORY

Addendum 1 to ISO Recommendation R 775-1969 was drawn up by Technical Committee ISO/TC 14, *Shaft ends*, and circulated to the Member Bodies in March 1973.

It has been approved by the Member Bodies of the following countries :

Australia	France	Romania
Belgium	India	South Africa, Rep. of
Bulgaria	Italy	Thailand
Czechoslovakia	Japan	Turkey
Denmark	Mexico	United Kingdom
Finland	New Zealand	U.S.S.R.

The Member Body of the following country expressed disapproval of the document on technical grounds :

Netherlands

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1 SCOPE AND FIELD OF APPLICATION

This Addendum forms a supplement to sub-clauses 3.1.1 and 3.2 of ISO/R 775.

The table overleaf gives values for the checking of the depth t_1 of keyways when it is desired to measure this from the nominal diameter of the shaft end.

The values of t given in ISO/R 775 remain the reference dimensions.

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