

**ISO**

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

**ISO RECOMMENDATION  
R 560**

**COLD DRAWN PRECISION STEEL TUBES**

**METRIC SERIES**

**Dimensions, Tolerances and Masses per Metre**

**1st EDITION**

**March 1967**

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## BRIEF HISTORY

The ISO Recommendation R 560, *Cold Drawn Precision Steel Tubes — Metric Series — Dimensions, Tolerances and Masses per Metre*, was drawn up by Technical Committee ISO/TC 5, *Pipes and Fittings*, the Secretariat of which is held by the Association Suisse de Normalisation (SNV).

Work on this question by the Technical Committee began in 1958 and led, in 1963, to the adoption of a Draft ISO Recommendation.

In April 1965, this Draft ISO Recommendation (No. 789) was circulated to all the ISO Member Bodies for enquiry. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies:

Argentina	Denmark	Portugal
Australia	France	Sweden
Austria	Germany	Switzerland
Belgium	Hungary	Turkey
Brazil	Israel	U.A.R.
Czechoslovakia	Italy	U.S.S.R.
Canada	Japan	
Chili	Norway	

Two Member Bodies opposed the approval of the Draft:

India  
United Kingdom

The Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in March 1967, to accept it as an ISO RECOMMENDATION.

**COLD DRAWN PRECISION STEEL TUBES****METRIC SERIES****Dimensions, Tolerances and Masses per Metre****1. SCOPE**

This ISO Recommendation specifies the dimensions (outside diameter and thickness), and masses per metre with tolerances of cold drawn precision steel tubes, metric series.

These tubes have been provided with tolerances allowing them to be used for mechanical applications or for the transport of fluids with types of connections necessitating small tolerances.

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