

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION R 480

PERFORATED METAL CHEESE CENTRES
FOR BAST FIBRE YARNS

1st EDITION

April 1966

will be
deleted

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BRIEF HISTORY

The ISO Recommendation R 480, *Perforated Metal Cheese Centres for Bast Fibre Yarns*, was drawn up by Technical Committee ISO/TC 72, *Textile Machinery and Accessories*, the Secretariat of which is held by the Association Suisse de Normalisation (SNV).

Work on this question by the Technical Committee began in 1959 and led, in 1962, to the adoption of a Draft ISO Recommendation.

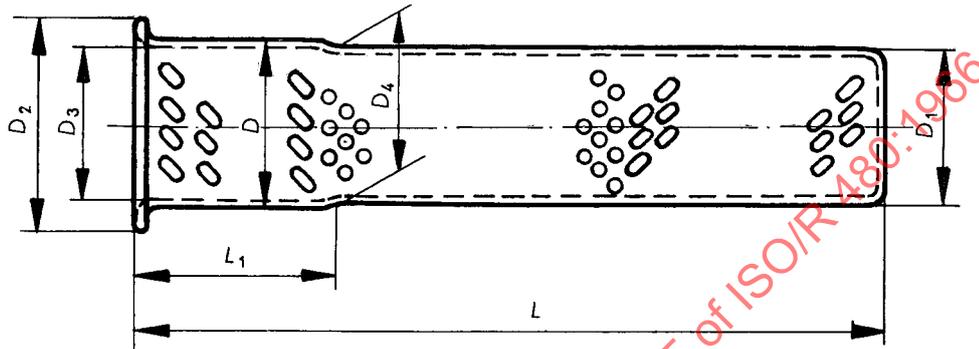
In September 1963, this Draft ISO Recommendation (No. 602) was circulated to all the ISO Member Bodies for enquiry. It was approved, by the following Member Bodies:

Brazil	Italy	Switzerland
Czechoslovakia	Japan	Turkey
France	Netherlands	United Kingdom
Germany	New Zealand	U.S.S.R.
Hungary	Poland	Yugoslavia
India	Spain	

No Member Body opposed the approval of the Draft.

The Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in April 1966, to accept it as an ISO RECOMMENDATION.

**PERFORATED METAL CHEESE CENTRES
FOR BAST FIBRE YARNS**



Designation		Dimensions			
		millimetres		inches	
External diameter of cylindrical part of centre	D	38 ± 0.25		1.496 ± 0.01	
External diameters of conical part of centre	D_1	35 ± 0.25		1.378 ± 0.01	
	D_4	37		1.438	
Flange diameter	D_2	55.3 max.		2.177 max.	
Internal diameter of cylindrical part of centre	D_3	36.2 min.		1.425 min.	
Total length of centre	L	151 ± 1	175 ± 1	5.945 ± 0.04	6.875 ± 0.04
Length of cylindrical part of centre	L_1	35	40	1.375	1.562