

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

**ISO RECOMMENDATION
R 227**

**SINGLE BOX PICKERS
FOR AUTOMATIC LOOMS**

1st EDITION
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BRIEF HISTORY

The ISO Recommendation R 227, *Single Box Pickers for Automatic Looms*, was drawn up by Technical Committee ISO/TC 72, *Textile Machinery and Accessories*, the Secretariat of which is held by the Association Suisse de Normalisation (SNV).

Work on this question by the Technical Committee began in 1955 and led, in 1959, to the adoption of a Draft ISO Recommendation.

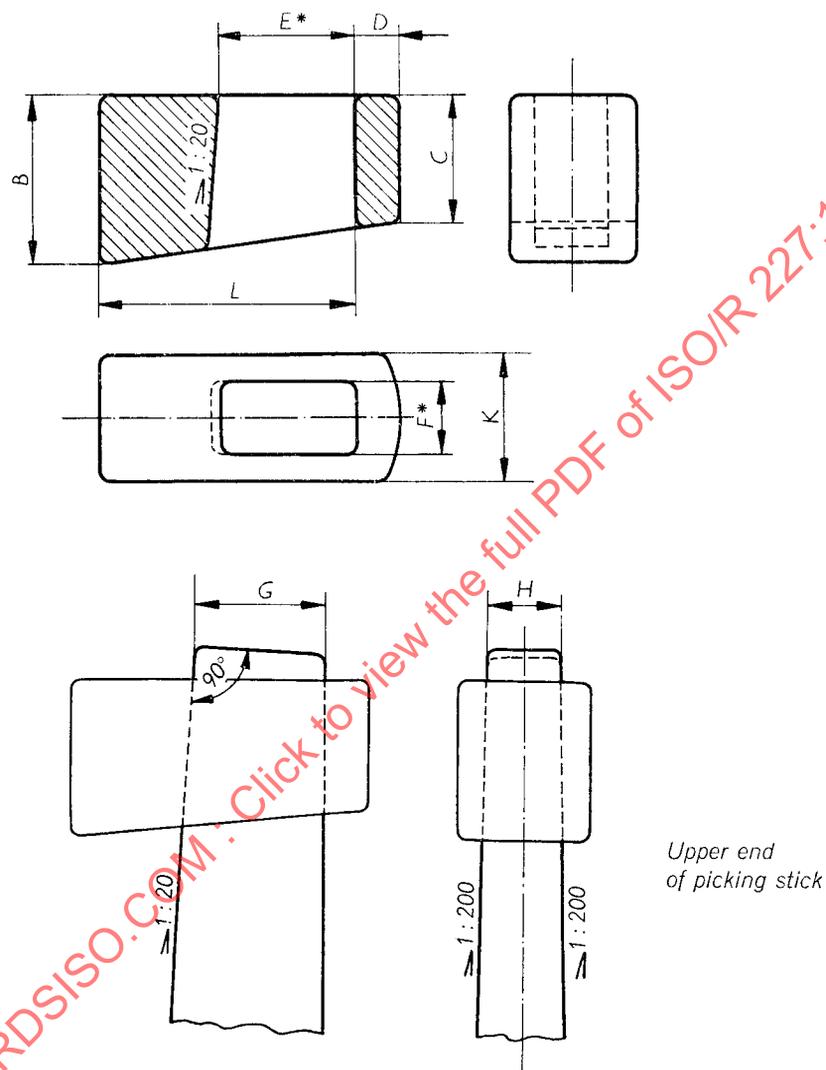
In November 1959, this Draft ISO Recommendation (No. 337) was circulated to all the ISO Member Bodies for enquiry. It was approved, subject to modifications of an editorial and technical nature, by the following Member Bodies:

Australia	Germany	Poland
Austria	Greece	Portugal
Belgium	Hungary	Spain
Burma	India	Switzerland
Chile	Japan	United Kingdom
Czechoslovakia	Netherlands	U.S.S.R.
France	New Zealand	

No Member Body opposed the approval of the Draft.

The Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in December 1961, to accept it as an ISO RECOMMENDATION.

SINGLE BOX PICKERS FOR AUTOMATIC LOOMS



Dimensions in millimetres

	<i>L</i>	<i>B</i>	<i>C</i>	<i>D</i>	<i>G</i>	<i>H</i>	<i>K</i>
Type 1	52	35	26	from 6 to 9	26	13.5	27
Type 2	52	35	26	from 6 to 9	26	16.5	27
Type 3	52	29	21	from 6 to 9	26	16.5	27
Type 4	65	35	26	9	35	14.3	32

* The dimensions *E* and *F*, depending on the material of which the picker is made, should be chosen so that, when the picker is mounted, it should fit tightly on the picking stick.