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ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION

R 1886

TEXTILE GLASS

**PROCEDURE FOR SAMPLING BATCHES OR CONSIGNMENTS
OF TEXTILE GLASS CONTINUOUS FILAMENT YARN,
STAPLE FIBRE YARN AND ROVING PACKAGES**

1st EDITION

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BRIEF HISTORY

The ISO Recommendation R 1886, *Textile glass – Procedure for sampling batches or consignments of textile glass continuous filament yarn, staple fibre yarn and roving packages*, was drawn up by Technical Committee ISO/TC 61, *Plastics*, the Secretariat of which is held by the American National Standards Institute (ANSI).

Work on this question led to the adoption of Draft ISO Recommendation No. 1886, which was circulated to all the ISO Member Bodies for enquiry in October 1969. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies :

Australia	Israel	Spain
Austria	Italy	Sweden
Belgium	Japan	Switzerland
Canada	Korea, Rep. of	Turkey
Czechoslovakia	Netherlands	U.A.R.
France	New Zealand	United Kingdom
Germany	Romania	U.S.A.
Greece	South Africa, Rep. of	U.S.S.R.

No Member Body opposed the approval of the Draft.

This Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided to accept it as an ISO RECOMMENDATION.

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PROCEDURE FOR SAMPLING BATCHES OR CONSIGNMENTS
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1. SCOPE

This ISO Recommendation specifies the procedure for sampling textile glass continuous filament yarn, staple fibre yarn and roving packages, prior to establishing (with a given precision) some of the characteristics of these yarns.

This procedure aims at obtaining samples as representative as possible of the whole batch or consignment for calculating the mean value of the property to be measured at the 95 % probability level and with a stated precision (laid down in appropriate product specifications or by agreement between purchaser and supplier).

2. DEFINITIONS

2.1 Batch or lot

In the case of *inspection after manufacturing*, a batch or lot consists of the total production of one single kind of product package, made by one or several identical machines, operating under identical conditions during a given period.

2.2 Consignment

In the case of *shipment or delivery inspection*, a consignment consists of the total amount of one kind of product package, of a given type and quality, delivered to one customer with one single dispatch-note.

2.3 Case

A number of product packages held together to give a unit suitable for handling.

For delivery or shipment, the total number of packages in a batch or consignment may be divided into different cases.