

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION

R 1131

WEFT PIRNS FOR BOX-LOADERS FOR AUTOMATIC LOOMS

DIMENSIONS OF PIRN TIP

1st EDITION

November 1969

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BRIEF HISTORY

The ISO Recommendation R 1131, *Weft pirns for box loaders for automatic looms – Dimensions of pirn tip*, was drawn up by Technical Committee ISO/TC 72, *Textile machinery and accessories*, the Secretariat of which is held by the Association Suisse de Normalisation (SNV).

Work on this question led to the adoption of Draft ISO Recommendation No. 1477 which was circulated to all the ISO Member Bodies for enquiry in February 1968. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies :

Belgium	India	Switzerland
Brazil	Italy	Turkey
Czechoslovakia	Netherlands	U.A.R.
Denmark	Poland	United Kingdom
France	Spain	U.S.S.R.
Germany	Sweden	

No Member Body opposed the approval of the Draft.

This Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in November 1969, to accept it as an ISO RECOMMENDATION.

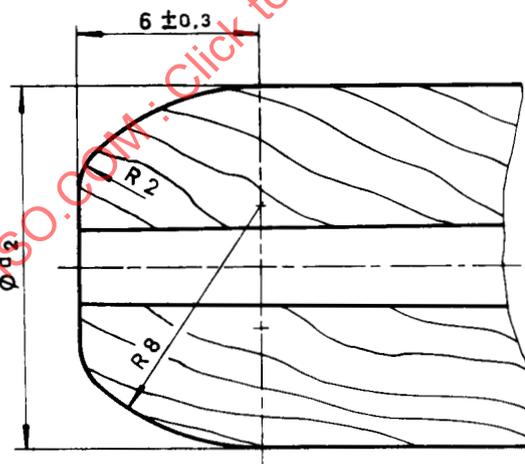
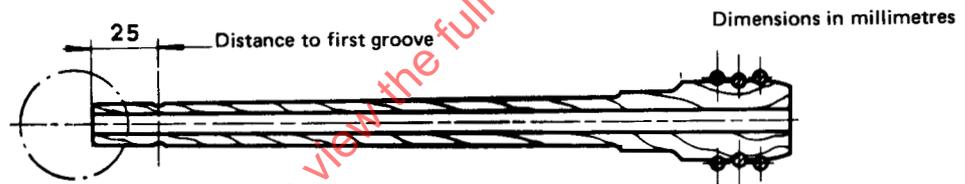
WEFT PIRNS FOR BOX-LOADERS FOR AUTOMATIC LOOMS

DIMENSIONS OF PIRN TIP

1. SCOPE

This ISO Recommendation establishes the pirn tip dimensions of weft pirns for box loaders for automatic looms. The complementary dimensions are given in ISO Recommendation R 143, *Weft pirns for automatic looms*.

2. DIMENSIONS



Diameter of tip d_2	Tolerance	Diameter over rings
12	+0.3 0	24, 27 or 30
14	+0.3 0	34