

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION R 1051

RIVET SHANK DIAMETERS

(DIAMETER RANGE 1 TO 36 mm)

1st EDITION

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BRIEF HISTORY

The ISO Recommendation R 1051, *Rivet shank diameters (Diameter range 1 to 36 mm)*, was drawn up by Technical Committee ISO/TC 7, *Rivets*, the Secretariat of which is held by the Nederlands Normalisatie-Instituut (NNI).

Work on this question led to the adoption of a Draft ISO Recommendation.

In June 1968, this Draft ISO Recommendation (No. 1589) was circulated to all the ISO Member Bodies for enquiry. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies :

Austria	Italy	South Africa, Rep. of
Belgium	Japan	Sweden
Canada	Korea, Rep. of	Thailand
France	Netherlands	Turkey
Germany	New Zealand	U.A.R.
Hungary	Norway	United Kingdom
India	Peru	U.S.A.
Israel	Poland	U.S.S.R.

No Member Body opposed the approval of the Draft.

The Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in April 1969, to accept it as an ISO RECOMMENDATION.

RIVET SHANK DIAMETERS

(DIAMETER RANGE 1 TO 36 mm)

1. SCOPE

This ISO Recommendation tabulates diameters for the shanks of metal rivets for general use.

2. NOMINAL DIAMETERS IN MILLIMETRES

Nominal diameters	
Main series	Secondary series
1	
1.2	
	1.4
1.6	
2	
2.5	
3	
	3.5
4	
5	
6	
	7
8	
10	
12	
	14
16	
	18
20	
	22
24	
	27
30	
	33
36	