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**AMENDMENT 1**
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# Textile machinery and accessories — Cylindrical sliver cans —

## Part 2: Spring bottoms

## AMENDMENT 1

*Matériel pour l'industrie textile — Pots cylindriques pour rubans —*

*Partie 2: Fonds à ressort*

*AMENDEMENT 1*

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The committee responsible for this document is ISO/TC 72, *Textile machinery and accessories*, Subcommittee SC 1, *Spinning preparatory, spinning, twisting and winding machinery and accessories*.

# Textile machinery and accessories — Cylindrical sliver cans —

## Part 2: Spring bottoms

## AMENDMENT 1

AMENDMENT 1

*Page 4, Table 1*

*Change Table 1 to read as follows:*

**Table 1 — Principal features of spring bottoms Types A and B**

Dimensions in millimetres

| Size of can[a] | | Characteristics of spring | | Spring plate | |
|---|---|---|---|---|---|
| $d$ ±3 | $h$ | Type A $L_o$ ± 30 | Type B $L_o$ ± 30 | $d_4$ | $h_3$ |
| 300 | 900 | 840 | 940 | 285 | 50 |
| 350 | | | | 335 | 50 |
| 400 | | | | 385 | 50 |
| 450 | | | | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |
| 300 | 1 000 | 940 | 1 040 | 285 | 50 |
| 350 | | | | 335 | 50 |
| 400 | | | | 385 | 50 |
| 450 | | | | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |

**Table 1** *(continued)*

| Size of can[a] | | Characteristics of spring | | Spring plate | |
|---|---|---|---|---|---|
| $d$ ±3 | $h$ | Type A $L_o$ ± 30 | Type B $L_o$ ± 30 | $d_4$ | $h_3$ |
| 350 | 1 070 | 1 010 | 1 110 | 335 | 50 |
| 400 | | | | 385 | 50 |
| 450 | | | | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |
| 400 | 1 100 | 1 040 | 1 140 | 385 | 50 |
| 450 | | | | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700 | | | | 682 | 70 |
| 450 | 1 200[c] | 1 140 | 1 240 | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |
| 700[b] | | | | 682 | 70 |

[a] According to ISO 93-1.

[b] Inside diameters $d$ greater than 700 mm shall be in increments of 100 mm.

[c] Heights $h$ greater than 1 200 mm shall be in increments of 100 mm.

*Page 7, Table 2*

*Change Table 2 to read as follows:*

**Table 2 — Principal features of spring bottoms Types C and D**

Dimensions in millimetres

| Size of can[a] | | Characteristics of spring | | Spring plate | |
|---|---|---|---|---|---|
| $d$ ±3 | $h$ | Type C $L_o$ ± 30 | Type D $L_o$ ± 30 | $d_4$ | $h_3$ |
| 400 | 900 | 770 | 870 | 385 | 50 |
| 450 | | | | 435 | 50 |
| 470 | | | | 455 | 50 |
| 500 | | | | 485 | 55 |
| 600 | | | | 585 | 60 |