

First edition  
2007-04-01

**AMENDMENT 1**  
2012-10-01

---

---

**Infusion equipment for medical use —**

Part 12:  
**Check valves**

**AMENDMENT 1**

*Matériel de perfusion à usage médical —*

*Partie 12: Clapet antiretour*

*AMENDEMENT 1*



Reference number  
ISO 8536-12:2007/Amd.1:2012(E)

© ISO 2012

STANDARDSISO.COM : Click to view the full PDF of ISO 8536-12:2007/Amd 1:2012



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2012

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

Amendment 1 to ISO 8536-12:2007 was prepared by Technical Committee ISO/TC 76, *Transfusion, infusion and injection, and blood processing equipment for medical and pharmaceutical use*.

STANDARDSISO.COM : Click to view the full PDF of ISO 8536-12:2007/Amd 1:2012

# Infusion equipment for medical use —

## Part 12: Check valves

### AMENDMENT 1

#### *Page 1, Clause 2*

Replace the last entry, ISO 15223:2000, with the following:

ISO 15223-1, *Medical devices — Symbols to be used with medical device labels, labelling and information to be supplied — General requirements*

#### *Page 2, 6.4*

In alignment with the deletion of A.4, delete the last sentence (“No water shall escape during the test specified in A.4.”)

#### *Page 3, 10.1*

In alignment with the other parts of ISO 8536:

- in list items b), d), f) and k), replace the references to ISO 15223 with ISO 15223-1;
- in list item g), delete footnote 1;
- at the end of 10.1 add the following note:

NOTE The presence of substances of interest can be indicated by using symbol 2725 of ISO 7000 by replacing the “XXX” with the abbreviation of the substance. The absence of substances of interest can be indicated by crossing the respective symbol.

#### *Page 4, 10.2*

In alignment with the other parts of ISO 8536:

- in list items b) and g), replace the references to ISO 15223 with ISO 15223-1;
- in list item c), delete footnote 2;
- at the end of 10.2 add the following note:

NOTE The presence of substances of interest can be indicated by using symbol 2725 of ISO 7000 by replacing the “XXX” with the abbreviation of the substance. The absence of substances of interest can be indicated by crossing the respective symbol.

Page 5, A.3

Replace the entire clause with the following:

**A.3 Test for leakage of the valve housing**

**A.3.1** At the beginning of the test the whole system shall be tempered at the test temperature.

**A.3.2** Immerse the check valve, with downstream end blocked, in water at 40 °C and apply an internal air pressure of 50 kPa for 15 s. Examine the check valve for air leakage.

**A.3.3** Subject the check valve, at both ends, to distilled water at an internal excess pressure of 200 kPa at 40 °C for 15 min. Check for water leaks.

**A.3.4** Fill the built-in check valve with degassed distilled water at 40 °C, connect the downstream opening, with the upstream opening sealed, to a vacuum device and subject it to an internal excess pressure of -20 kPa for 15 s. Inspect whether air enters the housing section of the check valve.

Page 5, A.4

Delete the entire clause. Renumber subsequent clauses accordingly.

Page 5, A.5

Amend existing A.5 as follows:

Subject the check valve to a water excess pressure of 200 kPa in the counterflow direction at 40 °C for 15 min in each case. Check for leakage through the check valve.