
International Standard



8444

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Pipework — Double overlap flexible metal hoses (copper packing, limited tightness, circular section, in protected carbon steel)

Tuyauteries — Tuyaux métalliques flexibles à agrafage double (joint cuivre, étanchéité limitée, section circulaire, en acier non allié protégé)

First edition — 1985-10-01

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UDC 621.643.34

Ref. No. ISO 8444-1985 (E)

Descriptors : metal tubes, hoses, dimensions, designation.

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council. They are approved in accordance with ISO procedures requiring at least 75 % approval by the member bodies voting.

International Standard ISO 8444 was prepared by Technical Committee ISO/TC 5, *Ferrous metal pipes and metallic fittings*.

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Pipework — Double overlap flexible metal hoses (copper packing, limited tightness, circular section, in protected carbon steel)

1 Scope and field of application

This International Standard lays down diameters of double overlap flexible metal hoses with copper packing, of limited tightness, of circular section, in protected carbon steel, and specifies requirements to be verified in accordance with ISO 7658.

This International Standard applies to uncoated flexible metal hoses (without external coating as defined in clause 4.1.10 of ISO 7369) used under low pressure with permissible leakage, at temperatures from -20 to $+600$ °C.

2 References

ISO 6708, *Pipe components — Definition of nominal size.*

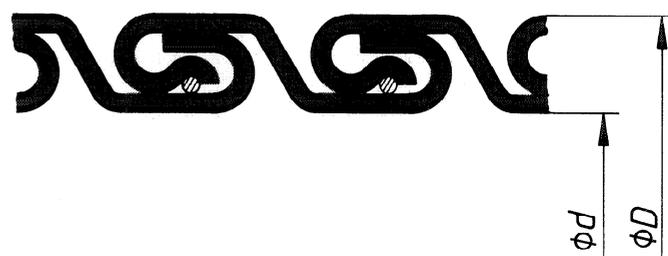
ISO 7369, *Pipework — Flexible metal hoses — Vocabulary of general terms.*

ISO 7657, *Pipework — Stripwound flexible metal hoses — Specifications and temperature-related requirements for use.*

ISO 7658, *Pipework — Stripwound flexible metal hoses — Testing and verification of characteristics.*

3 Dimensions and performance

Dimensions and performance are shown in the figure and table.



Figure

NOTE — The figure is not intended to specify a given manufacturing method nor to define coil dimensions.

4 Test methods

For test methods, see ISO 7658.