
International Standard



8404

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Angle pins — Basic dimensions

Doigts de démoulage — Dimensions

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Descriptors : tools, moulds, components, pins (mechanics), dimensions, materials, designation.

Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council. They are approved in accordance with ISO procedures requiring at least 75 % approval by the member bodies voting.

International Standard ISO 8404 was prepared by Technical Committee ISO/TC 29, *Small tools*.

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Angle pins — Basic dimensions

1 Scope and field of application

This International Standard specifies the basic dimensions in millimetres of angle pins intended for use in diecast dies and moulds.

2 References

ISO 4957, *Tool steels*.

ISO 6508, *Metallic materials — Hardness test — Rockwell test (scales A — B — C — D — E — F — G — H — K)*.¹⁾

3 Dimensions

See the figure and the table.

4 Material and hardness

Angle pins shall be made from tool steel in accordance with ISO 4957. The hardness values shall be as follows:

shaft: 62 ± 2 HRC

head: 45 ± 5 HRC

5 Designation

An angle pin in accordance with this International Standard shall be designated by

- a) reference to this International Standard;
- b) its diameter, D_1 ;
- c) its length, L .

Example:

Angle pin ISO 8404 - 10 × 63

1) At present at the stage of draft. (Revision of ISO/R 80-1968 and ISO 2713-1973.)