INTERNATIONAL STANDARD

ISO 7612

Third edition
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Diesel engines — Base-mounted in-line fuel injection pumps and high-pressure supply pumps for common rail fuel injection systems — Mounting dimensions

Moteurs diesels — Pompes d'injection en ligne à fixation par base plane et pompes d'alimentation à haute pression pour systèmes d'injection de carburant à rampe commune — Dimensions de montage

Reference number
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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 7612 was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 7, *Injection equipment and filters for use on road vehicles*.

This third edition cancels and replaces the second edition (ISO 7612:1994), which has been technically revised.

Diesel engines — Base-mounted in-line fuel injection pumps and high-pressure supply pumps for common rail fuel injection systems — Mounting dimensions

1 Scope

This International Standard specifies dimensional requirements for base-mounted in-line fuel injection pumps and high-pressure supply pumps for common rail fuel injection systems for diesel (compression-ignition) engines.

2 Dimensions and tolerances

Dimensions and tolerances are given in Figures 1 to 8 and Tables 1 to 4.

Dimensions and tolerances not given in this International Standard are left to the manufacturer's choice.

Dimensions in millimetres

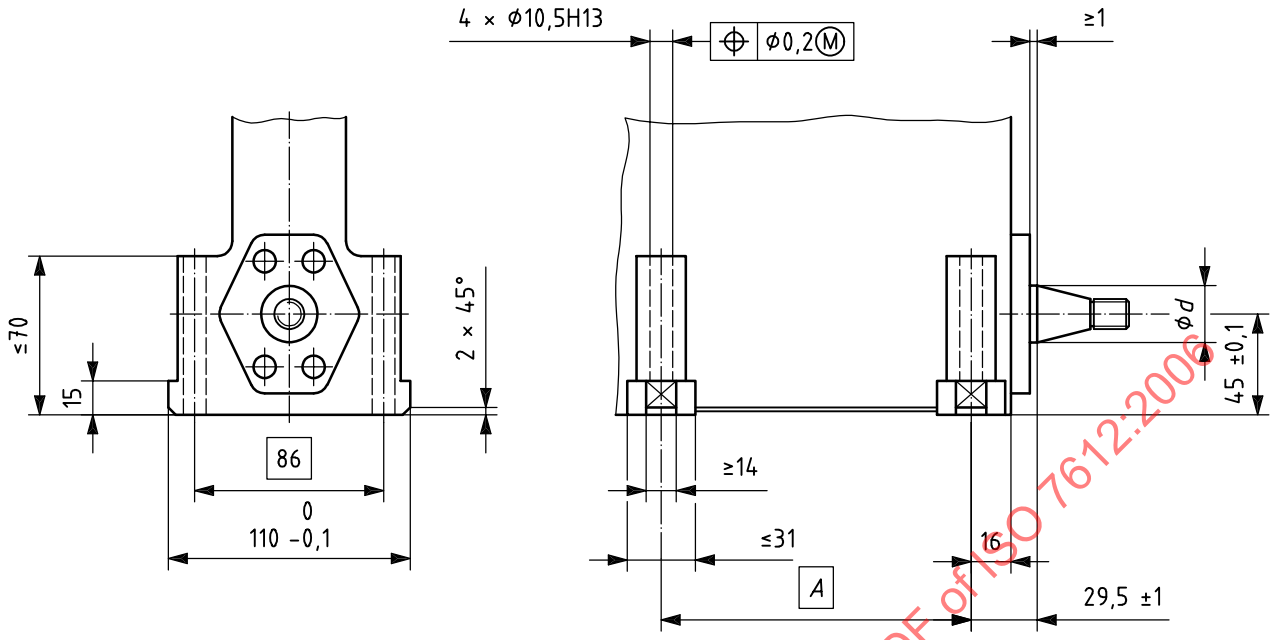


Figure 1 — Base-mounted in-line fuel injection pump — Type 1

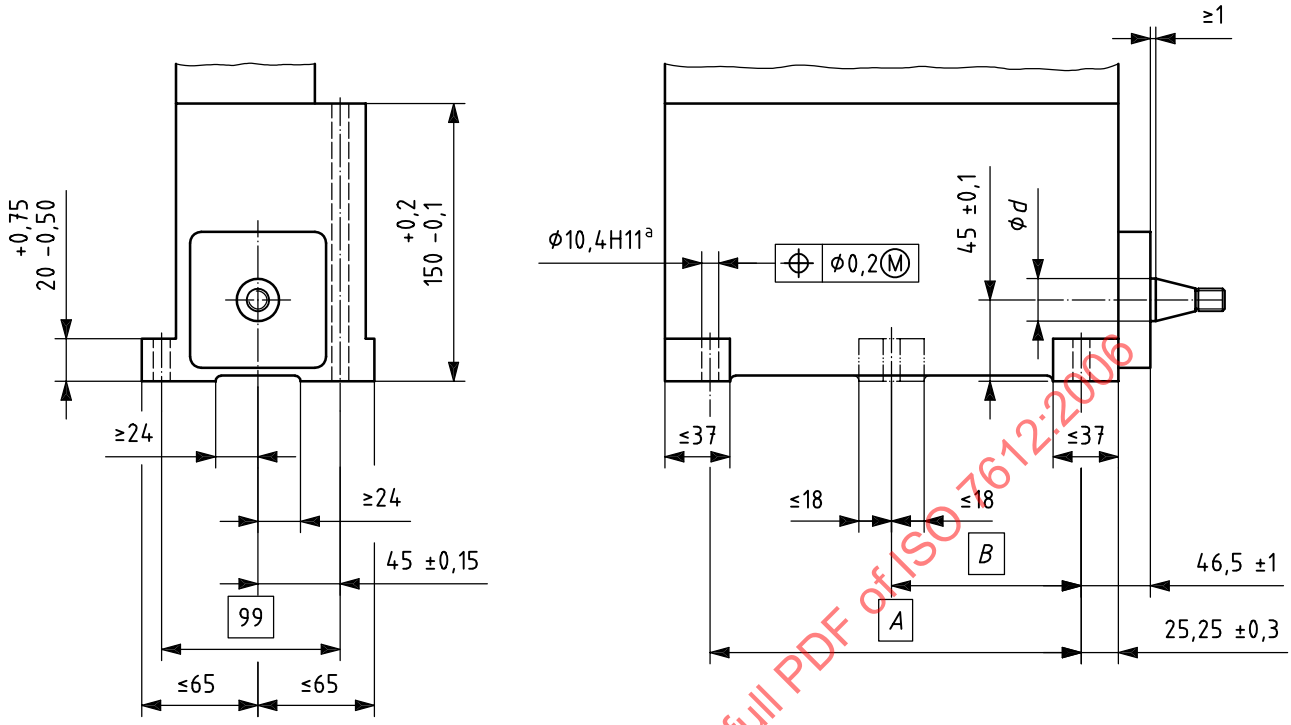
Table 1 — Base-mounted in-line fuel injection pump — Type 1

Dimensions in millimetres

Number of cylinders	d [a] nom.	A ref.
4	25 or 30	140
6		210
8		280
10		353
12		423

[a] Corresponds to dimension d in ISO 6519.

Dimensions in millimetres



Key

[a] 4 or 6 holes

Figure 2 — Base-mounted in-line fuel injection pump — Type 2

Table 2 — Base-mounted in-line fuel injection pump — Type 2

Dimensions in millimetres

Number of cylinders	d [a] nom.	A ref.	B ref.	**Number of fixing holes**
4	25	133,5	—	4
6	or	206	—	4
8	30	278,5	139,25	6

[a] Corresponds to dimension d in ISO 6519.

Dimensions in millimetres

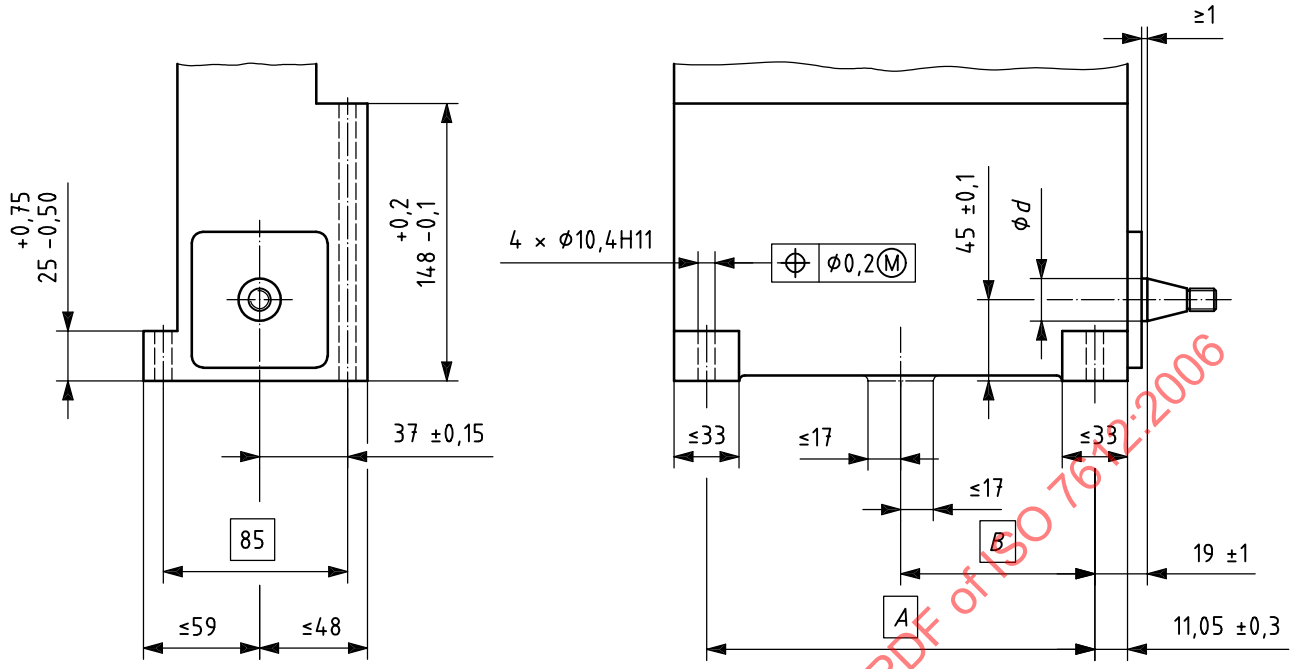


Figure 3 — Base-mounted in-line fuel injection pump — Type 3

Table 3 — Base-mounted in-line fuel injection pump — Type 3

Dimensions in millimetres

Number of cylinders	d [a] nom.	A ref.	B ± 0,25
4	25 or 30	154	—
6		218	—
8		302	151

[a] Corresponds to dimension d in ISO 6519.

Dimensions in millimetres

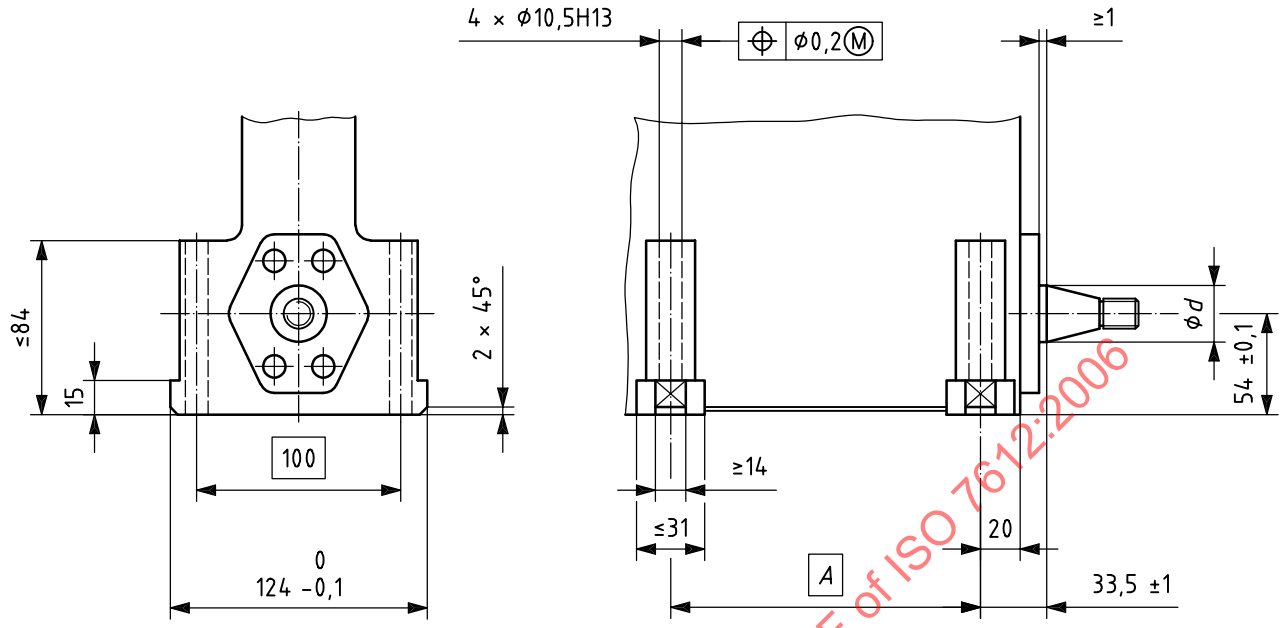


Figure 4 — Base-mounted in-line fuel injection pump — Type 4

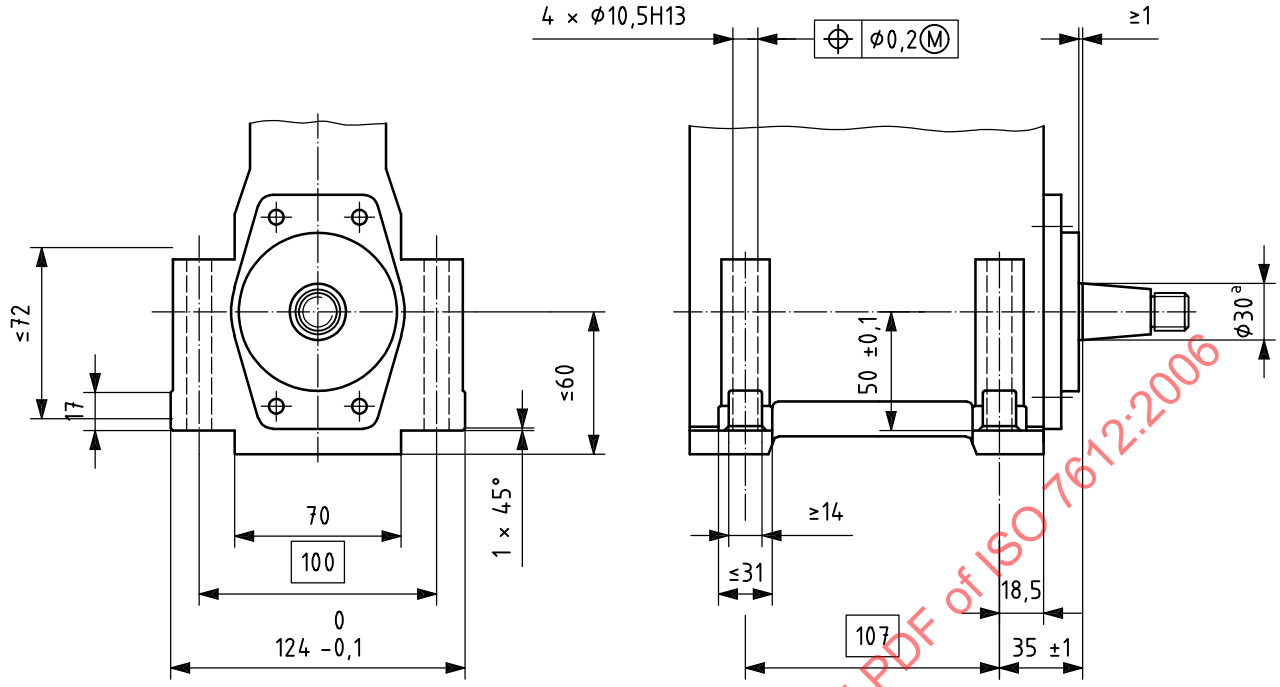
Table 4 — Base-mounted in-line fuel injection pump — Type 4

Dimensions in millimetres

Number of cylinders	d [a] nom.	A ref.
4	30 or 35	132
6		202
8		272

[a] Corresponds to dimension d in ISO 6519.

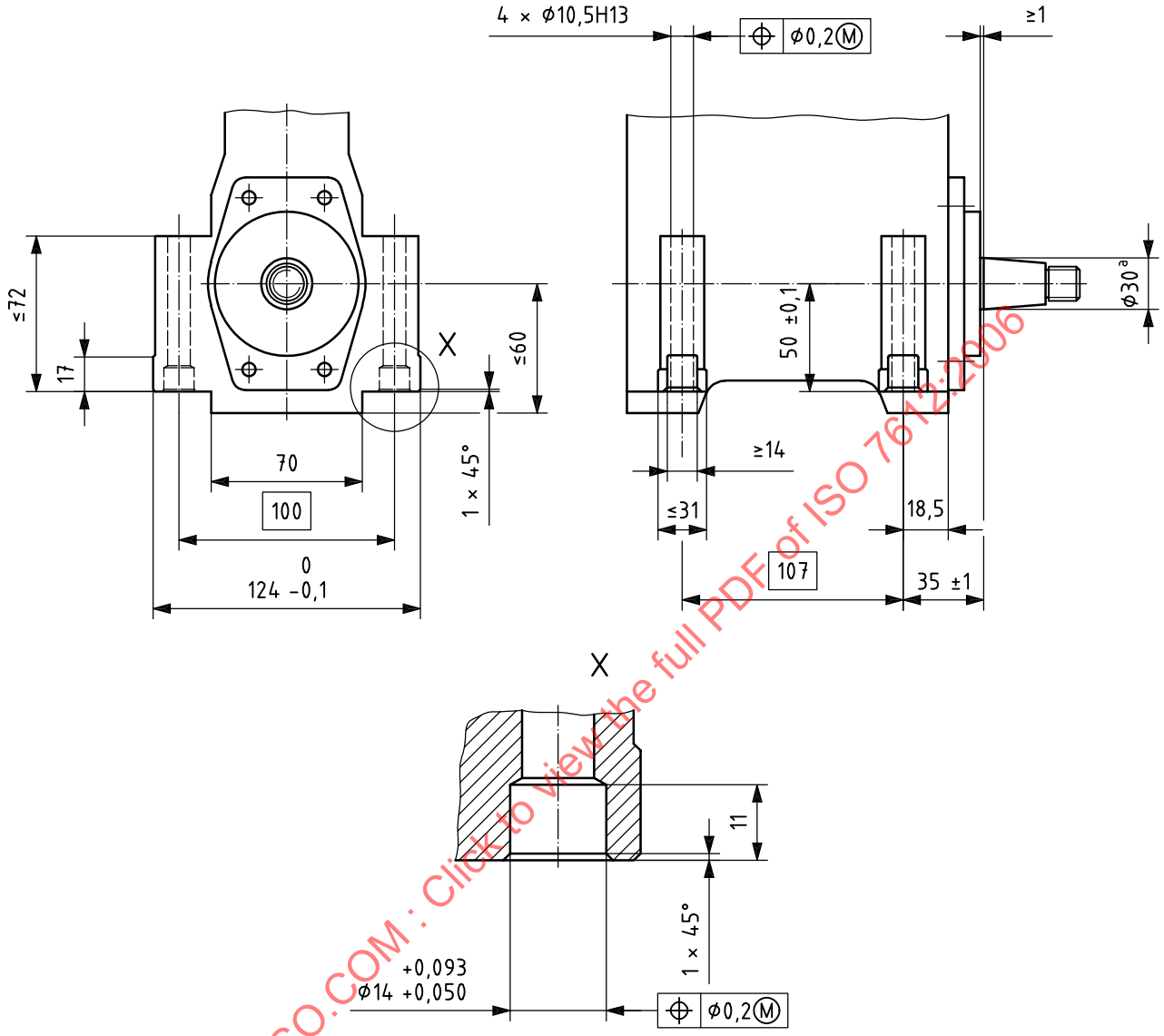
Dimensions in millimetres



a Corresponds to dimension d in ISO 6519.

Figure 5 — Base-mounted, two-cylinder, high-pressure supply pump for common rail fuel injection systems — Type 5

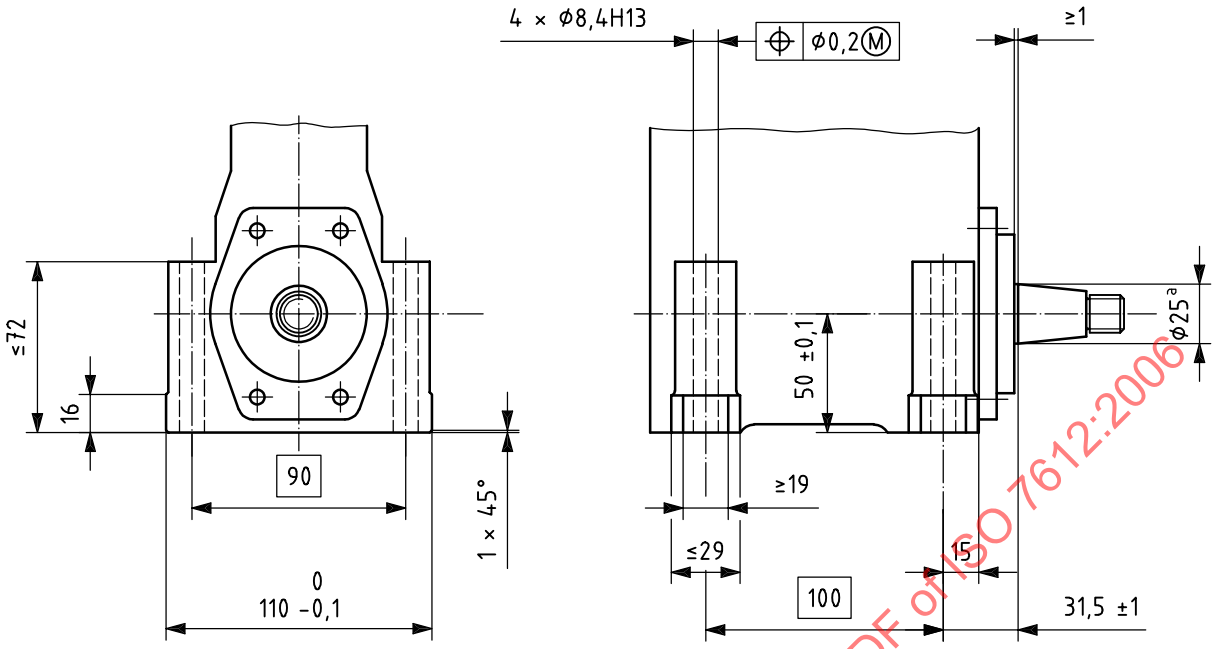
Dimensions in millimetres



[a] Corresponds to dimension *d* in ISO 6519.

Figure 6 — Base-mounted, two-cylinder, high-pressure supply pump for common rail fuel injection systems — Type 6

Dimensions in millimetres



a Corresponds to dimension d in ISO 6519.

Figure 7 — Base-mounted, two-cylinder, high-pressure supply pump for common rail fuel injection systems — Type 7