
**Fire detection and fire alarm
systems —**

**Part 5:
Point type heat detectors**

*Systèmes de détection et d'alarme incendie —
Partie 5: Détecteurs de chaleur ponctuels*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 21, *Equipment for fire protection and fire fighting*, Subcommittee SC 3, *Fire detection and alarm systems*.

This third edition cancels and replaces the second edition (ISO 7240-5:2012), which has been technically revised.

A list of all parts in the ISO 7240 series, published under the general title *Fire detection and fire alarm systems*, can be found on the ISO website.

This edition includes the following significant changes with respect to the previous edition:

- in [5.18](#) (electromagnetic compatibility immunity tests), EN 50130-4 has been replaced by IEC 62599-2;
- marking has been moved to a new [Clause 7](#);
- data and software requirements have been moved to a new [Clause 8](#).

Introduction

A fire detection and alarm system is required to function satisfactorily not only in the event of a fire, but also during and after exposure to conditions likely to be met in practice such as corrosion, vibration, direct impact, indirect shock and electromagnetic interference. Some tests specified are intended to assess the performance of the heat detectors under such conditions.

The performance of heat detectors is assessed from the results obtained in specific tests. This document is not intended to place any other restrictions on the design and construction of such detectors.

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Fire detection and fire alarm systems —

Part 5: Point type heat detectors

1 Scope

This document specifies the requirements, test methods and performance criteria for point type heat detectors for use in fire detection and fire alarm systems for buildings (see ISO 7240-1).

For other types of heat detector, or for detectors intended for use in other environments, this document can be used for guidance only. Heat detectors with special characteristics and developed for specific risks are not covered by this document.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 209, *Aluminium and aluminium alloys — Chemical composition*

ISO 7240-1, *Fire detection and alarm systems — Part 1: General and definitions*

IEC 60068-1, *Environmental testing — Part 1: General and guidance*

IEC 60068-2-1, *Environmental testing — Part 2-1: Tests. Tests A: Cold*

IEC 60068-2-2, *Environmental testing — Part 2-2: Tests. Tests B: Dry heat*

IEC 60068-2-6, *Environmental testing — Part 2-6: Tests — Test Fc: Vibration (sinusoidal)*

IEC 60068-2-27, *Environmental testing — Part 2-27: Tests. Test Ea and guidance: Shock*

IEC 60068-2-30, *Environmental testing — Part 2-30: Tests. Test Db and guidance: Damp heat, cyclic (12 + 12-hour cycle)*

IEC 60068-2-42, *Environmental testing — Part 2-42: Tests — Test Kc: Sulphur dioxide test for contacts and connections*

IEC 60068-2-78, *Environmental testing — Part 2-78: Tests — Test Cab: Damp heat, steady state*

IEC 62599-2, *Alarm systems — Part 2: Electromagnetic compatibility — Immunity requirements for components of fire and security alarm systems*

3 Terms and definitions

For the purposes of this document, the terms, definitions and abbreviated terms in ISO 7240-1 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <https://www.electropedia.org/>
- ISO Online browsing platform: available at <https://www.iso.org/obp>

3.1 typical application temperature

temperature that an installed detector may be expected to experience for long periods of time in the absence of a fire condition

Note 1 to entry: This temperature is deemed to be 29 °C below the minimum static response temperature, according to the class marked on the detector, as specified in [Table 1](#).

3.2 maximum application temperature

maximum temperature that an installed detector may be expected to experience, even for short periods of time, in the absence of a fire condition

Note 1 to entry: This temperature is deemed to be 4 °C below the minimum static response temperature, according to the class marked on the detector, as specified in [Table 1](#).

3.3 static response temperature

temperature at which the detector would produce an alarm signal if subjected to a vanishingly small rate of rise of temperature

Note 1 to entry: Rates of rise of temperature of approximately 0,2 K/min are normally found to be suitable for measuring this, however lower rates may be required in some instances (see [5.3](#)).

4 General requirements

4.1 Compliance

In order to comply with this document the detector shall meet the requirements of:

- a) [Clause 4](#), which shall be verified by visual inspection or engineering assessment, shall be tested as described in [Clause 5](#) and shall meet the requirements of the tests.
- b) [Clauses 7](#) and [8](#), which shall be verified by visual inspection.

4.2 Classification

4.2.1 Detectors shall conform to one or more of the following classes: A1, A2, B, C, D, E, F or G according to the requirements of the tests specified in [Clause 5](#) (see [Table 1](#)).

Table 1 — Detector classification temperatures

Detector class	Typical application temperature °C	Maximum application temperature °C	Minimum static response temperature °C	Maximum static response temperature °C
A1	25	50	54	65
A2	25	50	54	70
B	40	65	69	85
C	55	80	84	100
D	70	95	99	115
E	85	110	114	130
F	100	125	129	145
G	115	140	144	160

4.2.2 Manufacturers may optionally give additional information concerning the type of response exhibited by the detector, by adding the suffix S or R to the above classes. Detectors, which are marked with the letter S or R as a suffix to the class marking, shall be tested in accordance with the applicable test, specified in [Clause 6](#), and shall meet the requirements of that test, in addition to the tests of [Clause 5](#).

NOTE Detectors, with a suffix S to their class, do not respond below the minimum static response temperature, applicable to their classification (see [Table 1](#)), even at high rates of rise of air temperature. Detectors with a suffix R to their class, incorporate a rate-of-rise characteristic, which meets the response time requirements (see [Table 4](#)) for high rates of rise of air temperature even when starting at air temperatures substantially below the typical application temperature.

4.3 Position of heat sensitive elements

Each detector shall be constructed such that at least part of its heat sensitive element(s), except elements with auxiliary functions (e.g. characteristic correctors), shall be ≥ 15 mm from the mounting surface of the detector.

4.4 Individual alarm indication

4.4.1 Class A1, A2, B, C or D detectors shall be provided with an integral red visual indicator, by which the individual detector which released an alarm, may be identified, until the alarm condition is reset. Where other conditions of the detector may be visually indicated, they shall be clearly distinguishable from the alarm indication, except when the detector is switched into a service mode.

4.4.2 For detachable detectors, the indicator may be integral with the base or the detector head. Class E, F or G detectors shall be provided with either an integral red indicator, or with another means for locally indicating the alarm status of the detector.

NOTE The alarm condition is reset manually at the control and indicating equipment (See ISO 7240-2).

4.4.3 The visual indicator shall be visible from a distance of 6 m in an ambient light intensity up to 500 lx at an angle of up to

- a) 5° from the axis of the detector in any direction, and
- b) 45° from the axis of the detector in at least one direction.

4.5 Connection of ancillary devices

Where the detector provides for connections to ancillary devices (e.g. remote indicators, control relays), open- or short-circuit failures of these connections shall not prevent the correct operation of the detector.

4.6 Monitoring of detachable detectors

For detachable detectors, a means shall be provided for a remote monitoring system (e.g. the control and indicating equipment) to detect the removal of the head from the base, in order to give a fault signal.

4.7 Manufacturer's adjustments

It shall not be possible to change the manufacturer's settings except by special means (e.g. a special code or tool, or by breaking or removing a seal).

4.8 On-site adjustment of response behaviour

If there is provision for on-site adjustment of the response behaviour of the detector then:

- a) for each setting, at which the manufacturer claims compliance with this document, he shall declare a corresponding class, and for each such setting the detector shall comply with the requirements of this document for the corresponding class, and access to the adjustment means shall only be possible by the use of a code or special tool or by removing the detector from its base or mounting;
- b) any setting(s), at which the manufacturer does not claim compliance with this document, shall only be accessible by the use of a code or special tool, and it shall be clearly marked on the detector or in the associated data, that if these setting(s) are used, the detector does not comply with the document.

NOTE These adjustments can be carried out at the detector or at the control and indicating equipment.

4.9 Requirements for software controlled detectors

4.9.1 General

For detectors which rely on software control in order to fulfil the requirements of this document, the requirements of [4.9.2](#) and [4.9.3](#) shall be met.

4.9.2 Software design

In order to ensure the reliability of the detector, the following requirements for software design shall apply:

- a) the software shall have a modular structure;
- b) the design of the interfaces for manually and automatically generated data shall not permit invalid data to cause error in the program operation;
- c) the software shall be designed to avoid the occurrence of deadlock of the programme flow.

4.9.3 The storage of programs and data

4.9.3.1 The program necessary to comply with this document and any pre-set data, such as manufacturer's settings, shall be held in non-volatile memory. Writing to areas of memory containing this program and data shall only be possible by the use of some special tool or code and shall not be possible during normal operation of the detector.

4.9.3.2 Site-specific data shall be held in memory which will retain data for at least 2 weeks without external power to the detector, unless provision is made for the automatic renewal of such data, following loss of power, within 1 hour of power being restored.

5 Tests

5.1 General

5.1.1 Atmospheric conditions for tests

Unless otherwise stated in a test procedure, the testing shall be carried out after the test specimen has been allowed to stabilize in the standard atmospheric conditions for testing as described in IEC 60068-1 as follows:

- a) temperature: (15 to 35) °C;

- b) relative humidity: (25 to 75) %;
- c) air pressure: (86 to 106) kPa.

NOTE If variations in these parameters have a significant effect on a measurement, then such variations can be kept to a minimum during a series of measurements carried out as part of one test on one specimen.

5.1.2 Operating conditions for tests

If a test method requires a specimen to be operational, then the specimen shall be connected to suitable supply and monitoring equipment with characteristics as required by the manufacturer's data. Unless otherwise specified in the test method, the supply parameters applied to the specimen shall be set within the manufacturer's specified range(s) and shall remain substantially constant throughout the tests. The value chosen for each parameter shall normally be the nominal value, or the mean of the specified range. If a test procedure requires a specimen to be monitored to detect any alarm or fault signals, then connections shall be made to any necessary ancillary devices (e.g. through wiring to an end-of-line device for conventional detectors to allow a fault signal to be recognised).

NOTE The details of the supply and monitoring equipment and the alarm criteria used can be given in the test report.

5.1.3 Mounting arrangements

The specimen shall be mounted by its normal means of attachment in accordance with the manufacturer's instructions. If these instructions describe more than one method of mounting then the method considered to be most unfavourable shall be chosen for each test.

5.1.4 Tolerances

5.1.4.1 Unless otherwise stated, the tolerances for the environmental test parameters shall be as given in the basic reference standards for the test (e.g. the relevant part of IEC 60068).

5.1.4.2 If a specific tolerance or deviation limit is not specified in a requirement or test procedure, then a deviation limit of ± 5 % shall be applied.

5.1.5 Measurement of response time

5.1.5.1 The specimen, for which the response time is to be measured, shall be mounted in a heat tunnel as described in 5.1.3 and Annex A. It shall be connected to suitable supply and monitoring equipment in accordance with 5.1.2. The orientation of the specimen, relative to the direction of airflow, shall be that which gave the maximum response time in the directional dependence test 5.2, unless otherwise specified.

5.1.5.2 Before the measurement, the temperature of the air stream and the specimen shall be stabilized to the temperature specified in the applicable test procedure. The measurement is then made by increasing the air temperature, in the heat tunnel, linearly with respect to time, at the rate of rise specified in the applicable test procedure until the supply and monitoring equipment indicates an alarm or until the upper limit of response time for the test is exceeded. During the measurement the air flow shall be maintained at a constant mass flow, equivalent to $(0,8 \pm 0,1)$ m/s at 25 °C, and the air temperature shall be controlled to within ± 2 K of the nominal temperature required at any time during the test (see Annex A). The response time is the time interval between the start of the temperature increase and the indication of an alarm from the supply and monitoring equipment.

NOTE 1 Linear extrapolation of the stabilized and the increasing temperature against time lines can be used to establish the effective start time of the temperature increase.

NOTE 2 Care can be taken not to subject detectors to a damaging thermal shock when transferring them to and from a stabilization or alarm temperature.

NOTE 3 Details and information concerning the design of the heat tunnel are given in [Annexes A](#) and [B](#).

5.1.6 Provision for tests

5.1.6.1 The following shall be provided for testing compliance with this document:

- a) For resettable detectors: 15 detectors.
 For non-resettable detectors: 62 detectors.
 For non-resettable suffix **S** detectors: 63 detectors.
 For non-resettable suffix **R** detectors: 68 detectors.
- b) The data required in 8.

5.1.6.2 The specimens submitted shall be deemed representative of the manufacturer's normal production with regard to their construction and calibration.

5.1.7 Test schedule

5.1.7.1 Resettable specimens shall be arbitrarily numbered 1 to 15 by the testing organization and tested according to the test schedule in [Table 2](#).

For detectors with provision for on-site adjustment of their class:

- a) tests in accordance with [5.3](#), [5.4](#), [5.5](#), [5.6](#), [5.8](#), [5.19](#) and [5.20](#) shall be applied for each applicable class;
- b) the test in accordance with [5.10](#) shall be applied for the class with the highest temperature rating;
- c) all other tests shall be applied for at least one class.

5.1.7.2 Non-resettable specimens shall be arbitrarily numbered 1 to 62, 1 to 63, or 1 to 68 according to class, by the testing organization and tested according to the test schedule in [Table 3](#).

Table 2 — Test schedule for resettable detectors

Test	Clause	Specimen number(s)							
		Rate of rise of air temperature (K/min)							
		≤0,2	1	3	5	10	20	30	Plunge
Directional dependence	5.2					1			
Static response temperature	5.3	1, 2							
Response times from typical application temperature	5.4		1, 2	1, 2	1, 2	1, 2	1, 2	1, 2	
Response times from 25 °C	5.5			1			1		
Response times from high ambient temperature	5.6			1			1		
Variation in supply parameters	5.7			1, 2			1, 2		
Reproducibility (response times before environmental tests)	5.8			3 to 15			3 to 15		
Cold (operational)	5.9			3			3		

^a In the interests of test economy, it is permitted to use the same specimen for more than one EMC test. In that case, intermediate functional test(s) on the specimen(s) used for more than one test can be substituted by a simple check that the specimen is still capable of raising an alarm, and the full functional test conducted at the end of the sequence of tests. However it should be noted that in the event of a failure, it may not be possible to identify which test exposure caused the failure.

Table 2 (continued)

Test	Clause	Specimen number(s)							
		Rate of rise of air temperature (K/min)							
		≤0,2	1	3	5	10	20	30	Plunge
Dry heat (endurance)	5.10			4			4		
Damp heat, cyclic (operational)	5.11			5			5		
Damp heat, steady state (endurance)	5.12			6			6		
Sulphur dioxide SO ₂ (endurance)	5.13			7			7		
Shock (operational)	5.14			8			8		
Impact (operational)	5.15			9			9		
Vibration, sinusoidal (operational)	5.16			10			10		
Vibration, sinusoidal (endurance)	5.17			10			10		
Electrostatic discharge (operational)	5.18			11 ^a			11 ^a		
Radiated electromagnetic fields (operational)	5.18			12 ^a			12 ^a		
Conducted disturbances induced by electromagnetic fields (operational)	5.18			13 ^a			13 ^a		
Fast transient burst (operational)	5.18			14 ^a			14 ^a		
Slow high energy voltage surge (operational)	5.18			15 ^a			15 ^a		
Additional test for suffix S detectors	5.19								1
Additional test for suffix R detectors	5.20					1, 2	1, 2	1, 2	

^a In the interests of test economy, it is permitted to use the same specimen for more than one EMC test. In that case, intermediate functional test(s) on the specimen(s) used for more than one test can be substituted by a simple check that the specimen is still capable of raising an alarm, and the full functional test conducted at the end of the sequence of tests. However it should be noted that in the event of a failure, it may not be possible to identify which test exposure caused the failure.

Table 3 — Test schedule for non-resettable detectors

Test	Clause	Specimen number(s)							
		Rate of rise of air temperature (K/min)							
		≤0,2	1	3	5	10	20	30	Plunge
Directional dependence	5.2					1 to 8			
Static response temperature	5.3	9, 10							
Response times from typical application temperature	5.4		11, 12	13, 14	15, 16	17, 18	19, 20	21, 22	
Response times from 25 °C	5.5			23			24		
Response times from high ambient temperature	5.6			25			26		
Variation in supply parameters	5.7			27, 28			29, 30		
Reproducibility (response times before environmental tests)	5.8			31, 32			33, 34		
Cold (operational)	5.9			35			36		
Dry heat (endurance)	5.10			37			38		
Damp heat, cyclic (operational)	5.11			39			40		
Damp heat, steady state (endurance)	5.12			41			42		

^a In the interests of test economy, it is permitted to use the same specimen for more than one EMC test. In that case, intermediate functional test(s) on the specimen(s) used for more than one test can be deleted, and the full functional test conducted at the end of the sequence of tests. However it should be noted that in the event of a failure, it may not be possible to identify which test exposure caused the failure.

Table 3 (continued)

Test	Clause	Specimen number(s)							
		Rate of rise of air temperature (K/min)							
		≤0,2	1	3	5	10	20	30	Plunge
Sulphur dioxide SO ₂ (endurance)	5.13			43			44		
Shock (operational)	5.14			45			46		
Impact (operational)	5.15			47			48		
Vibration, sinusoidal (operational)	5.16			49			50		
Vibration, sinusoidal (endurance)	5.17			51			52		
Electrostatic discharge (operational)	5.18			53 ^a			54 ^a		
Radiated electromagnetic fields (operational)	5.18			55 ^a			56 ^a		
Conducted disturbances induced by electromagnetic fields (operational)	5.18			57 ^a			58 ^a		
Fast transient burst (operational)	5.18			59 ^a			60 ^a		
Slow high energy voltage surge (operational)	5.18			61 ^a			62 ^a		
Additional test for suffix S detectors	5.19								63
Additional test for suffix R detectors	5.20					63, 64	65, 66	67, 68	

^a In the interests of test economy, it is permitted to use the same specimen for more than one EMC test. In that case, intermediate functional test(s) on the specimen(s) used for more than one test can be deleted, and the full functional test conducted at the end of the sequence of tests. However it should be noted that in the event of a failure, it may not be possible to identify which test exposure caused the failure.

5.2 Directional dependence

5.2.1 Object

To confirm that the response time of the detector is not unduly dependent on the direction of airflow around the detector.

5.2.2 Test procedure

The specimen(s) shall be tested as described in [5.1.5](#) at a rate of rise of air temperature of 10 K/min. Eight such tests shall be made, the specimen being rotated about a vertical axis by 45° between successive tests so that tests are made with eight different orientations. Before each test the specimen shall be stabilized to the typical application temperature specified in [Table 1](#) according to the class marked on the specimen. The response time at the eight orientations shall be recorded. The orientations at which the maximum and minimum response times were measured, shall be noted.

5.2.3 Requirements

5.2.3.1 Class **A1** detectors shall respond between 1 min 0 s and 4 min 20 s at all eight orientations.

5.2.3.2 Classes **A2, B, C, D, E, F** and **G** detectors shall respond between 2 min 0 s and 5 min 30 s at all eight orientations.

5.3 Static response temperature

5.3.1 Object

To confirm the ability of a detector to respond correctly to a slow rate of rise of air temperature.

5.3.2 Test procedure

The specimens shall be tested as described in 5.1.5 at a rate of rise of air temperature of 1 K/min until the applicable maximum application temperature is reached as specified in Table 1 according to the class marked on the specimen. Thereafter the test shall be continued at a maximum rate of rise of air temperature of 0,2 K/min. One specimen shall be tested at the orientation which gave the maximum response time, and the other at the orientation which gave the minimum response time in test 5.2. Before each test the specimen shall be stabilized to the typical application temperature specified in Table 1 according to the class marked on the specimen. The temperature at which the specimens respond shall be recorded.

5.3.3 Requirements

The response temperatures of the detectors tested shall lie between the minimum and maximum static response temperatures, shown in Table 1, according to the class of the detector.

5.4 Response times from typical application temperature

5.4.1 Object

To confirm the ability of the detector stabilized at its typical application temperature to respond correctly over a range of rates of rise of air temperature.

5.4.2 Test procedure

The specimens shall be tested as described in 5.1.5, at rates of rise of air temperature of 1, 3, 5, 10, 20 and 30 K/min. One specimen shall be tested at the orientation which gave the maximum response time, and the other at the orientation which gave the minimum response time in test 5.2. Before each test the specimen shall be stabilized to the typical application temperature specified in Table 1 according to the class marked on the specimen. The response time for each rate of rise of air temperature shall be recorded for each specimen.

5.4.3 Requirements

The response times of the detectors shall lie between the lower and upper response time limits specified in Table 4 for the appropriate detector class.

Table 4 — Response time limits

Rate of rise of air temperature	Class A1 detectors				Class A2, B, C, D, E, F & G detectors			
	Lower limit of response time		Upper limit of response time		Lower limit of response time		Upper limit of response time	
	min	s	min	s	min	s	min	s
1	29	00	40	20	29	00	46	00
3	7	13	13	40	7	13	16	00
5	4	09	8	20	4	09	10	00
10	1	00	4	20	2	00	5	30
20		30	2	20	1	00	3	13
30		20	1	40		40	2	25

NOTE Information concerning the derivation of the limits given in Table 4 is given in Annex C.

5.5 Response times from 25 °C

NOTE This test is not applicable to class **A1** or **A2** detectors.

5.5.1 Object

To confirm that detectors in a class with a typical application temperature above 25 °C (see [Table 1](#)) do not exhibit an abnormally fast response to normal increases in temperature. Therefore this test is not applicable to class **A1** or **A2** detectors.

5.5.2 Test procedure

The specimen(s) shall be tested as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20 K/min. The specimen shall be tested at the orientation which gave the minimum response time in test [5.2](#). Before each test the specimen shall be stabilized to 25 °C. The response times of the specimen shall be recorded.

5.5.3 Requirements

The response time at 3 K/min shall exceed 7 min 13 s, and the response time at 20 K/min shall exceed 1 min 0 s.

5.6 Response times from high ambient temperature (Dry heat operational)

5.6.1 Object

To demonstrate the ability of the detector to function correctly at high ambient temperatures appropriate to the anticipated service temperatures.

5.6.2 Test procedure

The specimens shall be tested as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20 K/min. The specimen shall be tested at the orientation which gave the maximum response time in test [5.2](#). Before each test the specimen shall be stabilized for 2 h at the maximum application temperature specified in [Table 1](#) according to the class marked on the specimen. The rate of rise of air temperature up to the stabilization temperature shall be ≤1 K/min. The response times of the specimen shall be recorded.

5.6.3 Requirements

5.6.3.1 No alarm or fault signals shall be given during the period that the temperature is increasing to the stabilization temperature or during the stabilization period.

5.6.3.2 Detectors shall respond, according to their class, between the lower and upper response time limits specified in [Table 5](#).

Table 5 — Response time limits from maximum application temperature

Detector class	Lower limit of response time at air temperature rise of:				Upper limit of response time at air temperature rise of:			
	3 K/min		20 K/min		3 K/min		20 K/min	
	min	s	min	s	min	s	min	s
A1	1	20	0	12	13	40	2	20
All others	1	20	0	12	16	00	3	13

5.7 Variation in supply parameters

5.7.1 Object

To show that, within the specified range(s) of the supply parameters (e.g. voltage), the response time of the detector is not unduly dependent on these parameters.

5.7.2 Test procedure

The specimen(s) shall be tested as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20 K/min in the orientation which gave the maximum response time in test [5.2](#), at the upper and lower limits of the supply parameters (e.g. voltage) range specified by the manufacturer. Before each test the specimen shall be stabilized to the typical application temperature specified in [Table 1](#) according to the class marked on the specimen. The response times for both rates of rise of air temperature at each supply parameter limit shall be recorded.

NOTE For collective (conventional) detectors the supply parameter is the dc voltage applied to the detector. For other types of detector (e.g. analogue addressable) signal levels and timing may need to be considered. If necessary the manufacturer may be requested to provide a suitable supply equipment to allow the supply parameters to be changed as required.

5.7.3 Requirements

The response times of the detectors shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

5.8 Reproducibility

5.8.1 Object

To show that the response times of the specimens are within the required limits, and, for resettable detectors, to establish response time base data for comparison with the response times measured after the environmental tests.

5.8.2 Test procedure

The response time of the specimens shall be measured as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20 K/min in the orientation which gave the maximum response time as determined by test [5.2](#). Before each measurement the specimen shall be stabilized to the typical application temperature specified in [Table 1](#) according to the class marked on the specimen.

5.8.3 Requirements

The response times of the detectors shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

5.9 Cold (operational)

5.9.1 Object

To demonstrate the ability of the detector to function correctly at low ambient temperatures appropriate to the anticipated service temperature.

5.9.2 Test procedure

5.9.2.1 Reference

The test apparatus and procedure shall be as described in IEC 60068-2-1, Test Ab, and as described below.

5.9.2.2 State of the specimen(s) during conditioning

The specimen(s) shall be mounted as described in [5.1.3](#) and shall be connected to supply and monitoring equipment as described in [5.1.2](#).

5.9.2.3 Conditioning

The following conditioning shall be applied:

Temperature: $(-10 \pm 3) ^\circ\text{C}$

Duration: 16 h

NOTE Test Ab specifies rates of change of temperature of ≤ 1 K/min for the transitions to and from the conditioning temperature.

5.9.2.4 Measurements during conditioning

The specimens shall be monitored during the conditioning period to detect any alarm or fault signals.

5.9.2.5 Final measurements

The response time of the specimen(s) shall be measured as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20 K/min in the orientation which gave the maximum response time in test [5.2](#). Before each measurement the specimen shall be stabilized to the typical application temperature specified in [Table 1](#) according to the class marked on the specimen.

5.9.3 Requirements

5.9.3.1 No alarm or fault signals shall be given during the transition to the conditioning temperature or during the period at the conditioning temperature.

5.9.3.2 For resettable detectors:

- a) the response time at 3 K/min shall not be less than 7 min 13 s and any change in the response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 2 min 40 s.
- b) the response time at 20 K/min shall not be less than 30 s for class A1 detectors, 1 min 0 s for all other classes, and any change in response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 30 s.

5.9.3.3 For non-resettable detectors, the response times shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

5.10 Dry heat (endurance)

5.10.1 Object

To demonstrate the ability of the detector to withstand a high ambient temperature appropriate to its class. This test is not applicable to class **A1**, **A2** and **B** detectors.

5.10.2 Test procedure

5.10.2.1 Reference

The test apparatus and procedure shall be as described in IEC 60068-2-2 Test Ba or Bb, and as indicated below.

5.10.2.2 State of the specimen during conditioning

The specimen(s) shall not be supplied with power during conditioning.

5.10.2.3 Conditioning

The applicable conditioning temperature specified in [Table 6](#) shall be applied for 21 d.

Table 6 — Dry heat (endurance) conditioning temperatures

Detector class	Conditioning temperature °C
C	80 ± 2
D	95 ± 2
E	110 ± 2
F	125 ± 2
G	140 ± 2

5.10.2.4 Final measurements

The response time of the specimen(s) shall be measured as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20/K min in the orientation which gave the maximum response time in test [5.2](#). Before each measurement the specimen shall be stabilized to the typical application temperature specified in [Table 1](#) according to the class marked on the specimen.

5.10.3 Requirements

5.10.3.1 No fault signal, attributable to the endurance conditioning, shall be given on reconnection of the specimen.

5.10.3.2 For resettable detectors:

- the response time at 3 K/min shall not be less than 7 min 13 s and any change in the response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 2 min 40 s.
- the response time at 20 K/min shall not be less than 1 min 0 s and any change in response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 30 s.

5.10.3.3 For non-resettable detectors, the response times shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

5.11 Damp heat, cyclic (operational)

5.11.1 Object

To demonstrate the ability of the detector to function correctly at high relative humidity (with condensation), which may occur for short periods in the anticipated service environment.

5.11.2 Test procedure

5.11.2.1 Reference

The test apparatus and procedure shall be as described in IEC 60068-2-30, using the Variant 1 test cycle and controlled recovery conditions, and as described below.

5.11.2.2 State of the specimen during conditioning

The specimen(s), shall be mounted as described in [5.1.3](#) and shall be connected to supply and monitoring equipment as described in [5.1.2](#).

5.11.2.3 Conditioning

The following severity of conditioning (IEC 60068-2-30 Severity 1) shall be applied:

- Lower temperature: (25 ± 3) °C;
- Upper temperature: (40 ± 2) °C;
- Relative Humidity:
 - at lower temperature: ≥ 95 %;
 - at upper temperature: (93 ± 3) %;
- Number of cycles: 2.

5.11.2.4 Measurements during conditioning

The specimen(s) shall be monitored during the conditioning period to detect any alarm or fault signals.

5.11.2.5 Final measurements

After the recovery period the response time of the specimen(s) shall be measured as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20 K/min in the orientation which gave the maximum response time in test [5.2](#). Before each measurement the specimen shall be stabilized to the typical application temperature specified in [Table 1](#) according to the class marked on the specimen.

5.11.3 Requirements

5.11.3.1 No alarm or fault signals shall be given during the conditioning.

5.11.3.2 For resettable detectors:

- a) the response time at 3 K/min shall not be less than 7 min 13 s and any change in the response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 2 min 40 s.
- b) the response time at 20 K/min shall not be less than 30 s for class **A1** detectors, 1 min 0 s for all other classes, and any change in response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 30 s.

5.11.3.3 For non-resettable detectors, the response times shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

5.12 Damp heat, steady state (endurance)

5.12.1 Object

To demonstrate the ability of the detector to withstand the long term effects of humidity in the service environment. (e.g. changes in electrical properties of materials, chemical reactions involving moisture, galvanic corrosion etc.).

5.12.2 Test procedure

5.12.2.1 Reference

The test apparatus and procedure shall be as described in IEC 60068-2-78, Test Cab, and in [5.14.2.2](#) to [5.14.2.4](#).

5.12.2.2 State of the specimen(s) during conditioning

The specimen(s) shall be mounted as described in [5.1.3](#). It shall not be supplied with power during the conditioning.

5.12.2.3 Conditioning

The following conditioning shall be applied:

- Temperature: (40 ± 2) °C;
- Relative Humidity: (93 ± 3) %;
- Duration: 21 d.

5.12.2.4 Final measurements

After a recovery period, of at least 1 h in standard laboratory conditions, the response time of the specimen(s) shall be measured as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20 K/min in the orientation which gave the maximum response time in test [5.2](#). Before each measurement, the specimen shall be stabilized to the typical application temperature specified in [Table 1](#) according to the class marked on the specimen.

5.12.3 Requirements

5.12.3.1 No fault signal, attributable to the endurance conditioning, shall be given on reconnection of the specimen.

5.12.3.2 For resettable detectors:

- a) the response time at 3 K/min shall not be less than 7 min 13 s and any change in the response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 2 min 40 s.
- b) the response time at 20 K/min shall not be less than 30 s for class A1 detectors, 1 m 0 s for all other classes, and any change in response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 30 s.

5.12.3.3 For non-resettable detectors, the response times shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

5.13 Sulphur dioxide SO₂ corrosion (endurance)

5.13.1 Object

To demonstrate the ability of the detector to withstand the corrosive effects of sulphur dioxide as an atmospheric pollutant.

5.13.2 Test procedure

5.13.2.1 Reference

The test apparatus and procedure shall be as described in IEC 60068-2-42 Test Kc, and in [5.13.2.2](#) to [5.13.2.4](#).

5.13.2.2 State of the specimen during conditioning

The specimen(s) shall be mounted as described in [5.1.3](#). It shall not be supplied with power during the conditioning. Untinned copper wires, of the appropriate diameter connected to sufficient terminals, shall be used to allow the final measurement to be made, without making further connections to the specimen.

5.13.2.3 Conditioning

The following conditioning shall be applied:

- Temperature: (25 ± 2) °C;
- Relative humidity: (93 ± 3) %;
- SO₂ concentration: (25 ± 5) µl/l;
- Duration: 21 d.

5.13.2.4 Final measurements

Immediately after the conditioning, the specimen shall be subjected to a drying period of 16 h at (40 ± 2) °C, ≤ 50 % RH, followed by a recovery period of at least 1 h at the standard laboratory conditions. After this the response time, the specimen(s) shall be measured as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20 K/min in the orientation which gave the maximum response time in test [5.2](#). Before each measurement, the specimen shall be stabilized to the typical application temperature specified in [Table 1](#) according to the class marked on the specimen.

5.13.3 Requirements

5.13.3.1 No fault signal, attributable to the endurance conditioning, shall be given on reconnection of the specimen.

5.13.3.2 For resettable detectors:

- a) the response time at 3 K/min shall not be less than 7 min 13 s and any change in the response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 2 min 40 s.
- b) the response time at 20 K/min shall not be less than 30 s for class **A1** detectors, 1 min 0 s for all other classes, and any change in response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 30 s.

5.13.3.3 For non-resettable detectors, the response times shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

5.14 Shock (operational)

5.14.1 Object

To demonstrate the immunity of the detector to mechanical shocks, which are likely to occur, albeit infrequently, in the anticipated service environment.

5.14.2 Test procedure

5.14.2.1 Reference

The test apparatus and procedure shall be as described in IEC 60068-2-27 Test Ea, and in [5.14.2.2](#) to [5.14.2.5](#).

5.14.2.2 State of the specimen during conditioning

The specimen(s) shall be mounted as described in [5.1.3](#) to a rigid fixture, and shall be connected to its supply and monitoring equipment as described in [5.1.2](#).

5.14.2.3 Conditioning

For specimens with a mass $\leq 4,75$ kg, the following conditioning shall be applied:

- Shock pulse type: Half sine;
- Pulse duration: 6 ms;
- Peak acceleration: $10 \times (100 - 20M)$ ms² (where M is the specimen's mass in kg);
- Number of directions: 6;
- Pulses per direction: 3;

No test is applied to specimens with a mass $> 4,75$ kg.

5.14.2.4 Measurements during conditioning

The specimen shall be monitored during the conditioning period and for a further 2 min to detect any alarm or fault signals.

5.14.2.5 Final measurements

The response time of the specimen(s) shall be measured as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20 K/min in the orientation which gave the maximum response time in test [5.2](#). Before each measurement, the specimen shall be stabilized to the typical application temperature specified in [Table 1](#) according to the class marked on the specimen.

5.14.3 Requirements

5.14.3.1 No alarm or fault signals shall be given during the conditioning period or the additional 2 minutes.

5.14.3.2 For resettable detectors:

- a) the response time at 3 K/min shall not be less than 7 min 13 s and any change in the response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 2 min 40 s.

- b) the response time at 20 K/min shall not be less than 30 s for class **A1** detectors, 1 min 0 s for all other classes, and any change in response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 30 s.

5.14.3.3 For non-resettable detectors, the response times shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

5.15 Impact (operational)

5.15.1 Object

To demonstrate the immunity of the detector to mechanical impacts upon its surface, which it may sustain in the normal service environment, and which it can reasonably be expected to withstand.

5.15.2 Test procedure

5.15.2.1 Apparatus

The test apparatus shall consist of a swinging hammer incorporating a rectangular-section aluminium alloy head (Aluminium alloy Al Cu₄ Si Mg complying with ISO 209, solution treated and precipitation treated condition) with the plane impact face chamfered to an angle of 60° to the horizontal, when in the striking position (i.e. when the hammer shaft is vertical). The hammer head shall be (50 ± 2,5) mm high, (76 ± 3,8) mm wide and (80 ± 4) mm long at mid height, as shown in [Figure D1](#). A suitable apparatus is described in [Annex D](#).

5.15.2.2 State of the specimen during conditioning

The specimen(s) shall be mounted rigidly to the apparatus by its normal mounting means and it shall be positioned so that it is struck by the upper half of the impact face when the hammer is in the vertical position (i.e. when the hammerhead is moving horizontally). The azimuthal direction and position of impact, relative to the specimen shall be chosen as that most likely to impair the normal functioning of the specimen. The specimen(s) shall be connected to its supply and monitoring equipment as described in [5.1.2](#).

5.15.2.3 Conditioning

The following conditioning shall be applied:

- Impact energy: (1,9 ± 0,1) J;
- Hammer velocity: (1,5 ± 0,13) m/s;
- Number of impacts: 1.

5.15.2.4 Measurements during conditioning

The specimen shall be monitored during the conditioning period and for a further 2 min to detect any alarm or fault signals.

5.15.2.5 Final measurements

The response time of the specimen(s) shall be measured as described in [5.1.5](#) at rates of rise of air temperature of 3 K/min and 20 K/min in the orientation which gave the maximum response time in test [5.2](#). Before each measurement, the specimen shall be stabilized to the typical application temperature specified in [Table 1](#) according to the class marked on the specimen.

5.15.3 Requirements

5.15.3.1 No alarm or fault signals shall be given during the conditioning period or the additional 2 min.

5.15.3.2 For resettable detectors:

- a) the response time at 3 K/min shall not be less than 7 min 13 s and any change in the response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 2 min 40 s.
- b) the response time at 20 K/min shall not be less than 30 s for class **A1** detectors, 1 min 0 s for all other classes, and any change in response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 30 s.

5.15.3.3 For non-resettable detectors, the response times shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

5.16 Vibration, sinusoidal, (operational)

5.16.1 Object

To demonstrate the immunity of the detector to vibration at levels considered appropriate to the normal service environment.

5.16.2 Test procedure

5.16.2.1 Reference

The test apparatus and procedure shall be as described in IEC 60068-2-6 Test Fc, and [5.16.2.2](#) to 16.2.5.

5.16.2.2 State of the specimen during conditioning

The specimen(s) shall be mounted on a rigid fixture as described in [5.1.3](#) so that one of the three axes is perpendicular to its normal mounting plane. It shall be connected to its supply and monitoring equipment as described in [5.1.2](#). Vibration shall be applied in each of three mutually perpendicular axes, in turn.

5.16.2.3 Conditioning

The following conditioning shall be applied:

- Frequency range: (10 to 150) Hz;
- Acceleration amplitude: 5 m s^{-2} ($\approx 0,5 \text{ g}_n$);
- Number of axes: 3;
- Sweep rate: 1 octave/min;
- Number of sweep cycles: 1 per axis.

The vibration operational and endurance tests may be combined such that the specimen is subjected to the operational test conditioning followed by the endurance test conditioning in one axis before changing to the next axis. Only one final measurement need be made.

5.16.2.4 Measurements during conditioning

The specimen shall be monitored during the conditioning period to detect any alarm or fault signals.

5.16.2.5 Final measurements

The final measurements specified in [5.17.2.4](#) are normally made after the vibration endurance test and only need be made here if the operational test is conducted in isolation.

5.16.3 Requirements

5.16.3.1 No alarm or fault signals shall be given during the conditioning.

5.16.3.2 For resettable detectors:

- a) the response time at 3 K/min shall not be less than 7 min 13 s and any change in the response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 2 min 40 s.
- b) the response time at 20 K/min shall not be less than 30 s for class **A1** detectors, 1 min 0 s for all other classes, and any change in response time compared with the time obtained in the equivalent test [5.8](#) shall not exceed 30 s.

5.16.3.3 For non-resettable detectors, the response times shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

5.17 Vibration, sinusoidal (endurance)

5.17.1 Object

To demonstrate the ability of the detector to withstand the long term effects of vibration at levels appropriate to the service environment.

5.17.2 Test procedure

5.17.2.1 Reference

The test apparatus and procedure shall be as described in IEC 60068-2-6 Test Fc, and [5.17.2.2](#) to [5.17.2.4](#).

5.17.2.2 State of the specimen during conditioning

The specimen(s) shall be mounted on a rigid fixture as described in [5.1.3](#) so that one of the three axes is perpendicular to its normal mounting axis. It shall not be supplied with power during the conditioning. Vibration shall be applied in each of three mutually perpendicular axes, in turn.

5.17.2.3 Conditioning

The following conditioning shall be applied:

- Frequency range: (10 to 150) Hz;
- Acceleration amplitude: 10 m s⁻² ($\approx 1,0 g_n$);
- Number of axes: 3;
- Sweep rate: 1 octave/min;
- Number of sweep cycles: 20 per axis.

The vibration operational and endurance tests may be combined such that the specimen is subjected to the operational test conditioning followed by the endurance test conditioning in one axis before changing to the next axis. Only one final measurement need be made.

5.17.2.4 Final measurements

The response time of the specimen(s) shall be measured as described in 5.1.5 at rates of rise of air temperature of 3 K/min and 20 K/min in the orientation which gave the maximum response time in test 5.2. Before each measurement, the specimen shall be stabilized to the typical application temperature specified in Table 1 according to the class marked on the specimen.

5.17.3 Requirements

5.17.3.1 No fault signal, attributable to the endurance conditioning, shall be given on reconnection of the specimen.

5.17.3.2 For resettable detectors:

- a) the response time at 3 K/min shall not be less than 7 min 13 s and any change in the response time compared with the time obtained in the equivalent test 5.8 shall not exceed 2 min 40 s.
- b) the response time at 20 K/min shall not be less than 30 s for class A1 detectors, 1 min 0 s for all other classes, and any change in response time compared with the time obtained in the equivalent test 5.8 shall not exceed 30 s.

5.17.3.3 For non-resettable detectors, the response times shall lie between the lower and upper response time limits specified in Table 4 for the appropriate detector class.

5.18 Electromagnetic Compatibility (EMC), Immunity tests (operational)

5.18.1 Test procedure

5.18.1.1 Reference

The following EMC immunity tests, shall be carried out as described in IEC 62599-2:

- a) electrostatic discharge;
- b) radiated electromagnetic fields;
- c) conducted disturbances induced by electromagnetic fields;
- d) fast transient bursts, at a repetition rate of 100 kHz;
- e) slow high energy voltage surges.

5.18.1.2 Final measurements

After the conditioning, the response time of the specimen(s) shall be measured as described in 5.1.5 at rates of rise of air temperature of 3 K/min and 20 K/min in the orientation which gave the maximum response time in test 5.2. Before each measurement, the specimen shall be stabilized to the typical application temperature specified in Table 1 according to the class marked on the specimen.

5.18.2 Requirements

5.18.2.1 No alarm or fault signals shall be given during the conditioning.

5.18.2.2 During the functional test after conditioning:

- a) For resettable detectors the response time at 3 K/min shall not be less than 7 min 13 s and any change in the response time compared with the time obtained in the equivalent test of 5.8 shall not exceed 2 min 40 s;
- b) For resettable detectors the response time at 20 K/min shall not be less than 30 s for class A1 detectors, 1 min 0 s for all other classes, and any change in response time compared with the time obtained in the equivalent test of 5.8 shall not exceed 30 s;
- c) For non-resettable detectors, the response times shall lie between the upper and lower response time limits specified in Table 4 for the appropriate detector class.

5.19 Test for suffix S detectors

5.19.1 Object

To confirm that a suffix S detector does not respond below the minimum static response temperature applicable to the class of the detector. This test is only applicable to suffix S detectors.

NOTE Suffix S detectors can be particularly suitable for use in applications, such as boiler rooms and kitchens, where high rates of temperature rise can be sustained for long periods.

5.19.2 Test procedure

5.19.2.1 Plunge test

The specimen shall be mounted as described in 5.1.3 and shall be connected to supply and monitoring equipment as described in 5.1.2.

The specimen shall be stabilized to the conditioning temperature specified in Table 7 according to the class marked on the specimen. At the end of the conditioning period the specimen shall be transferred, in a period not exceeding 10 s, into an airflow of 0,8 m/s (mass equivalent at 25 °C) maintained at the temperature specified in Table 7. The specimen shall be tested in the orientation which gave the minimum response time as determined by test 5.2. The specimen shall be exposed to the airflow for at least 10 min. Any response from the specimen during this time or during the transfer period shall be noted.

Table 7 — Conditioning and airflow temperatures

Detector class	Conditioning temperature °C	Airflow temperature °C
A1S	5 ± 2	50 ± 2
A2S	5 ± 2	50 ± 2
BS	20 ± 2	65 ± 2
CS	35 ± 2	80 ± 2
DS	50 ± 2	95 ± 2
ES	65 ± 2	110 ± 2
FS	80 ± 2	125 ± 2
GS	95 ± 2	140 ± 2

5.19.2.2 Review of response time data

The response times of the specimens tested in tests 5.2, 5.4, 5.7 and 5.8 shall be reviewed.

5.19.3 Requirements

The specimen subjected to the plunge test, in accordance with 5.19.2.1, shall not produce an alarm or fault signal during the transfer period or during the 10 minutes exposure to the airflow, when tested in accordance with 5.19.2.1.

The response times of the specimens tested in 5.2, 5.4, 5.7 and 5.8 shall exceed the lower limits of response time for each applicable rate of temperature rise specified in Table 8.

Table 8 — Lower limit of response for class suffix S detectors

Rate of rise of air temperature K/min	Lower limit of response time	
	min	s
3	9	40
5	5	48
10	2	54
20	1	27
30		58

NOTE These lower limits of response time correspond to a minimum rise of temperature of 29 °C above the stabilization temperature.

5.20 Additional test for suffix R detector

5.20.1 Object

To confirm that a suffix **R** detector maintains the response requirements of its class for high rates of rise of temperature starting from an initial temperature below the typical application temperature applicable to the class marked on the detector. This test is only applicable to suffix **R** detectors.

NOTE Suffix **R** detectors can be particularly suitable for use in unheated buildings where the ambient temperature can vary considerably and high rates of temperature rise are not sustained for long periods.

5.20.2 Test procedure

The specimen(s) shall be tested as described in 5.1.5 at rates of rise of air temperature of 10 K/min, 20 K/min, and 30 K/min. One specimen shall be tested with the orientation which gave the minimum response time and the other at the orientation which gave the maximum response time in test 5.2. Before each test, the air stream and the specimen shall be stabilized to the temperature specified in Table 9 according to the class marked on the specimen. The response times of the specimens shall be recorded.

Table 9 — Initial conditioning temperature for suffix R detectors

Detector class	Initial conditioning temperature °C
A1R	5 ± 2
A2R	5 ± 2
BR	20 ± 2
CR	35 ± 2
DR	50 ± 2

Table 9 (continued)

Detector class	Initial conditioning temperature °C
ER	65 ± 2
FR	80 ± 2
GR	95 ± 2

5.20.3 Requirements

The response times of the detectors shall lie between the lower and upper response time limits specified in [Table 4](#) for the appropriate detector class.

6 Test report

The test report shall contain, as a minimum, the following information:

- a) an identification of the specimen tested;
- b) a reference to this part of ISO 7240, i.e. ISO 7240-5:2018;
- c) results of the test: the individual response values and the minimum, maximum, and arithmetic mean values where appropriate;
- d) conditioning period and the conditioning atmosphere;
- e) temperature and the relative humidity in the test room throughout the test;
- f) details of the supply and monitoring equipment and the alarm criteria;
- g) details of any deviation from this document or from the International Standards to which reference is made, and details of any operations regarded as optional.

7 Marking

Each detector shall be clearly marked with the following information:

- a) the number of this document (i.e. ISO 7240-5);
- b) the class(es) of the detector (e.g. **A1**, **A1R**, **A1S**, **A2**, **B** etc.). If the detector has provision for on-site adjustment of the class (see 4.8), then the marking of the class may be replaced by the symbol **P**;
- c) the name or trademark of the manufacturer or supplier;
- d) the model designation (type or number);
- e) the wiring terminal designations;
- f) some mark(s) or code(s) (e.g. serial number or batch code), by which the manufacturer can identify, at least, the date or batch and place of manufacture, and the version number(s) of any software, contained within the detector.

For detachable detectors, the detector head shall be marked with a), b), c), d) and f), and the base shall be marked with, at least d) (i.e. its own model designation) and e).

Where any marking on the device uses symbols or abbreviations not in common use then these should be explained in the data supplied with the device.

The marking shall be visible during installation of the detector and shall be accessible during maintenance.

The markings shall not be placed on screws or other easily removable parts.

8 Data

8.1 Hardware documentation

8.1.1 Detectors shall either be supplied with sufficient technical, installation and maintenance data to enable their correct installation and operation or, if all of this data is not supplied with each detector, reference to the appropriate data sheet(s) shall be given on, or with each detector.

NOTE 1 To enable correct operation of the detectors, this data can describe the requirements for the correct processing of the signals from the detector. This can be in the form of a full technical specification of these signals, a reference to the appropriate signalling protocol or a reference to suitable types of control and indicating equipment, etc.

8.1.2 For detectors with provision for on-site adjustment of their class, this data shall identify the applicable classes and shall describe the method of programming (e.g. by selecting a switch position on the detector or a setting from a menu in the control and indicating equipment).

NOTE 2 Additional information could be required by organizations certifying that detectors conform to the requirements of this document.

8.2 Software documentation

8.2.1 The manufacturer shall submit documentation that gives an overview of the software design. This documentation shall be in sufficient detail for the design to be inspected for compliance with this part of ISO 7240 and shall include at least the following:

- a) functional description of the main program flow (e.g. as a flow diagram or schema) including the following:
 - 1) a brief description of the modules and the functions that they perform;
 - 2) the way in which the modules interact;
 - 3) the overall hierarchy of the program;
 - 4) the way in which the software interacts with the hardware of the detector;
 - 5) the way in which the modules are called, including any interrupt processing;
- b) description of which areas of memory are used for the various purposes (e.g. the program, site specific data, and running data);
- c) designation, by which the software and its version can be uniquely identified;

8.2.2 The manufacturer shall prepare and maintain detailed design documentation. This shall be available for inspection in a manner that respects the manufacturers' rights for confidentiality. It shall comprise at least the following:

- a) an overview of the whole system configuration, including all software and hardware components;
- b) a description of each module of the program, containing at least:
 - 1) the name of the module;

- 2) a description of the tasks performed;
- 3) a description of the interfaces, including the type of data transfer, the valid data range and the checking for valid data;
- c) full source code listings, as hard copy or in machine-readable form (e.g. ASCII-code), including a global and local variables, constants and labels used, and sufficient comment for the program flow to be recognized;
- d) details of any software tools used in the design and implementation phase (e.g. CASE-tools, compilers).

This detailed design documentation may be reviewed at the manufacturers' premises.

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Annex A (normative)

Heat tunnel for response time and response temperature measurements

A.1 The following specifies those properties of the heat tunnel, which are of primary importance for making repeatable and reproducible measurements of response time and static response temperature of heat detectors. However, since it is not practical to specify and measure all parameters, which may influence the measurements, the background information in Annex B should be carefully considered and taken into account when a heat tunnel is designed and used to make measurements in accordance with this document.

The heat tunnel shall meet the following requirements for each class of heat detector it is used to test.

A.2 The heat tunnel shall have a horizontal working section containing a working volume. The working volume is a defined part of the working section, where the air temperature and air flow conditions are within ± 2 K and $\pm 0,1$ m/s of the nominal test conditions, respectively. Conformance of this requirement shall be regularly verified under both static and rate-of-rise conditions, by measurements at an adequate number of points distributed within and on the imaginary boundaries of the working volume. The working volume shall be large enough to fully enclose the detector(s) to be tested, the required amount of mounting board and the temperature measuring sensor.

A.3 The detector to be tested shall be mounted in its normal operating position on the underside of a flat board aligned with the airflow in the working volume. The board shall be (5 ± 1) mm thick and of such dimensions that the edge(s) of the board are at least 20 mm from any part of the detector. The edge(s) of the board shall have a semi-circular form and the air flow between the board and the tunnel ceiling shall not be unduly obstructed. The material from which the board is made shall have a thermal conductivity not greater than $0,52$ W/m/K.

A.4 If more than one detector is to be mounted in the working volume and tested simultaneously, then previous tests shall have been conducted, which confirm that response time measurements made simultaneously on more than one detector are in close agreement with measurements made by testing detectors individually. In the event of a dispute, the value obtained by individual testing shall be accepted.

A.5 Means shall be provided for creating a stream of air through the working volume at the constant temperatures and rates of rise of air temperature specified for the classes of detector to be tested. This air stream shall be essentially laminar and maintained at a constant mass flow, equivalent to $(0,8 \pm 0,1)$ m/s at 25 °C.

A.6 The temperature sensor shall be positioned at least 50 mm upstream of the detector and at least 25 mm below the lower surface of the mounting board. The air temperature shall be controlled to within ± 2 K of the nominal temperature required at any time during the test.

A.7 The air temperature measuring system shall have an overall time constant of not greater than 2 seconds, when measured in air with a mass flow equivalent to $(0,8 \pm 0,1)$ m/s at 25 °C.

A.8 Means shall be provided for measuring the response time of the detector under test to an accuracy of ± 1 s.