

INTERNATIONAL STANDARD

ISO 691

Fourth edition
2005-11-01

Assembly tools for screws and nuts — Wrench and socket openings — Tolerances for general use

*Outils de manœuvre pour vis et écrous — Ouvertures de clés et
d'embouts de serrage — Tolérances d'usage courant*

STANDARDSISO.COM : Click to view the full PDF of ISO 691:2005



Reference number
ISO 691:2005(E)

© ISO 2005

PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

STANDARDSISO.COM : Click to view the full PDF of ISO 691:2005

© ISO 2005

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 691 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 10, *Assembly tools for screws and nuts, pliers and nippers*.

This fourth edition cancels and replaces the third edition (ISO 691:1997), Table 1 of which has been technically revised.

STANDARDSISO.COM : Click to view the full PDF of ISO 691:2005

Assembly tools for screws and nuts — Wrench and socket openings — Tolerances for general use

1 Scope

This International Standard specifies tolerances on wrench and socket openings for screws and nuts (or similar parts) having metric width across flats dimensions, as shown diagrammatically below.

It gives, for each dimension, the tolerances for general use, defined by its two deviations, minimum and maximum, with respect to the nominal value.

These deviations have been determined in relation to the width across flats tolerances for screws and nuts specified in ISO 4759-1 and with regard to the manufacture of tightening tools.

2 Normative references

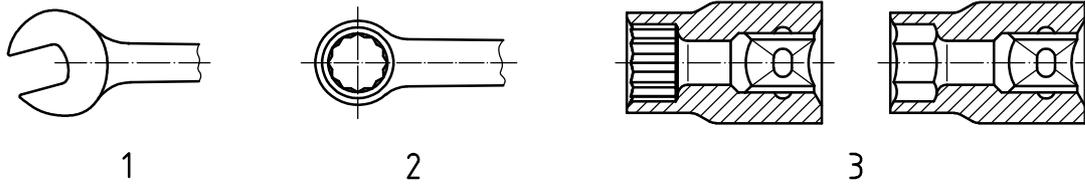
The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B, and C*

3 Tolerances

The tolerances for the openings of wrenches, box wrenches and socket wrenches as shown in Figure 1 are given in Table 1.

For wrenches, only the tolerance class 1 shall be used.



Key

- 1 wrench (open)
- 2 box wrench (closed)
- 3 socket wrench (closed)

Figure 1 — Wrench (open), box wrench (closed) and socket wrench (closed)

Table 1 — Tolerances on wrench and socket openings

Dimensions in millimetres

Nominal dimension <i>s</i>	Tolerance class 1		Tolerance class 2 ^a	
	Deviations		Deviations	
	min.	max.	min.	max.
$2 \leq s < 3$	+ 0,02	+ 0,08	+ 0,02	+ 0,12
$3 \leq s < 4$	+ 0,02	+ 0,10	+ 0,02	+ 0,14
$4 \leq s < 6$	+ 0,02	+ 0,12	+ 0,02	+ 0,16
$6 \leq s < 10$	+ 0,03	+ 0,15	+ 0,03	+ 0,19
$10 \leq s < 12$	+ 0,04	+ 0,19	+ 0,04	+ 0,24
$12 \leq s < 14$	+ 0,04	+ 0,24	+ 0,04	+ 0,30
$14 \leq s < 17$	+ 0,05	+ 0,27	+ 0,05	+ 0,35
$17 \leq s < 19$	+ 0,05	+ 0,30	+ 0,05	+ 0,40
$19 \leq s < 26$	+ 0,06	+ 0,36	+ 0,06	+ 0,46
$26 \leq s < 33$	+ 0,08	+ 0,48	+ 0,08	+ 0,58
$33 \leq s < 55$	+ 0,10	+ 0,60	+ 0,10	+ 0,70
$55 \leq s < 75$	+ 0,12	+ 0,72	+ 0,12	+ 0,92
$75 \leq s < 105$	+ 0,15	+ 0,85	+ 0,15	+ 1,15
$105 \leq s < 150$	+ 0,20	+ 1,00	+ 0,20	+ 1,40
$150 \leq s \leq 210$	+ 0,25	+ 1,25	—	—

^a This tolerance class is only applicable to box wrenches and socket wrenches that have not been finished by material removal.

4 Designation

An opening for a wrench or socket in conformance with this International Standard shall be designated by:

- a) "Opening";
- b) reference to this International Standard, i.e. ISO 691;
- c) its nominal dimension, s , in millimetres;
- d) its tolerance class, 1 or 2.

EXAMPLE A wrench and socket opening according to ISO 691 with a nominal dimension $s = 18$ mm and a tolerance class 1 is designated as follows:

Opening ISO 691 - 18 - 1

STANDARDSISO.COM : Click to view the full PDF of ISO 691:2005

Bibliography

- [1] ISO 272, *Fasteners — Hexagon products — Width across flats*
- [2] ISO 1703, *Assembly tools for screws and nuts — Designation and nomenclature*

STANDARDSISO.COM : Click to view the full PDF of ISO 691:2005