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**Internal combustion engines — Spin-on  
filters for lubricating oil — Dimensions**

*Moteurs à combustion interne — Filtres à huile vissés — Dimensions*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 6415 was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 7, *Injection equipment and filters for use on road vehicles*.

This third edition cancels and replaces the second edition (ISO 6415:1990), which has been technically revised.

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# Internal combustion engines — Spin-on filters for lubricating oil — Dimensions

## 1 Scope

This International Standard specifies the essential dimensions necessary for interchangeability of spin-on filters of the full-flow type for the filtration of lubricating oil for internal combustion engines. It also gives the designation and marking of these filters.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 68 (all parts), *ISO general purpose screw threads — Basic profile*

ISO 261, *ISO general purpose metric screw threads — General plan*

ISO 965-1, *ISO general-purpose metric screw threads — Tolerances — Part 1: Principles and basic data*

ISO 965-3, *ISO general purpose metric screw threads — Tolerances — Part 3: Deviations for constructional screw threads*

## 3 Requirements

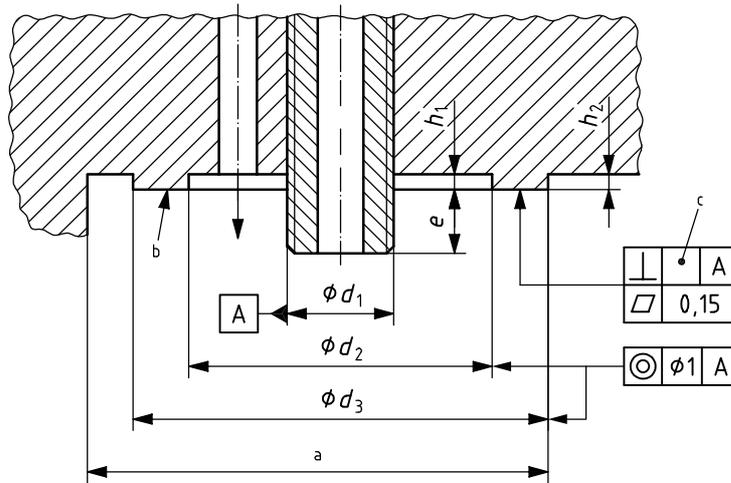
### 3.1 Connection thread and sealing surface

The dimensions of the male and female connection threads and of the sealing surface are specified in Figure 1 and Table 1. The thread shall conform to ISO 68, ISO 261, ISO 965-1 and ISO 965-3.

The sealing surface shall be continuous and free from porosity and nicks.

NOTE The use of filters with unified threads is discouraged to avoid the danger of mismatching.

Dimensions in millimetres unless otherwise specified



- a Minimum clearance = filter diameter  $K + 20$  mm
- b Sealing surface  $Ra = 3,2 \mu\text{m}$ . Mean value measured at minimum wave length  $C = 0,8$  mm and the overall distance  $l_m = 4$  mm
- c Socket sizes 1 and 2: 0,2. Socket sizes 3 and 4: 0,3.

Figure 1 — Connection and sealing surface

Table 1 — Dimensions of connection threads and sealing surface

Dimensions in millimetres

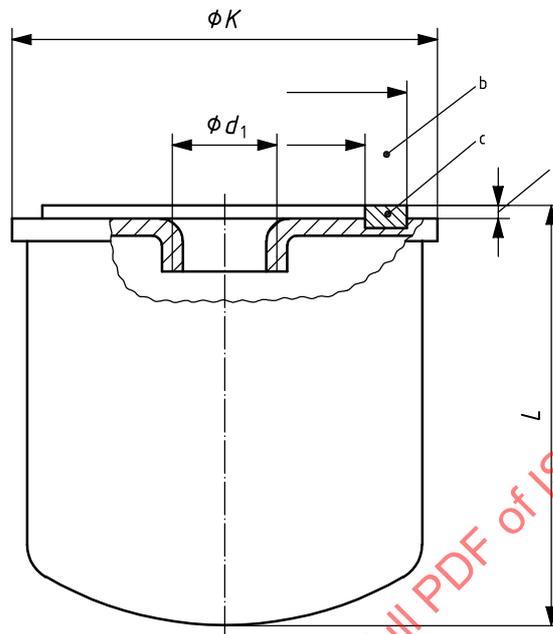
Socket size	Connection thread					Sealing surface			
	$d_1$	Tolerance		$e$		$d_2$ max.	$d_3$ min.	$h_1$ min.	$h_2$ min.
		stud thread <sup>a</sup>	filter thread	min.	max.				
0	M20x1,5	6g	6H	14	20	54	69	2	2
1	M20x1,5	6g	6H	14	20	58	76	2	2
2	M26x2	6g	6H	14	20	58	76	2	2
3	M30x2	6g	6H	16	22	90	113	4	2
4	M38x2	6g	6H	16	22	90	113	4	2

<sup>a</sup> The stud shall be threaded over full distance  $e$ . When the filter has been tightened, at least three full threads shall be in contact.

NOTE M16 × 1,5 and M24 × 1,5 have been reserved for spin-on fuel filters.

### 3.2 Filter diameter and length

The maximum dimensions for filter diameter and length are specified in Figure 2 and Table 2.



- a Free gasket height at discretion of manufacturer, depending on material and shape. The gasket shall have sufficient compression to allow satisfactory fitting; once fitted, it shall provide a satisfactory seal during the life of the filter.
- b The gasket diameter shall be included within the diameters  $d_2/d_3$ .
- c Filter and gasket diameter shall be so joined as to necessitate the replacement of both parts simultaneously.

Figure 2 — Filter

Table 2 — Filter dimensions

Dimensions in millimetres

Diameter $K$	$\leq 80$	$> 80$ $\leq 90$	$> 90$ $\leq 100$	$> 100$ $\leq 112$	$> 112$ $\leq 140$	
Length $L_{max}$	125	160	210	265	310	
Socket size	0	x	—	—	—	
	1	x	x	x	—	
	2	—	—	x	x	
	3	—	—	x	x	x
	4	—	—	—	x	x

### 3.3 By-pass valve

For equipment protection, each spin-on filter type shall be fitted with a by-pass valve or an equivalent device unless a by-pass valve has been incorporated in the engine design. By-pass valves fitted to the spin-on filter shall operate at one of the following pressures:

- 100 kPa  $\pm$  20 kPa
- 160 kPa  $\pm$  30 kPa
- 250 kPa  $\pm$  40 kPa

### 3.4 Design of canister base

In order to facilitate removal and installation of the filter, the canister base shall incorporate one of the following features:

- a curved surface, i.e. without any impressions, as specified in Figure 3, type X;
- grooves as specified in Figure 4, type Y;
- flats as specified in Figure 5, type Z.

## 4 Designation

Spin-on filters for lubricating oil shall be designated in accordance with the following example.

EXAMPLE Designation of a spin-on filter with metric thread M20  $\times$  1,5 and socket size 1:

**Oil filter ISO 6415 M20 x 1,5 - 1**

In order to use the ISO designation in the marking as specified in Clause 5, the filter shall conform to all requirements given in this International Standard.

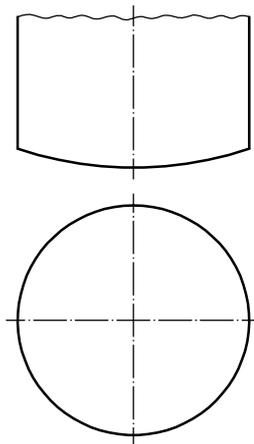


Figure 3 — Canister base type X — Without impressions