
International Standard



6129

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Chromium ores — Determination of hygroscopic moisture content in analytical samples — Gravimetric method

Minerais de chrome — Détermination de l'humidité des échantillons pour analyse — Méthode gravimétrique

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Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 6129 was developed by Technical Committee ISO/TC 65, *Manganese and chromium ores*, and was circulated to the member bodies in February 1980.

It has been approved by the member bodies of the following countries :

Australia	Hungary	Portugal
Austria	India	Romania
Bulgaria	Ireland	South Africa, Rep. of
China	Italy	United Kingdom
Czechoslovakia	Japan	USSR
Egypt, Arab Rep. of	Korea, Dem. P. Rep. of	
France	Poland	

No member body expressed disapproval of the document.

Chromium ores — Determination of hygroscopic moisture content in analytical samples — Gravimetric method

1 Scope and field of application

This International Standard specifies a method for the determination of the hygroscopic moisture content in analytical samples of chromium ores, intended to be carried out simultaneously with the determination of other constituents of the same analytical sample so that the contents of the other constituents can be calculated on the basis of the absolutely dry ore.

It should be read in conjunction with ISO 6629.

2 Reference

ISO 6629, *Chromium ores and concentrates — Methods of chemical analysis — General instructions.*

3 Principle

Drying to constant mass, in an oven at 105 to 110 °C, of a test portion previously dried in air.

4 Apparatus

Ordinary laboratory apparatus and

4.1 Weighing bottle, with stopper, having a diameter not less than 5 cm.

4.2 Oven, capable of being maintained at 105 to 110 °C.

5 Sample¹⁾

Use a test sample which has been crushed to a size not exceeding 0,10 mm (checked on a sieve of appropriate size) and air-dried under laboratory conditions.

6 Procedure

6.1 Test portion

Weigh 5 g of the test sample into the weighing bottle (4.1), which has been previously dried in the oven (4.2) at a temperature of 105 to 110 °C and weighed together with its stopper.

6.2 Determination

Place the open weighing bottle containing the test portion (6.1) in the oven (4.2), controlled at 105 to 110 °C. After 1 h, close the bottle with its stopper and leave it to cool in a desiccator for 20 to 30 min. Remove the bottle from the desiccator, slightly open the bottle and quickly close it again, then weigh it.

Repeat the operations of drying (for periods of 30 min), cooling and weighing until the difference between two successive masses does not exceed 0,000 5 g. If, after repeated drying, the test portion increases in mass, then accept as final the mass preceding the increase.

7 Expression of results

7.1 Method of calculation

The hygroscopic moisture content is given, as a percentage by mass, by the formula

$$\frac{(m_1 - m_2) \times 100}{m_0}$$

where

m_0 is the mass, in grams, of the test portion;

m_1 is the mass, in grams, of the weighing bottle, its contents and stopper before drying;

m_2 is the mass, in grams, of the weighing bottle, its contents and stopper after drying.

7.2 Permissible tolerances on results of duplicate determinations

Moisture content, % (m/m)		Permissible tolerance, % (m/m) (in absolute value)
from	to	
0,1	0,2	0,02
0,2	0,4	0,03
0,4	0,8	0,05
0,8	1,6	0,08
1,6	3,2	0,12
3,2	5,0	0,20

¹⁾ International Standards on the sampling of chromium ores, and of the preparation of samples, are in preparation.