
INTERNATIONAL STANDARD



5290

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Grooved pulleys for joined narrow V-belts Groove sections 9J, 15J, 20J and 25J

Poulies à gorges pour courroies trapézoïdales jumelées étroites – Sections de gorge 9J, 15J, 20J et 25J

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FOREWORD

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Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 5290 was developed by Technical Committee ISO/TC 41, *Pulleys and belts (including veebelts)*, and was circulated to the member bodies in September 1976.

It has been approved by the member bodies of the following countries :

| | | |
|---------|-----------------------|----------------|
| Austria | India | Sweden |
| Belgium | Italy | Turkey |
| Canada | Korea, Rep. of | United Kingdom |
| Chile | Mexico | U.S.A. |
| Denmark | Netherlands | Yugoslavia |
| France | Romania | |
| Germany | South Africa, Rep. of | |

The member body of the following country expressed disapproval of the document on technical grounds :

Bulgaria

Grooved pulleys for joined narrow V-belts – Groove sections 9J, 15J, 20J and 25J

1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies the principal characteristics of grooved pulleys (for the groove sections 9J, 15J, 20J and 25J) intended to take joined narrow V-belts for industrial power transmission drives.

NOTES

1 The groove effective width is regarded as the basic dimension of standardization for the grooves and for the corresponding joined V-belts considered as a whole.

2 The pitch line position can only be given approximately. The approximate pulley pitch diameter can be calculated by the formula :

$$d_p \approx d_{\text{eff}} - 2b \text{ nom.}$$

2 SPECIFICATIONS

2.1 Groove profiles

2.1.1 Groove angles

The groove angle α (see figure 1) shall have one of the following values :

- $\alpha = 36^\circ$ (for groove section 9J only)
- $\alpha = 38^\circ$
- $\alpha = 40^\circ$
- $\alpha = 42^\circ$

The relationship of groove angle to minimum effective diameter which should be used is given in table 3.

2.1.2 Dimensions of the profiles

The dimensions shown in figures 1 and 2 shall have the values specified in table 1.

NOTE – The straight sides of the groove must be at least as high as $d_{\text{eff}} - 2\delta h_2$.

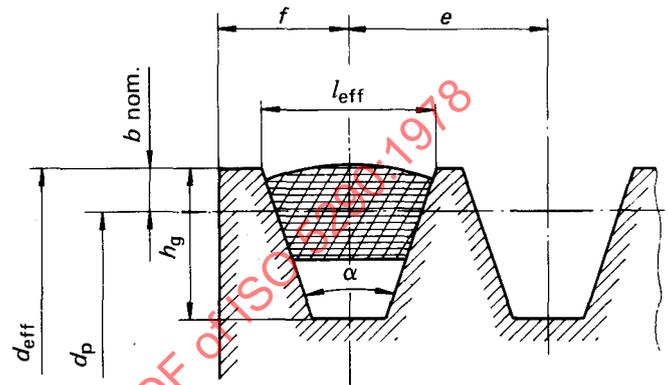


FIGURE 1

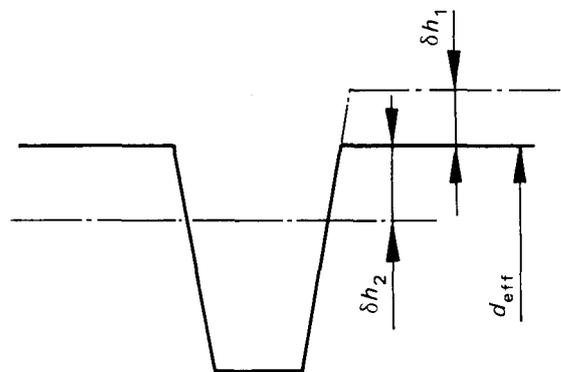


FIGURE 2

TABLE 1

Dimensions in millimetres

| Groove section ¹⁾ | l_{eff} | δh_1 | δh_2 | b nom. | h_g min. | e | Tolerance on e ²⁾ | Summation of deviation of e ³⁾ | f min. |
|------------------------------|------------------|--------------|--------------|-------------|---------------|------|-----------------------------------|---|-------------|
| 9J | 8,9 | 0,20 | 0,30 | 0,6 | 8,9 | 10,3 | $\pm 0,25$ | $\pm 0,5$ | 9 |
| 15J | 15,2 | 0,25 | 0,40 | 1,3 | 15,2 | 17,5 | $\pm 0,25$ | $\pm 0,5$ | 13 |
| 20J | 20,9 | 0,30 | 0,45 | 1,8 | 20,9 | 24,4 | $\pm 0,30$ | $\pm 0,6$ | 17 |
| 25J | 25,4 | 0,30 | 0,50 | 2,5 | 25,4 | 28,6 | $\pm 0,40$ | $\pm 0,8$ | 19 |

1) It will be left to the discretion of the individual national standards organization whether either groove section 20J or groove section 25J will be taken into their national standards.

2) These tolerances apply to the distance between the axes of two consecutive groove profiles.

3) Summation of all deviations from the nominal value e for all grooves in any one pulley should not exceed the value stated in table 1.