



INTERNATIONAL STANDARD ISO 513:1991  
TECHNICAL CORRIGENDUM 1

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

# Application of hard cutting materials for machining by chip removal — Designation of the main groups of chip removal and groups of application

## TECHNICAL CORRIGENDUM 1

*Application des matériaux durs de coupe pour usinage par enlèvement de copeaux* / *Désignation des groupes principaux d'enlèvement de copeaux et des groupes d'application*

### RECTIFICATIF TECHNIQUE 1

Technical corrigendum 1 to International Standard ISO 513:1991 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 9, *Tools with cutting edges made of hard cutting materials*.

Pages 3 and 4

#### Table 5

Under "**Use and working conditions**" for designations **P40**, **P50**, **K30** and **K40** replace the term "cutting angles" with the term "tool normal rakes".

UDC 621.9.025.7

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**Descriptors:** tools, cutting tools, hard cutting materials, hard metals, classification, designation, ceramics, diamond, boron nitrides.

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