
**Agricultural tractors — Rear-mounted
power take-off types 1, 2 and 3 —**

Part 3:
**Main PTO dimensions and spline
dimensions, location of PTO**

*Tracteurs agricoles — Prises de force montées à l'arrière des types
1, 2 et 3 —*

*Partie 3: Dimensions principales de la prise de force et dimensions des
cannelures, emplacement de la prise de force*

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Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 PTO location	1
4 Manufacturing requirements — Main PTO and spline dimensions	3
Bibliography	13

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 500-3 was prepared by Technical Committee ISO/TC 23, *Tractors and machinery for agriculture and forestry*, Subcommittee SC 4, *Tractors*.

This first edition of ISO 500-3, together with the first editions of ISO 500-1 and ISO 500-2, cancels and replaces ISO 500:1991, which has been technically revised.

ISO 500 consists of the following parts, under the general title *Agricultural tractors — Rear-mounted power take-off types 1, 2 and 3*:

- *Part 1: General specifications, safety requirements, dimensions for master shield and clearance zone*
- *Part 2: Narrow-track tractors, dimensions for master shield and clearance zone*
- *Part 3: Main PTO dimensions and spline dimensions, location of PTO*

Agricultural tractors — Rear-mounted power take-off types 1, 2 and 3 —

Part 3: Main PTO dimensions and spline dimensions, location of PTO

1 Scope

This part of ISO 500 specifies manufacturing requirements for, and the location of, rear-mounted power take-offs (PTOs) of types 1, 2 and 3 on agricultural tractors.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6508 (all parts), *Metallic materials — Rockwell hardness test*

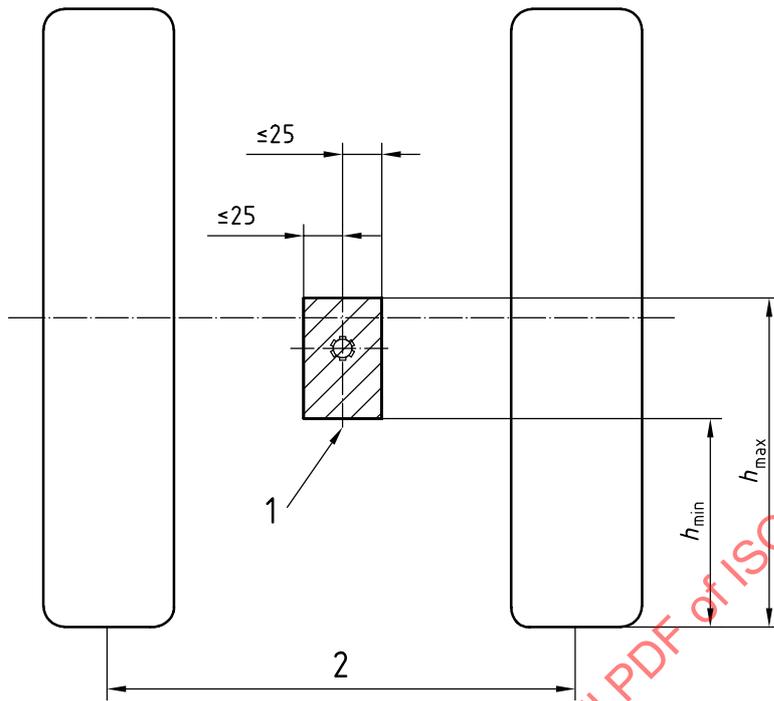
3 PTO location

The location of the PTO on the tractor shall be in accordance with Figure 1 and Table 1.

The location of the PTO axis shall lie within the shaded rectangle shown in Figure 1 and in accordance with Table 1, parallel to the longitudinal axis of the tractor and should be parallel to the ground, within $\pm 3^\circ$.

The value of the dimensions h (see Table 1) are for normal agricultural applications. On tractors especially designed for high ground clearance, such as working in standing vegetable crops or sugar cane, h_{\max} , may exceed the given values. On agricultural tractors designed for low ground clearance, such as lawn mowing or ground care which require a low centre of gravity, h_{\min} , may be less than the given values.

Dimensions in millimetres



Key

- 1 centre line of tractor
- 2 track width

Figure 1 — PTO location

Table 1 — PTO location

Dimensions in millimetres

PTO type	h_{min}	h_{max}
1	480	800
2	530	900
3	600	1 000

4 Manufacturing requirements — Main PTO and spline dimensions

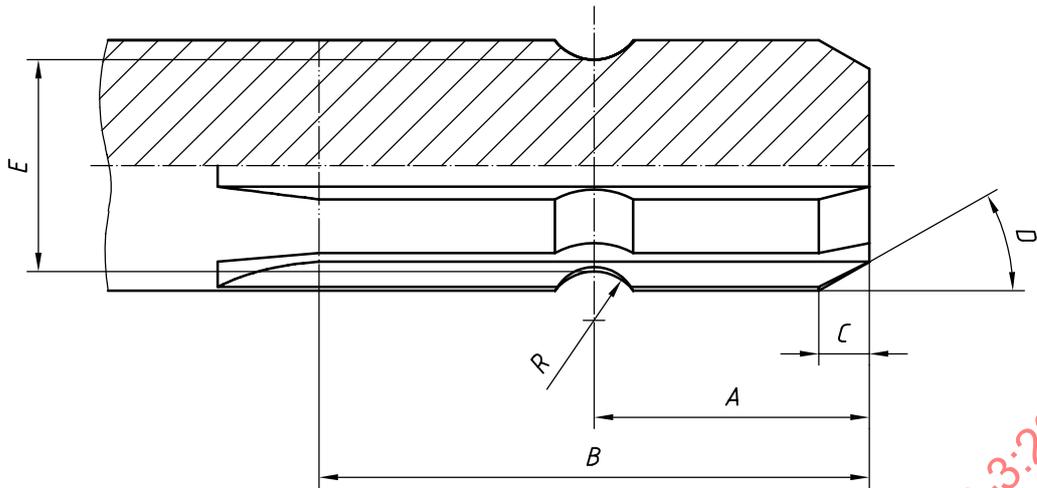
The dimensions of the rear PTO on agricultural tractors and the mating part of the PTO drive shaft shall comply with:

- Figure 2 and Table 2, for PTO dimensions;
- Figure 3 and Table 3, for external, straight-sided spline dimensions — Type 1;
- Figure 4 and Table 4, for internal, straight-sided spline dimensions — Type 1;
- Figure 5 and Table 5, for external, involute spline dimensions — Type 2;
- Figure 6 and Table 6, for internal, involute spline dimensions — Type 2;
- Figure 7 and Table 7, for external, involute spline dimensions — Type 3;
- Figure 8 and Table 8, for internal, involute spline dimensions — Type 3.

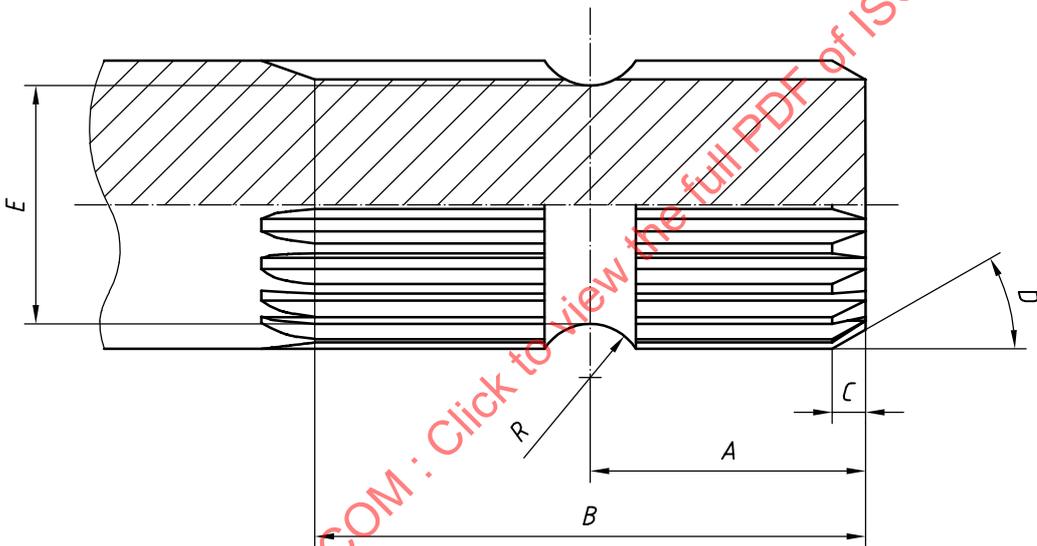
The hardened portion of the splines shall have a minimum surface hardness of 48 HRC when tested in accordance with ISO 6508.

NOTE For general spline informations, including inspection, see ISO 4156.

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a) Type 1



b) Types 2 and 3

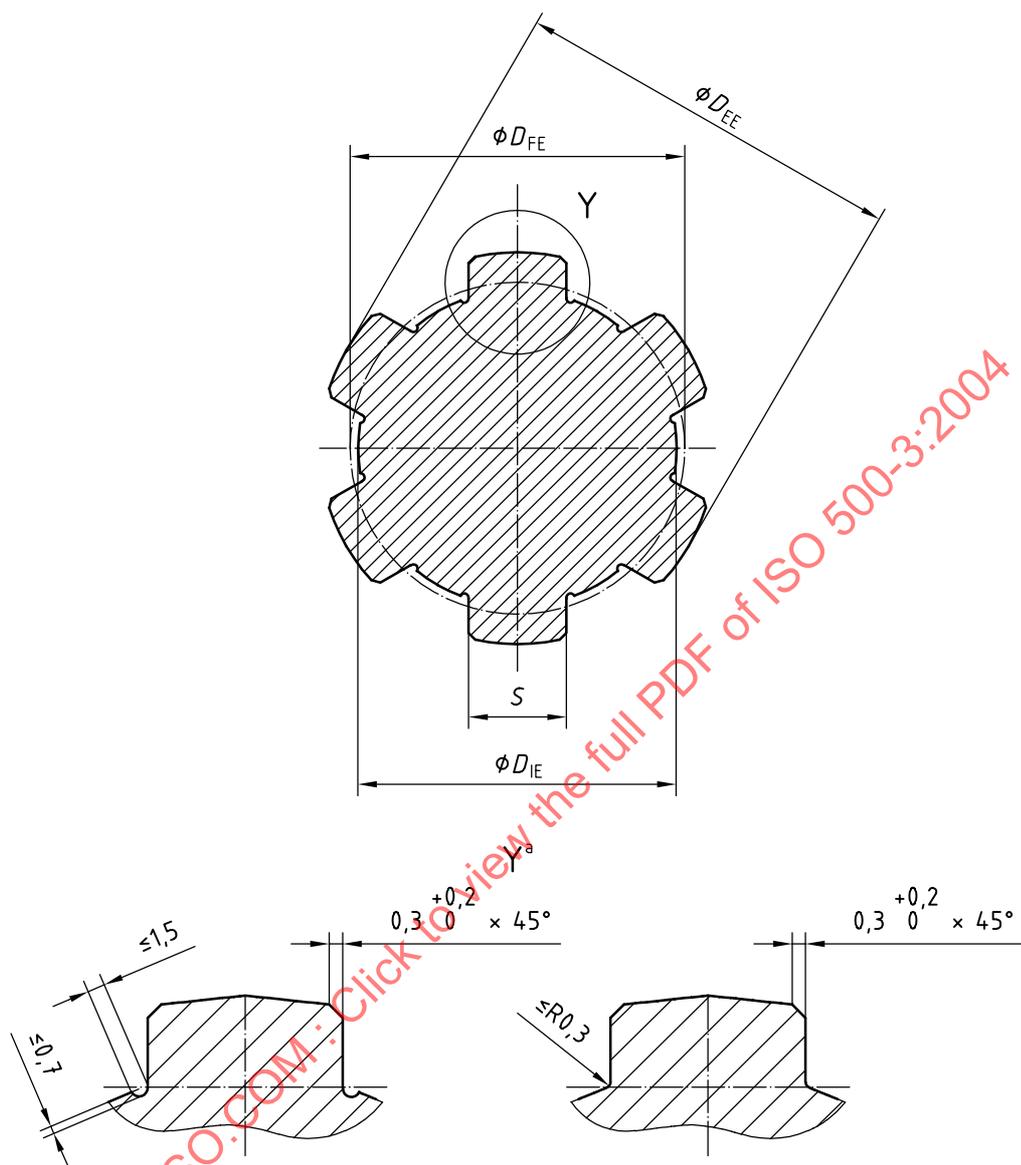
Figure 2 — PTO dimensions

Table 2 — PTO dimensions

Dimensions in millimetres

Dimension		Type 1	Type 2	Type 3
A	Groove to end of shaft	$38 \pm 0,8$	$25,5 \pm 0,8$	$38 \pm 0,8$
B	Effective spline length and hardened portion	≥ 76	≥ 64	≥ 89
C	Chamfer	$6 \begin{smallmatrix} +1 \\ 0 \end{smallmatrix}$	$5 \begin{smallmatrix} +1 \\ 0 \end{smallmatrix}$	$6 \begin{smallmatrix} +1 \\ 0 \end{smallmatrix}$
D	Chamfer angle	$30^\circ \pm 3^\circ$	$30^\circ \pm 3^\circ$	$30^\circ \pm 3^\circ$
E	ID of groove	$29,40 \pm 0,1$	$29,40 \pm 0,1$	$37,25 \pm 0,1$
R	Radius of groove	$6,8 \pm 0,25$	$6,8 \pm 0,25$	$8,4 \pm 0,25$

Dimensions in millimetres



a Optional.

Figure 3 — External, straight-sided spline dimensions — Type 1

Table 3 — External, straight-sided spline dimensions — Type 1

Dimensions in millimetres

Dimension	Symbol	Value
Number of teeth	Z	6
Major diameter	D_{EE}	$34,87 \begin{smallmatrix} 0 \\ -0,12 \end{smallmatrix}$
Form diameter	D_{FE}	$\leq 30,00$
Minor diameter	D_{IE}	$29,00 \begin{smallmatrix} 0 \\ -0,10 \end{smallmatrix}$
Tooth thickness max. eff.	S_{Vmax}	8,64
Tooth thickness max. act. REF	S_{max}	(8,60)
Tooth thickness min. act.	S_{min}	8,51
Allowed form variations	Composite GO gage has priority	
Total profile variation	F_F	0,020
Total lead variation	F_B	0,015
Total index variation	F_P	0,040

Dimensions in millimetres

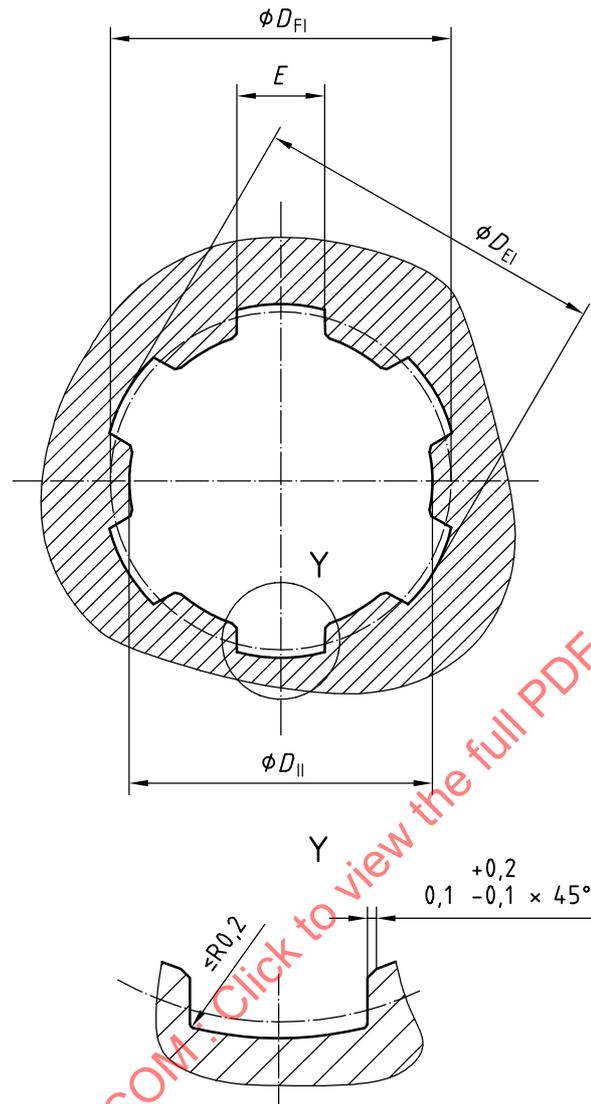


Figure 4 — Internal, straight-sided spline dimensions — Type 1

Table 4 — Internal, straight-sided spline dimensions — Type 1

Dimensions in millimetres

Dimension	Symbol	Value
Number of teeth	Z	6
Major diameter	D_{EI}	$34,95 \begin{smallmatrix} 0 \\ -0,05 \end{smallmatrix}$
Form diameter	D_{FI}	$\geq 34,50$
Minor diameter	D_{II}	$29,80 \begin{smallmatrix} 0 \\ -0,15 \end{smallmatrix}$
Space width max. act.	E_{max}	8,76
Space width min. act. REF	E_{min}	(8,71)
Space width min. eff.	E_{Vmin}	8,69
Allowed form variations	Composite GO gage has priority	
Total profile variation	F_F	0,020
Total lead variation	F_B	0,015
Total index variation	F_P	0,040

Dimensions in millimetres

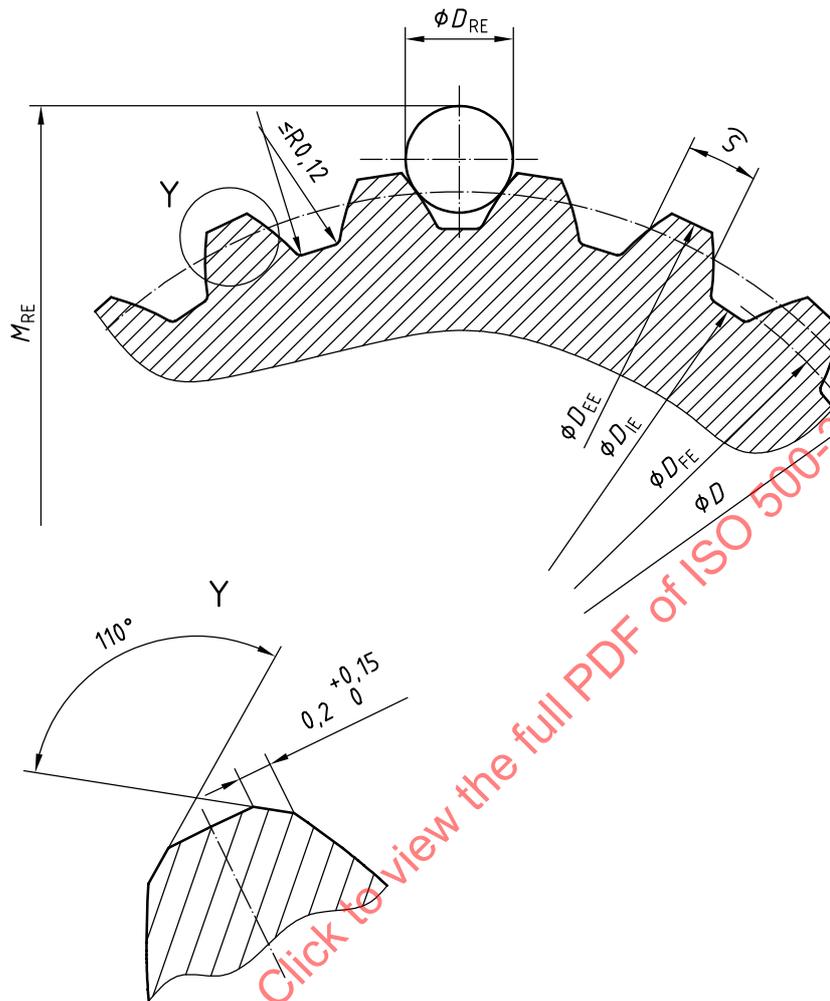


Figure 5 — External, involute spline dimensions — Type 2

Table 5 — External, involute spline dimensions — Type 2

Dimensions in millimetres

Dimension	Symbol	Value	For alternative imperial pin size
Number of teeth	Z	21	—
Module	M	1,587 5	—
Pressure angle	α	30°	—
Pitch diameter	D	33,338	—
Base diameter	D_B	28,871 1	—
Major diameter	D_{EE}	34,874 $^0_{-0,025}$	—
Form diameter	D_{FE}	$\leq 31,65$	—
Minor diameter	D_{IE}	31,100 $^0_{-0,250}$	—
Tooth thickness max. eff.	S_{Vmax}	2,406	—
Tooth thickness max. act. REF	S_{max}	(2,369)	—
Tooth thickness min. act.	S_{min}	2,306	—
Pin diameter	D_{RE}	3,50	3,048
Dim. over pins max. REF	M_{REmax}	(39,00)	(37,759)
Dim. over pins min.	M_{REmin}	38,906	37,662
Allowed form variations	Composite GO gage has priority		
Total profile variation	F_F	0,020	—
Total lead variation	F_B	0,013	—
Total index variation	F_P	0,040	—
Concentricity	D_{EE} to D	0,03	—

Dimensions in millimetres

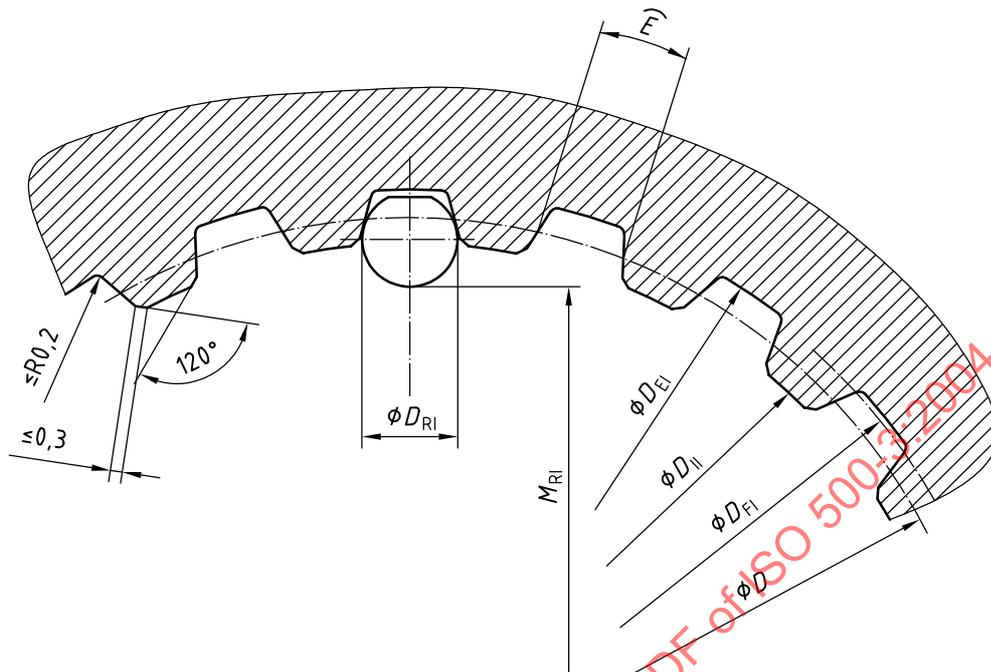


Figure 6 — Internal, involute spline dimensions — Type 2

Table 6 — Internal, involute spline dimensions — Type 2

Dimensions in millimetres

Dimension	Symbol	Value	For alternative imperial pin size
Number of teeth	Z	21	—
Module	M	1,587 5	—
Pressure angle	α	30°	—
Pitch diameter	D	33,338	—
Base diameter	D_B	28,871 1	—
Major diameter	D_{EI}	$34,925^{+0,036}_0$	—
Form diameter	D_{FI}	$\geq 34,62$	—
Minor diameter	D_{II}	$31,750^{+0,150}_0$	—
Space width max. act.	E_{max}	2,565	—
Space width min. act. REF	E_{min}	(2,520)	—
Space width min. eff.	E_{Vmin}	2,494	—
Pin diameter/flattened	D_{RI}	2,75/2,60	2,743/2,60
Dim. between pins max.	M_{RImax}	29,380	29,403
Dim. betw. pins min. REF	M_{RImin}	(29,290)	(29,315)
Allowed form variations	Composite GO gage has priority		
Total profile variation	F_F	0,020	—
Total lead variation	F_B	0,013	—
Total index variation	F_P	0,040	—
Concentricity	D_{EI} to D	0,02	—

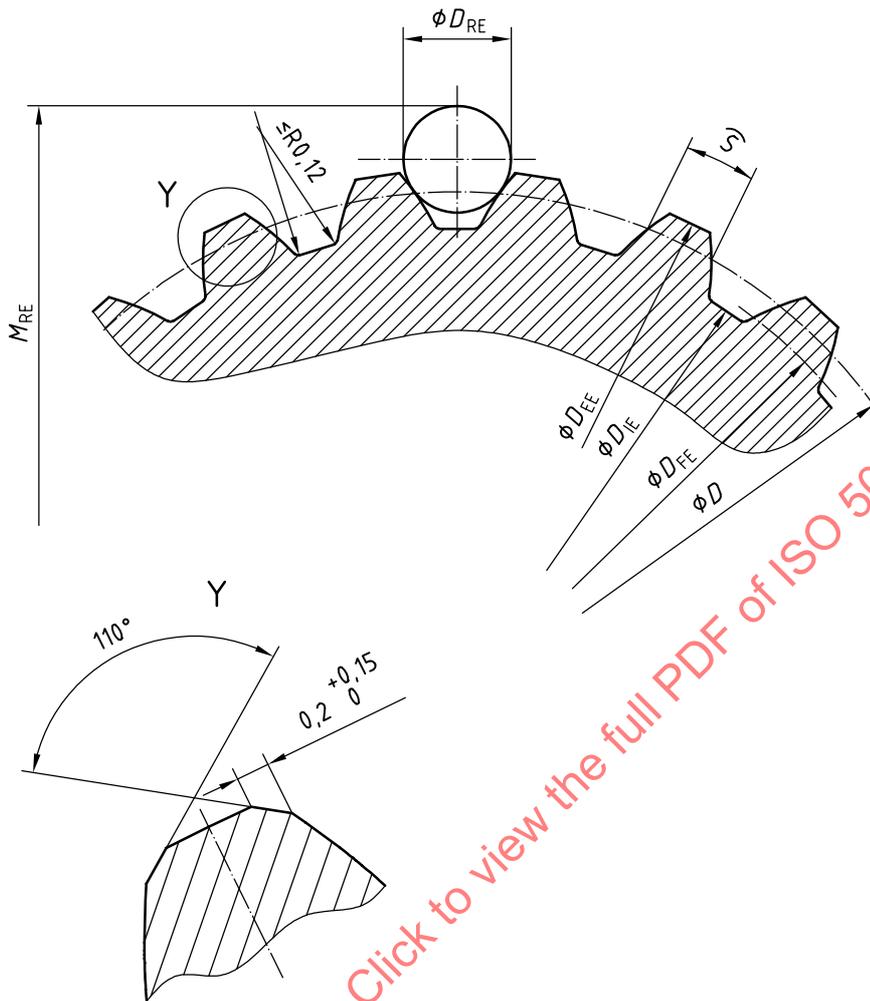


Figure 7 — External, involute spline dimensions — Type 3

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