
International Standard



458/2

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

**Plastics — Determination of stiffness in torsion of flexible materials —
Part 2 : Application to plasticized compounds of homopolymers and copolymers of vinyl chloride**

Plastiques — Détermination de la rigidité en torsion des plastiques souples — Partie 2 : Application aux compositions plastifiées d'homopolymères et de copolymères de chlorure de vinyle

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Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council. They are approved in accordance with ISO procedures requiring at least 75 % approval by the member bodies voting.

International Standard ISO 458/2 was prepared by Technical Committee ISO/TC 61, *Plastics*.

International Standards ISO 458/1 and ISO 458/2 cancel and replace ISO Recommendation R 458-1965, of which they constitute a technical revision.

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Plastics — Determination of stiffness in torsion of flexible materials —

Part 2 : Application to plasticized compounds of homopolymers and copolymers of vinyl chloride

0 Introduction

In the case of compositions based on plasticized polyvinyl chloride, all the curves for the logarithm of the stiffness in torsion as a function of temperature have a similar appearance, in the form of a reversed S. Each curve is essentially characterized by three regions :

a) two extreme regions, where the change in the stiffness as a function of temperature occurs relatively slowly :

1) a region of elevated values, corresponding to a high degree of rigidity, attributed by some authors to a loss of elastic properties. The value of the stiffness in torsion was taken arbitrarily by Clash and Berg^[1] as $3,1 \times 10^9$ dyn/cm^{2*},

2) a region of low values, corresponding to a high degree of flexibility. In this case the corresponding stiffness in torsion has been arbitrarily taken as 42 kgf/cm^{2**} representing an appropriate value for films having a sufficient degree of flexibility at normal use temperature to render them suitable for the production of curtains, drapes and waterproof materials;

b) an intermediate region where the change in the stiffness is generally more rapid and where the curve exhibits an inflection. This region has been arbitrarily allotted the value of 233 kgf/cm^{2***} as stiffness in torsion.

With allowance for the precision of the tests, the characteristic values for the stiffness in torsion can therefore be represented as :

300 MPa
23 MPa
4 MPa

1 Scope and field of application

This part of ISO 458 specifies a method for determining the temperatures corresponding to three conventional characteristic values for the stiffness in torsion of plasticized compounds of homopolymers and copolymers of vinyl chloride.

2 Reference

ISO 458/1, *Plastics — Determination of stiffness in torsion of flexible materials — Part 1 : General method.*

3 Principle

Use of ISO 458/1 for plasticized compounds of homopolymers and copolymers of vinyl chloride, consisting of determining, according to a special case of method A with an angle of deflection between 55° and 65°, the temperatures corresponding to three characteristic values of the stiffness in torsion (*T*), i.e. : 300 MPa, 23 MPa and 4 MPa.

4 Equipment

See ISO 458/1.

5 Test specimens

To construct a curve showing the same deformation of the test specimen at the characteristic points, the following test specimens are required :

a) one test specimen (1) with thickness between 1,8 and 2 mm for determining the section of the curve in the region 300 MPa;

[1] Clash, R.F., and Berg, R.M., Vinyl elastomers : low temperature flexibility behaviour, *Industrial and Eng. Chem.* **34**, pp. 1218-1222 (1942).

* $3,1 \times 10^9$ dyn/cm² = 310 MPa

** 42 kgf/cm² = 4,1 MPa

*** 233 kgf/cm² = 22,8 MPa