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**Commercial vehicles — Wheel-hub  
attachment dimensions**

*Véhicules utilitaires — Caractéristiques dimensionnelles de la fixation  
de la roue sur le moyeu*

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# Contents

Page

Foreword.....iv

Introduction.....v

1 Scope.....1

2 Normative references.....1

3 Terms and definitions.....1

4 Flat attachment with centring on central bore.....1

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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 33, *Vehicle dynamics, chassis components and driving automation systems testing*.

This fifth edition cancels and replaces the fourth edition (ISO 4107:2010), which has been technically revised.

The main changes are as follows:

- Table 1: tolerances have been adjusted to state-of-the-art developments.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

This document was developed in response to requests to establish uniform wheel-hub interface dimensions used on vehicles with flat attachment-style wheel mountings. There are other dimensional and performance characteristics of the wheel system that are also evaluated to ensure proper usage on a vehicle.

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# Commercial vehicles — Wheel-hub attachment dimensions

## 1 Scope

This document specifies the dimensions necessary for the attachment of a commercial road vehicle wheel on the hub of the vehicle whose fixing has six, eight or ten stud holes.

This document considers the flat attachment type with centring on central bore, which is the recommended type for future equipment. Other types are currently in use.

The specifications do not imply that the wheel is interchangeable from one vehicle to another.

## 2 Normative references

There are no normative references in this document.

## 3 Terms and definitions

No terms and definitions are listed in this document.

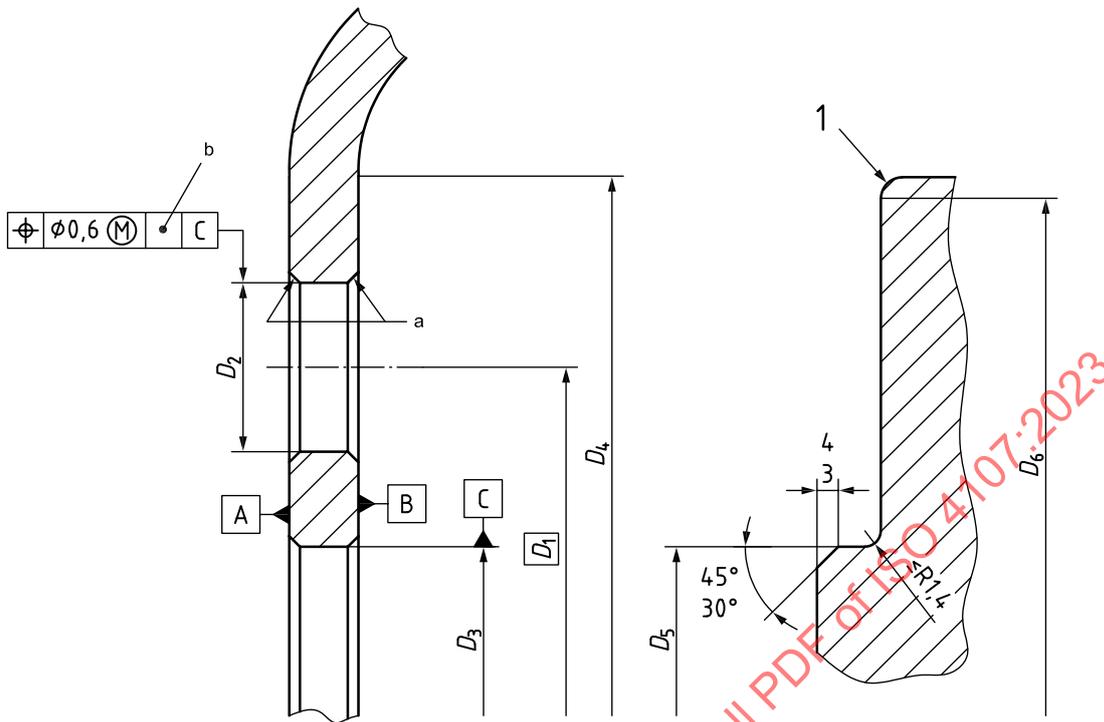
ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

## 4 Flat attachment with centring on central bore

The dimensions of the wheel and hub shall be as specified in [Figure 1](#) and [Table 1](#).

Dimensions in millimetres



**Key**

1 sharp edge broken by radius or chamfer

NOTE The wheel support is shown on the right for information.

a Break sharp edge.

b A or B.

**Figure 1 — Dimensions of wheel and hub**

**Table 1 — Dimensions**

Dimensions in millimetres

Number of studs	Bolt circle diameter $D_1$	Bolt hole diameter <sup>a</sup> $D_2$ ( $\begin{smallmatrix} +1 \\ 0 \end{smallmatrix}$ )	Central bore diameter <sup>b</sup> $D_3$ ( $\begin{smallmatrix} +0,2 \\ 0 \end{smallmatrix}$ )		Disc flat diameter $D_4$ min.	Stud <sup>c</sup>	Wheel support <sup>c</sup>	
			Ferrous	Aluminium			$D_5$ ( $\begin{smallmatrix} 0 \\ -0,2 \end{smallmatrix}$ )	$D_6$ ( $\begin{smallmatrix} 0 \\ -5 \end{smallmatrix}$ )
6	205	21 (26 for sleeve nuts)	161	161,2	255	18	160,8	250
	245		202	202,2	295		201,8	290
8	222,25	24 (30 for sleeve nuts)	164	164,2	280	20	163,8	277
	275 <sup>d</sup>		221	221,2	325		220,8	320
10	285,75	26 (32 for sleeve nuts)	220	220,2	345	22	219,8	340
	335		281	281,2	390		280,8	385

<sup>a</sup> The tolerance of +3/0 is applied for punched bolt holes on the inner side of the attachment.

<sup>b</sup> Continuous centre bore chamfer  $1,5^{+1}_0 \times 45^\circ$  at least on contact side or on both sides.

<sup>c</sup> For information. Interrupted wheel support is not recommended.

<sup>d</sup> Optional construction:  $D_2 = 26$  mm with 22 mm stud.