

# INTERNATIONAL STANDARD

**ISO**  
**3858-2**

Third edition  
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## **Carbon black for use in the rubber industry — Determination of light transmittance of toluene extract —**

### **Part 2:**

### **Method for product evaluation**

*Noir de carbone pour l'industrie du caoutchouc — Détermination de la  
transmittance spectrale de l'extrait toluénique —*

*Partie 2: Méthode d'évaluation du produit*



Reference number  
ISO 3858-2:1990(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 3858-2 was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*.

This third edition cancels and replaces the second edition (ISO 3858-2:1983), of which it constitutes a minor revision.

ISO 3858 consists of the following parts, under the general title *Carbon black for use in the rubber industry — Determination of light transmittance of toluene extract*:

- Part 1: *Rapid method*
- Part 2: *Method for product evaluation*

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# Carbon black for use in the rubber industry — Determination of light transmittance of toluene extract —

## Part 2: Method for product evaluation

### 1 Scope

This part of ISO 3858 specifies a method for the determination of the light transmittance of the toluene extract from carbon black for use in the rubber industry, as a means of measuring the discoloration caused by the extracted matter, as is required in product evaluation.

The degree of discoloration is quantitatively measured by means of a spectrometer.

This method is not applicable to carbon blacks with high toluene extracts.

### 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 3858. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 3858 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 471:1983, *Rubber — Standard temperatures, humidities and times for the conditioning and testing of test pieces.*

ISO 1126:1985, *Rubber compounding ingredients — Carbon black — Determination of loss on heating.*

### 3 Principle

Drying of the carbon black and weighing of a test portion. Mixing with a measured volume of toluene at room temperature. Filtration of the mixture and transfer of the filtrate to an absorption cell. Measurement of the light transmittance of the filtrate against pure toluene at a set wavelength using a spectrometer.

### 4 Reagent

4.1 **Toluene**, analytical reagent grade.

### 5 Apparatus

Ordinary laboratory equipment and

5.1 **Analytical balance**, accurate to at least 0,01 g.

5.2 **Oven**, capable of maintaining a temperature of  $105\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$  or  $125\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$ .

5.3 **Spectrometer**, giving direct readings of light transmittance at 425 nm.

The spectrometer shall be of the high-resolution prism or grating type eliminating the use of an optical filter. The passband shall be within  $\pm 10\text{ nm}$ .

A constant-voltage transformer shall be inserted into the supply circuit if the voltage is known to vary by more than 4 V.

NOTE 1 Current types of colorimeter may differ in passband width and may therefore give different transmittance results. The results may be more comparable if such colorimeters are calibrated over the whole of the useful transmittance range against the same high-

resolution spectrometer, for example one having a passband which is narrower than 2 nm at the 425 nm central wavelength, and the readings corrected using the calibration curve thus produced for each colorimeter.

**5.4 Absorption cells**, with parallel sides polished flat to within 10 nm.

The internal distance between the parallel faces shall be 10 mm  $\pm$  0,05 mm (see notes 2 and 3).

#### NOTES

2 Cylindrical cells of inner diameter 10 mm  $\pm$  0,05 mm may give different results from parallelepipedic cells. If used, it is recommended that they be calibrated against a parallelepipedic cell over the whole of their useful transmittance range and that corrections be taken from the calibration curve thus produced.

3 If the cell used does not have an optical path length of 10 mm, the transmittance which would be obtained with a 10 mm cell is given by the equation

$$\lg \tau_0 = \frac{10}{l} \times \lg \tau - \frac{20}{l} + 2$$

where

- $\tau_0$  is the percentage transmittance through a 10 mm cell;
- $\tau$  is the percentage transmittance observed through the cell used;
- $l$  is the optical path length, in millimetres, of the cell used.

4 Absorption cells may differ in their transmittance. It is recommended that the same absorption cell be used for adjustment of the spectrometer as for the actual measurements.

**5.5 Conical flasks**, capacity 100 cm<sup>3</sup> or 125 cm<sup>3</sup>, with ground-glass stopper.

**5.6 Graduated cylinder**, capacity 50 cm<sup>3</sup>, graduated in divisions of 1 cm<sup>3</sup>.

**5.7 Pulverizer**, i.e. mortar and pestle, high-speed blade mixer or equivalent.

**5.8 Filter funnels**, 75 mm inside diameter at top, made of chemically resistant glass.

**5.9 Filter paper**, 150 mm diameter, free from matter extractable by toluene, and capable of retaining all the carbon black.

**5.10 Beakers**, capacity 50 cm<sup>3</sup> or 100 cm<sup>3</sup>, with pouring lip.

## 6 Sample preparation

**6.1** Pulverize pelletized samples using the mortar and pestle or equivalent (5.7).

**6.2** Dry approximately 4 g of the pulverized carbon black sample for 1 h at a temperature of either 105 °C  $\pm$  2 °C or 125 °C  $\pm$  2 °C in accordance with ISO 1126. Allow to cool to ambient temperature in a desiccator. Keep the dried sample in the desiccator until ready for testing.

Carbon black shall not be dried at a temperature higher than that specified, nor dried using infra-red lamps, as some of the extract may be driven off, thus affecting the results.

## 7 Conditions of test

The test shall be carried out under standard conditions, as given in ISO 471, of 23 °C  $\pm$  2 °C and (50  $\pm$  5) % relative humidity or 27 °C  $\pm$  2 °C and (65  $\pm$  5) % relative humidity. The reagent and apparatus shall be kept in the test environment for a time sufficient to reach ambient temperature before being used.

**IMPORTANT** — Toluene is a hazardous and toxic material, therefore this test shall be carried out in a fume cupboard with suitable fume extraction. Any motor, fan, etc., shall be spark proof. The cupboard shall also be free from other fumes or vapours which might contaminate the reagent or equipment used and therefore affect the results.

## 8 Procedure

**WARNING** — All recognized health and safety precautions shall be taken when using the procedure specified in this part of ISO 3858.

Carbon blacks may contain polynuclear aromatic compounds, some of which are known carcinogens. These compounds, when present, are so strongly bound to the carbon black that they are biologically inactive, but they may be removed by the procedure specified in this part of ISO 3858. Care should be taken to avoid skin contact with solvent extracts from such carbon blacks.

**8.1** Allow the spectrometer (5.3) to warm up for at least 10 min before adjustment (see 5.4, note 4).

Filter approximately 30 cm<sup>3</sup> of toluene (4.1) into a conical flask (5.5) and stopper the flask. Pour a portion of the toluene into a beaker (5.10) and rinse an absorption cell (5.4) three times with filtered toluene, filling to approximately one-third full each time. Handle the absorption cell on the ground-glass sides only. Do not touch the smooth, clear sides with the fingers.

Fill the cell with the filtered toluene and dry the outside of the cell with optical lens tissue. Place the cell in the spectrometer and adjust the instrument to 100 % transmittance using a wavelength of 425 nm.

**8.2** Weigh out  $2\text{ g} \pm 0,01\text{ g}$  of the pulverized and dried carbon black and transfer this test portion to a conical flask (5.5).

If the capacity of the absorption cell makes it necessary, use a larger test portion; add  $10\text{ cm}^3$  of toluene for each additional gram of carbon black.

**8.3** Using the graduated cylinder (5.6), pour  $20\text{ cm}^3 \pm 0,5\text{ cm}^3$  of filtered toluene into the conical flask containing the test portion and stopper the flask.

**8.4** Within 5 s after adding the toluene, shake the mixture by hand for  $(60 \pm 5)$  s. Alternatively, a mechanical shaker, capable of vigorous shaking at a rate of approximately 240 shakes per minute, may be used.

**8.5** Immediately after swirling, filter the mixture through the filter paper (5.9) into a second conical flask (5.5) and stopper the flask. If there is evidence of any trace of carbon black in the filtrate, discard and repeat. Change the filter paper for each test portion.

**8.6** Rinse the absorption cell three times, each time using approximately  $1\text{ cm}^3$  of the filtrate from 8.5 and emptying the cell.

**8.7** Fill the absorption cell to the top with the filtrate from 8.5 and dry the outside of the cell with optical lens tissue.

**8.8** Place the cell in the adjusted spectrometer (see 8.1) and read the percentage transmittance at a wavelength of 425 nm.

**8.9** Rinse the absorption cell with clean toluene immediately after each determination.

## 9 Expression of results

The reading obtained in 8.8 is the light transmittance of the toluene extract, expressed as a percentage, for an optical path length through the filtrate of 10 mm at a wavelength of 425 nm, with reference to pure toluene.

Round off the result to the nearest 1 %.

## 10 Test report

The test report shall include the following information:

- a reference to this part of ISO 3858;
- all details necessary for full identification of the sample;
- all details necessary for identification of the spectrometer used;
- the drying temperature used;
- the result obtained;
- the date of the test.

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