

INTERNATIONAL STANDARD

ISO 3475

Second edition
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Oil of aniseed (*Pimpinella anisum* L.)

Huile essentielle d'anis vert (Pimpinella anisum L.)

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Reference number
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 3475 was prepared by Technical Committee ISO/TC 54, *Essential oils*.

This second edition cancels and replaces the first edition (ISO 3475:1975), which has been technically revised.

Annexes A and B of this International Standard are for information only.

Oil of aniseed (*Pimpinella anisum* L.)

1 Scope

This International Standard specifies certain characteristics of the oil of aniseed (*Pimpinella anisum* L.), in order to facilitate assessment of its quality.

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this International Standard. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO/TR 210, *Essential oils — General rules for packaging, conditioning and storage*

ISO/TR 211, *Essential oils — General rules for labelling and marking of containers*

ISO 212, *Essential oils — Sampling*

ISO 279, *Essential oils — Determination of relative density at 20 °C — Reference method*

ISO 280, *Essential oils — Determination of refractive index*

ISO 592, *Essential oils — Determination of optical rotation*

ISO 875, *Essential oils — Evaluation of miscibility in ethanol*

ISO 1041, *Essential oils — Determination of freezing point*

ISO 11024-1, *Essential oils — General guidance on chromatographic profiles — Part 1: Preparation of chromatographic profiles for presentation in standards*

ISO 11024-2, *Essential oils — General guidance on chromatographic profiles — Part 2: Utilization of chromatographic profiles of samples of essential oils*

3 Terms and definition

For the purposes of this International Standard, the following term and definition applies.

3.1

oil of aniseed

essential oil obtained by steam distillation of the fruits of *Pimpinella anisum* L., of the Apiaceae family

NOTE For information on the CAS number, see ISO/TR 21092.

4 Requirements

4.1 Appearance

Clear liquid or crystalline mass.

4.2 Colour

Colourless to pale yellow when liquid, sometimes slightly green.

4.3 Odour

Characteristic, recalling that of anethole.

4.4 Relative density at 20 °C, d_{20}^{20}

Minimum: 0,980

Maximum: 0,990

4.5 Refractive index at 20 °C

Minimum: 1,552 0

Maximum: 1,561 0

4.6 Optical rotation at 20 °C

Between -2° and $+2^{\circ}$.

4.7 Miscibility in ethanol, 90 % (volume fraction), at 20 °C

It shall not be necessary to use more than 3 volumes of ethanol, 90 % (volume fraction), to obtain a clear solution with 1 volume of essential oil.

4.8 Freezing point

Minimum: +15 °C

Maximum: +19,5 °C

4.9 Chromatographic profile

Analysis of the essential oil shall be carried out by gas chromatography. In the chromatogram obtained, the representative and characteristic components shown in Table 1 shall be identified. The proportions of these components, indicated by the integrator, shall be as shown in Table 1. This constitutes the chromatographic profile of the essential oil.

Table 1 — Chromatographic profile

Component	Minimum %	Maximum %
Methyl chavicol	0,5	3
<i>cis</i> -Anethole	0,1	0,4
Anisic aldehyde	0,1	1,4
<i>trans</i> -Anethole	87	94
γ -Himachalene	1	5
Pseudoisoeugenyl 2-methylbutyrate	0,3	2

NOTE The chromatographic profile is normative, contrary to typical chromatograms given for information in annex A.

4.10 Flashpoint

Information on the flashpoint is given in annex B.

5 Sampling

See ISO 212.

Minimum volume of test sample: 50 ml.

NOTE This volume allows each of the tests specified in this International Standard to be carried out at least once.

6 Test methods

6.1 Relative density at 20 °C, d_{20}^{20}

See ISO 279.

6.2 Refractive index at 20 °C

See ISO 280.

6.3 Optical rotation at 20 °C

See ISO 592.

6.4 Miscibility in ethanol, 90 % (volume fraction), at 20 °C

See ISO 875.

6.5 Freezing point

See ISO 1041.

6.6 Chromatographic profile

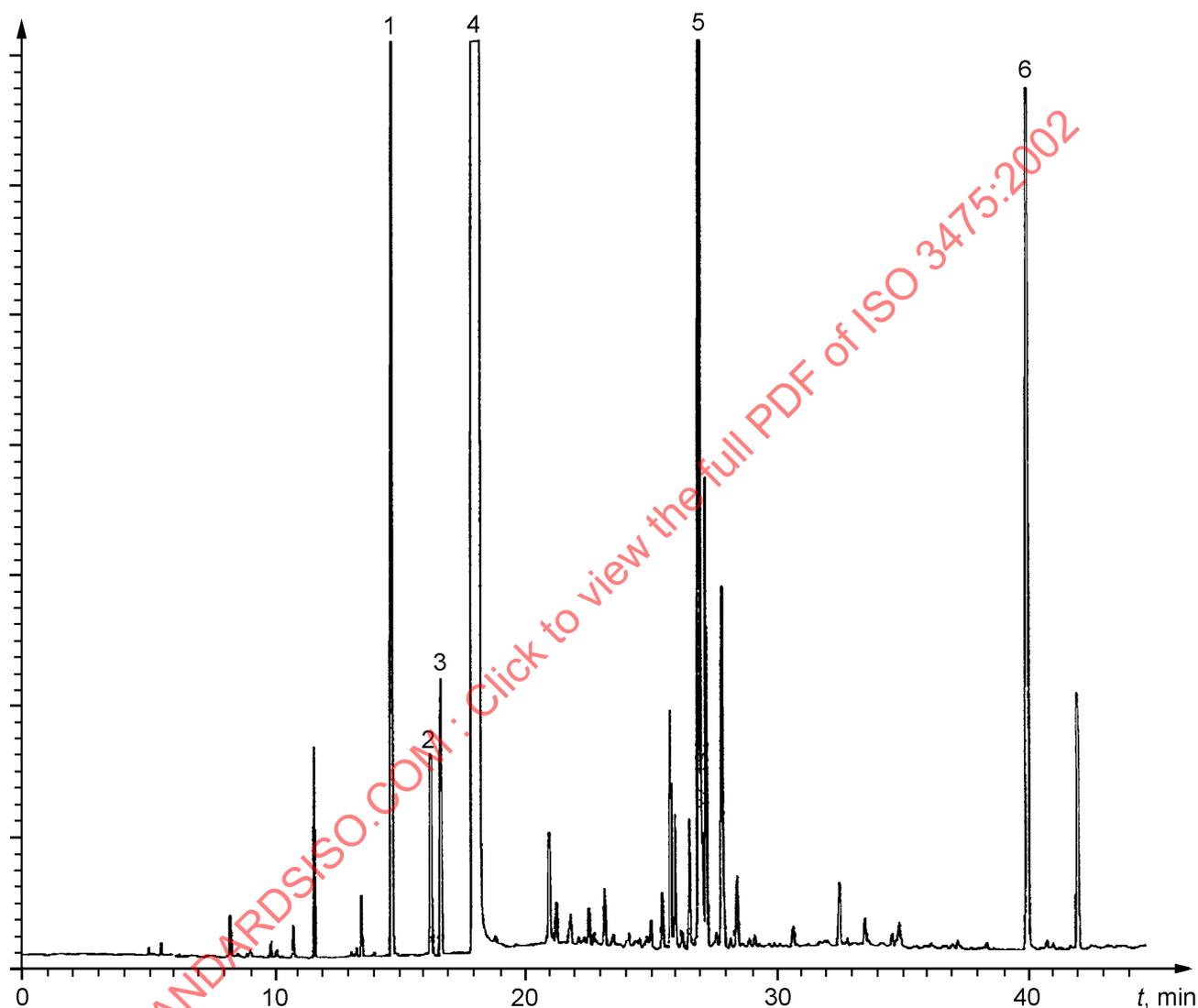
See ISO 11024-1 and ISO 11024-2.

7 Packaging, labelling, marking and storage

See ISO/TR 210 and ISO/TR 211.

Annex A (informative)

Typical chromatograms of the analysis by gas chromatography of the essential oil of aniseed (*Pimpinella anisum* L.)



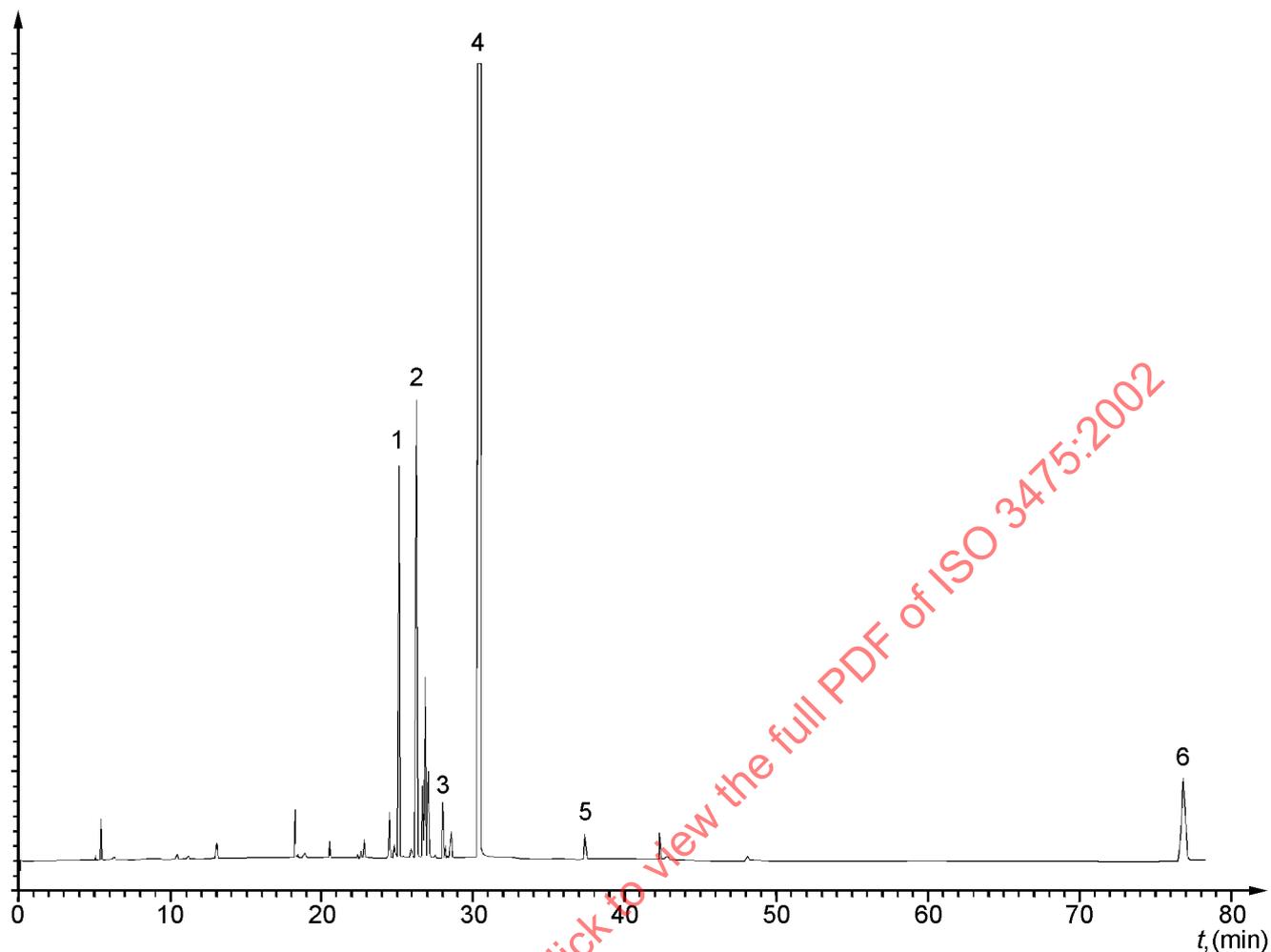
Peak identification

- 1 Methyl chavicol
- 2 Anisic aldehyde
- 3 *cis*-Anethole
- 4 *trans*-Anethole
- 5 γ -Himachalene
- 6 Pseudoisoeugenyl 2-methylbutyrate

Operating conditions

Column: fused silica capillary; length 60 m; internal diameter 0,25 mm
 Stationary phase: poly(dimethylsiloxane) (SPB-1®)
 Film thickness: 0,25 μ m
 Oven temperature: temperature programming from 100 °C to 260 °C at a rate of 3 °C/min
 Injector temperature: 280 °C
 Detector temperature: 310 °C
 Detector: flame ionization type
 Carrier gas: nitrogen
 Volume injected: 0,6 μ l
 Carrier gas flow rate: 1 ml/min
 Split ratio: 1/80

Figure A.1 — Typical chromatogram taken on an apolar column

**Peak identification**

- 1 Methyl chavicol
- 2 γ -Himachalene
- 3 *cis*-Anethole
- 4 *trans*-Anethole
- 5 Anisic aldehyde
- 6 Pseudoisoeugenyl 2-methylbutyrate

Operating conditions

Column: capillary; length 60 m; internal diameter 0,25 mm
 Stationary phase: poly(ethylene glycol)-modified TPA
 Thickness of film: 0,25 μ m
 Oven temperature: isothermal period at 95 °C for 8 min, then temperature programming from 95 °C to 190 °C at a rate of 4 °C/min
 Injector temperature: 250 °C
 Detector temperature: 250 °C
 Detector: flame ionization type
 Carrier gas: nitrogen
 Volume injected: 0,1 μ l
 Carrier gas flow rate: 1 ml/min
 Split ratio: 1/100

Figure A.2 — Typical chromatogram taken on a polar column

Annex B (informative)

Flashpoint

B.1 General information

For safety reasons, transport companies, insurance companies and people in charge of safety services require information on the flashpoints of essential oils, which in most cases are flammable products.

A comparative study on the relevant methods of analysis (see ISO/TR 11018) concluded that it was difficult to recommend a single apparatus for standardization purposes, given that:

- there is a wide variation in the chemical composition of essential oils;
- the volume of the sample needed for certain requirements would be too costly for high priced essential oils;
- as there are several different types of equipment which may be used for the determination, users cannot be expected to use one specified type only.

Consequently, it was decided to give a mean value for the flashpoint in an annex to each International Standard, for information, in order to meet the requirements of the interested parties.

The equipment with which this value was obtained should be specified.

For further information, see ISO/TR 11018.

B.2 Flashpoint of the essential oil of aniseed

The mean value is +98 °C.

NOTE Obtained with "Pensky-Martens Closed Cup" equipment.