INTERNATIONAL STANDARD ISO 3464

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Textile machinery and accessories — Bearings for bottom rollers and allied dimensions — Caps with central nose and caps with side lugs

Matériel pour l'industrie textile — Roulements pour cylindres inférieurs et cotes de montage — Chapeaux à tenon central et chapeaux à positionnement latéral

First edition — 1977-04-01

UDC 677.029.948.52 **Ref. No. ISO 3464-1977 (E)**

Descriptors : textile machinery, cylinders, bearings, roller bearings, bearing seatings, bearing caps, dimensions.

Price based on 6 pages

FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 3464 was developed by Technical Committee ISO/TC 72, *Textile machinery and accessories*, and was circulated to the member bodies in November 1975.

It has been approved by the member bodies of the following countries :

Belgium	Mexico	United Kingdom
Brazil	Poland	U.S.S.R.
Czechoslovakia	Romania	Yugoslavia
France	South Africa, Rep. of	
Germany	Spain	
India	Switzerland	
Italy	Turkey	

The member body of the following country expressed disapproval of the document on technical grounds :

Japan

Printed in Switzerland

Textile machinery and accessories — Bearings for bottom rollers and allied dimensions — Caps with central nose and caps with side lugs

1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies the range of bearings for bottom rollers to be applied to spinning preparatory, spinning and doubling (twisting) machinery, together with the principal associated dimensions of the bottom rollers and the roller stands.

Two types of cap are included for use with these bearings (cap with central nose and cap with side lugs). The cap with central nose is primarily intended for new designs.

2 REFERENCES

ISO/R 286, *ISO system of limits and fits — Part 1 : General, tolerances and deviations.*

ISO 5233, *Textile machinery and accessories — Bottom fluted rollers for drafting systems.*[1)]

1) At present at the stage of draft.

3 DIMENSIONS AND GENERAL BEARING DETAILS

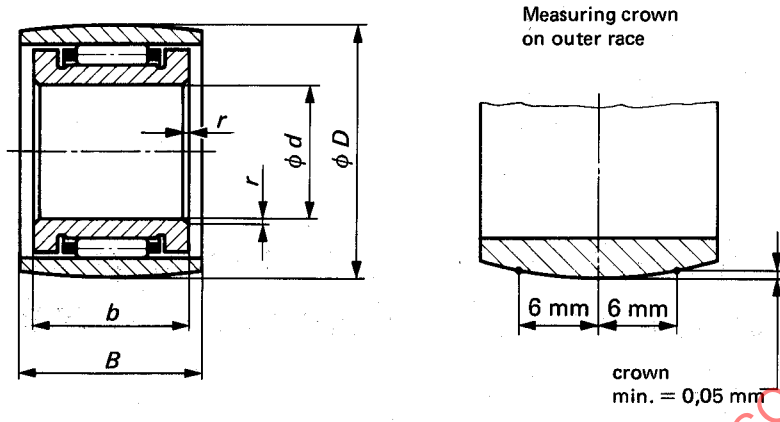

FIGURE 1 — **Bearing**

TABLE 1 — **Dimensions and technical details of bearings**

Values in millimetres
(except daN for carrying capacity)

	Symbol	Tolerance	Designation of bearing* :				
			UWL 28	UWL 32	UWL 36	UWL 40	UWL 45
Outer race diameter	D	$^{0}_{-0,05}$	28	32	36	40	45
Inner race bore diameter	d	$^{0}_{-0,01}$	16,5	19	21	23	25
Outer race width	B		22	23	25	27	30
Inner race width	b	± 0,025	19	20	22	23,5	25
Minimum basic carrying capacity, daN**			600	800	1 000	1 200	1 500
Minimum radial play			0,015	0,015	0,015	0,015	0,015
Inner race radial run-out	R_i		0,009	0,009	0,013	0,013	0,013
Inner race lateral run-out	S_i		0,005	0,005	0,005	0,005	0,005
Inner race width variation	U_p		0,005	0,005	0,005	0,005	0,005
Inner race chamfer	r	$^{+ 0,4}_{- 0,2}$	0,8	0,8	0,8	0,8	0,8

* UWL : Original German abbreviation for *Unter-Walzen-Lager.*

** 1 daN ≈ 1,02 kgf

4 DIMENSIONS OF BOTTOM ROLLERS

The characteristics given below are important for the mounting of the bearings. Details of the execution of the bottom rollers, however, are left to the manufacturer.

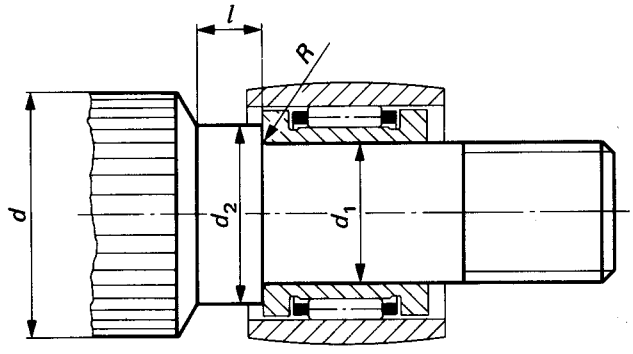

FIGURE 2

TABLE 2 – **Bottom roller diameters**

d* mm
(22)
25
27
(28)
30
32
35
38
40
45
50
55
60

* No fixed relationship between d and a particular size of bearing is specified. Use of the values in brackets is to be avoided as far as possible.

The values indicated are taken from ISO 5233.

TABLE 3 – **Dimensions of the journals of bottom rollers**

Values in millimetres

	Symbol	Tolerance	Designation of bearing :				
			UWL 28	UWL 32	UWL 36	UWL 40	UWL 45
Journal diameter	d_1	j5[1)]	16,5	19	21	23	25
Neck diameter	d_2		21	24	26	28	34
Neck length	l min.		6	8	10	10	12
Radius	R max.		0,5	0,5	0,5	0,5	0,5

1) ISO/R 286.

5 DIMENSIONS OF CAPS AND ROLLER STANDS

5.1 Cap with central nose

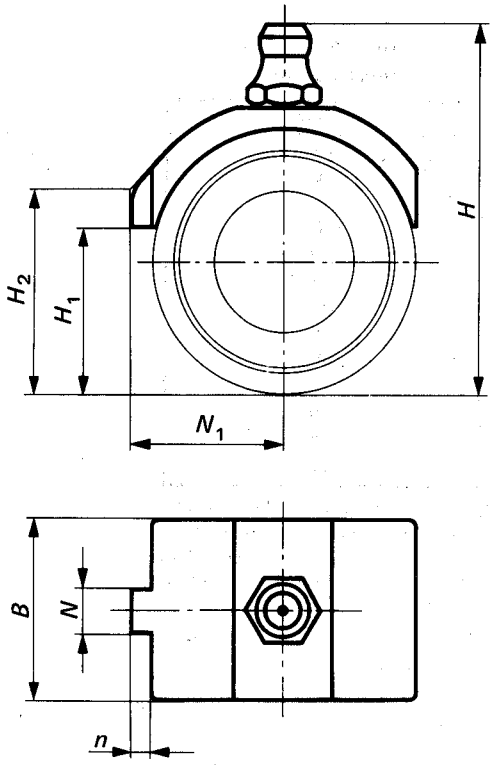

FIGURE 3 — **Cap with central nose**

TABLE 4 — **Width of bearing seating**

B_2* mm
20
22
24
25
26
30

* No fixed relationship between B_2 and a particular size of bearing is specified. Recommended size of $B_2 \leqslant B$ (see table 1).

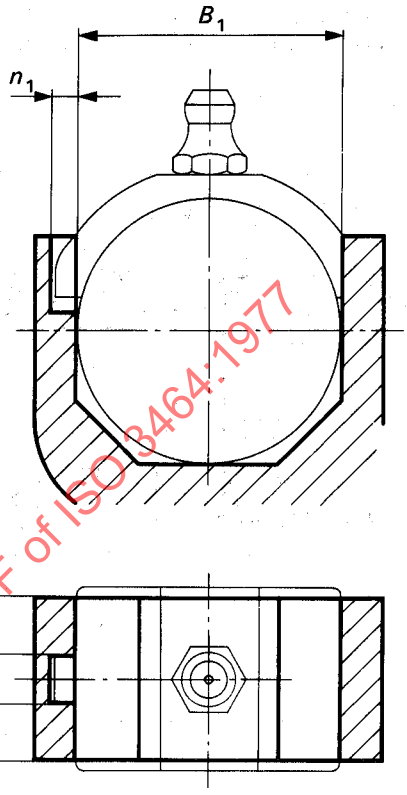

FIGURE 4 — **Bearing seating for cap with central nose**

TABLE 5 — **Main dimensions of caps with central nose and of bearing seatings**

Values in millimetres

	Symbol	Tolerance	Designation of bearing :				
			UWL 2800	UWL 3200	UWL 3600	UWL 4000	UWL 4500
Nose width	N	$^{0}_{-0,2}$	5,9	5,9	5,9	5,9	5,9
Nose extension	N_1 max.		16,5	18,5	20,5	22,5	25
Overall height	H max.		42	48	52	58	63
Nose height	H_1 min.		17	19	21	23	25,5
Nose height	H_2 max.		23	25	27	29	31,5
Nose projection	n max.		2,5	2,5	2,5	2,5	2,5
Bearing seating	B_1	$^{+0,15}_{+0,05}$	28	32	36	40	45
Groove width	b_1	$^{+0,2}_{+0,05}$	6	6	6	6	6
Groove depth	n_1 min.		3	3	3	3	3