

# INTERNATIONAL STANDARD

**ISO**  
**2881**

Third edition  
1992-09-01

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## **Tobacco and tobacco products — Determination of alkaloid content — Spectrometric method**

*Tabac et produits du tabac — Détermination de la teneur en  
alcaloïdes — Méthode spectrométrique*



Reference number  
ISO 2881:1992(E)

## Foreword

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Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 2881 was prepared by Technical Committee ISO/TC 126, *Tobacco and tobacco products*.

This third edition cancels and replaces the second edition (ISO 2881:1977), which has been technically revised.

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International Organization for Standardization  
Case Postale 56 • CH-1211 Genève 20 • Switzerland  
Printed in Switzerland

# Tobacco and tobacco products — Determination of alkaloid content — Spectrometric method

## 1 Scope

This International Standard specifies a reference method for the spectrometric determination of alkaloids, expressed as nicotine, in tobacco.

The method is applicable to unmanufactured tobacco, manufactured tobacco and tobacco products.

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 565:1990, *Test sieves — Metal wire cloth, perforated metal plate and electroformed sheet — Nominal sizes of openings.*

ISO 3401:1991, *Cigarettes — Determination of alkaloid retention by the filters — Spectrometric method.*

ISO 4874:1981, *Tobacco — Sampling of batches of raw material — General principles.*

ISO 6488:1981, *Tobacco — Determination of water content (Reference method).*

ISO 8243:1991, *Cigarettes — Sampling.*

## 3 Principle

Submission of the ground tobacco sample to steam distillation under strongly alkaline conditions, spectrometric measurement of the absorption of the distillate and calculation of the alkaloid content, expressed as the percentage of nicotine.

## 4 Reagents

Use only reagents of recognized analytical grade and distilled water or water of at least equivalent purity.

### 4.1 Sodium chloride

4.2 Sodium hydroxide solution,  $c(\text{NaOH}) = 8 \text{ mol/l}$ .

4.3 Concentrated sulfuric acid,  $c(\text{H}_2\text{SO}_4) = 1 \text{ mol/l}$ .

4.4 Dilute sulfuric acid,  $c(\text{H}_2\text{SO}_4) = 0,025 \text{ mol/l}$ .

4.5 Nicotine, minimum purity 98 %.

## 5 Apparatus

Usual laboratory apparatus and the following items:

5.1 Steam distillation apparatus, as described in ISO 3401 or any other apparatus giving the same results.

Test the system according to the indicated procedure (see clause 7) with the pure nicotine (4.5) at the maximum expected level. Recovery shall be at least 98 % of the theoretical value. If not, optimize by modification of the distillation rate.

For routine tests it is possible to use nicotine hydrogen tartrate calibrated against the pure nicotine (4.5).

5.2 Spectrometer, covering a wavelength range from 230 nm to 290 nm.

5.3 Matched quartz cells, having an optical path length of 1 cm.

5.4 Sieve, aperture size 500  $\mu\text{m}$ , conforming to ISO 565.

**5.5 Grinder**, capable of grinding the tobacco sample without noticeable rise in temperature (see 7.1).

**5.6 Drying oven**, ventilated natural convection type.

**5.7 Volumetric flasks**, of capacity 250 ml, with ground glass stoppers.

**5.8 Volumetric flasks**, of capacity 100 ml, with ground glass stoppers.

**5.9 One-mark pipettes**, of capacities 5 ml, 10 ml and 25 ml.

**5.10 Glass funnels**, of diameter about 55 mm.

**5.11 Filter paper**, fast filtering grade.

## 6 Sampling

Carry out sampling in accordance with the methods specified in ISO 4874 for tobacco or ISO 8243 for cigarettes.

## 7 Procedure

### 7.1 Preparation of test sample

If required, randomly divide the laboratory sample obtained in accordance with clause 6 into two equal test samples.

If the determination of alkaloids will be combined with a determination of smoke condensate, prepare the test sample for the determination of alkaloid content from the laboratory sample after taking the test sample for the determination of smoke condensate.

In the case of cigarettes, ensure that the test sample is free from paper and filter material before grinding.

Protect the sample from atmospheric moisture prior to the determination.

Before grinding, dry the test sample in the drying oven (5.6) at a temperature not higher than 40 °C. Then grind the test sample to pass the sieve with aperture size 500 µm (5.4). Do not continue grinding for more than 2 min.

**NOTE 1** Excessive grinding may cause a rise in temperature of the sample with possible loss of alkaloids.

Retain a portion of the ground test sample for the determination of water content.

### 7.2 Determination

**NOTE 2** The quantities specified in this subclause refer to the type of apparatus used in ISO 3401. If other apparatus is used, these quantities may be modified provided that the results obtained are the same.

#### 7.2.1 Number of determinations

Carry out two determinations on the same test sample under identical conditions.

#### 7.2.2 Test portion

Weigh, to the nearest 0,001 g, 1 g to 2 g (depending on the expected alkaloid content) of the well-mixed ground test sample.

#### 7.2.3 Determination of water content

Determine the water content of the ground test sample in the portion retained for this purpose, in accordance with ISO 6488.

#### 7.2.4 Determination of alkaloid content

##### 7.2.4.1 Distillation

**WARNING — Take care during the distillation while sodium hydroxide is being added.**

Introduce the test portion (7.2.2) into the distillation chamber of the distillation apparatus (5.1) and wash down with 5 ml to 15 ml of water.

Add 20 g to 40 g of sodium chloride (4.1) and 5 ml of the sodium hydroxide solution (4.2) to the liquid contained in the distillation chamber, closing the inlet funnel as the last drops pass through.

**NOTE 3** The amount of sodium chloride should be sufficient to leave some undissolved salt at the end of the distillation.

Steam distil the mixture into a 250 ml volumetric flask containing 10 ml of concentrated sulfuric acid (4.3). The rate of distillation shall be at least 10 ml to 12 ml of distillate per minute. Do not allow the volume of liquid in the distillation chamber to change appreciably during distillation. Use auxiliary heating, if necessary. Collect 220 ml to 230 ml of distillate. Remove the flask whilst rinsing the delivery tube with a little water. Terminate the distillation and rinse the still. Ensuring that the flask is at room temperature, make up to the mark (volume  $V_1$ ) with water. Mix and use acidified distillate to determine spectrometrically the alkaloids in the tobacco. Filter the acidified distillate if it is not clear.

**NOTE 4** If filtration is necessary, either the first 150 ml of filtrate should be discarded or, before use, the filter paper should be washed with a sufficient amount of water and then dried.

### 7.2.4.2 Determination of alkaloids in the acidified distillate (test sample)

Pipette an aliquot (volume  $V_2$ , normally 25 ml) of the acidified distillate from the volumetric flask into a second volumetric flask (of capacity  $V_3$ , normally 100 ml) and make up to the mark with the dilute sulfuric acid (4.4).

Using the spectrometer (5.2), measure the absorbance of the test sample at 236 nm, 259 nm and 282 nm against a reference solution of 10 ml of the concentrated sulfuric acid (4.3) diluted to 250 ml with water.

If the absorbance at 259 nm exceeds 0,7, dilute a smaller aliquot (volume  $V_2$ ) of the test sample to a suitable volume ( $V_3$ ) with the dilute sulfuric acid (4.4) and measure the absorbance of this solution as above.

## 8 Calculation and expression of results

### 8.1 Method of calculation and formulae

Calculate the corrected absorbance  $A$  from the observed values of absorbance by means of the formula

$$A = 1,059 \left( A_{259} - \frac{A_{236} + A_{282}}{2} \right) \quad \dots (1)$$

where  $A_{236}$ ,  $A_{259}$  and  $A_{282}$  are the observed absorbances at 236 nm, 259 nm and 282 nm respectively.

Calculate the test result [see also clause 9g)] as the percentage by mass of tobacco alkaloids (as nicotine),  $w_{\text{nic}}$ , in the test portion (on a water-free mass basis) from the following formula:

$$w_{\text{nic}} = \frac{100AV_1V_3}{aV_2lm \left( \frac{100-b}{100} \right)} \quad \dots (2)$$

where

- $a$  is the absorptivity (decadic extinction coefficient) of nicotine in 0,025 mol/l sulfuric acid (i.e. 34,3 at the absorption maximum of 259 nm);
- $A$  is the corrected absorbance;
- $b$  is the residual water content of the ground test sample, as a percentage by mass (see 7.2.3);
- $l$  is the optical path length of the cell, in centimetres;
- $m$  is the mass of the sample used for distillation, in milligrams;
- $V_1$  is the volume of distillate, in millilitres;
- $V_2$  is the aliquot of distillate used for further dilution, in millilitres;
- $V_3$  is the capacity of the dilution flask, in millilitres.

NOTE 5 Other frequently used formulae are:

$$c = \frac{A}{al} \quad \dots (3)$$

$$a = \frac{A}{cl} \quad \dots (4)$$

$$a_{259} = 34,3$$

The total amount  $Q$  of tobacco alkaloids, expressed as milligrams of nicotine, in the test portion is

$$Q = \frac{AV_1V_3}{aV_2l} \quad \dots (5)$$

where  $c$  is the nicotine concentration of the diluted distillate, in milligrams per millilitre of solution, and the other symbols are as for equation (2).

### 8.2 Repeatability

The difference between two determinations carried out simultaneously or in rapid succession by the same analyst on test portions from the same test sample shall not exceed 0,05 % of alkaloids expressed as nicotine, expressed as a percentage by mass of the test portion.

## 9 Test report

The test report shall include the following particulars:

- a) reference to this International Standard;
- b) origin of samples and method of sampling;
- c) number of samples;
- d) date of receipt of samples;
- e) date of test;
- f) mean residual water content, expressed as a percentage by mass of the test portion, to the nearest 0,5 %;
- g) alkaloid contents expressed as nicotine (results of all individual determinations), expressed as percentages of the water-free mass of the individual test portions, to the nearest 0,01 %;
- h) mean content of alkaloids expressed as nicotine, expressed as a percentage of the water-free mass of the test portion, to the nearest 0,01 %.

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