



**INTERNATIONAL STANDARD ISO 2857 : 1973**  
**TECHNICAL CORRIGENDUM 1**

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**Ground thread taps for ISO metric threads of tolerances  
4H to 8H and 4G to 6G coarse and fine pitches —  
Manufacturing tolerances on the threaded portion**

TECHNICAL CORRIGENDUM 1

*Tarauds à filets rectifiés pour filetages métriques ISO de tolérance 4H à 8H et 4G à 6G à pas gros et à pas fins — Tolérances d'exécution de la partie taillée*

*RECTIFICATIF TECHNIQUE 1*

Technical corrigendum 1 to International Standard ISO 2857 : 1973 was prepared by Technical Committee ISO/TC 29, *Small tools*.

Page 1

Clause 1

Line 5, delete "considered as usually" and insert "considered as not usually".

UDC 621.993

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Descriptors : tools, taps, screw threads, dimensional tolerances.

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