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## Modular units for machine tool construction — Slide units AMENDMENT 1

Amendment 1 to International Standard ISO 2562-1973 was developed by Technical Committee ISO/TC 39, *Machine tools*. It was submitted directly to the ISO Council, in accordance with clause 5.10.1 of Part 1 of the Directives for the technical work of ISO.

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### Clause 3.1

Delete the last sentence "If required, other values may be chosen from the R10 series of preferred numbers".

### Clause 3.2

Delete the existing text and substitute the following :

"The dimensions laid down for the length  $L_1$  of the saddle may be decreased by one step using values from the R10 series of preferred numbers."

### Figure — General dimensions

After the statement " $c =$  multiples of 50 mm", add the following :

"Tolerance on cumulative pitch  $\pm 0,2$  mm"