

First edition
2005-02-01

Corrected version
2005-06-01

**Forestry machinery — Noise test code for
portable hand-held machines with
internal combustion engine —
Engineering method (Grade 2 accuracy)**

*Machines forestières — Code d'essai acoustique pour machines
portatives tenues à la main à moteur à combustion interne —
Méthode d'expertise (classe de précision 2)*

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Reference number
ISO 22868:2005(E)

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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 22868 was prepared by Technical Committee ISO/TC 23, *Tractors and machinery for agriculture and forestry*, Subcommittee SC 17, *Manually portable forest machinery*.

This first edition of ISO 22868 cancels and replaces ISO 7182:1984, ISO 7917:1987, ISO 9207:1995 and ISO 10884:1995, of which it constitutes a technical revision.

This corrected version of ISO 22868:2005 incorporates the following corrections:

- Page 7, A.2.3, Figure A.1, the dimension (700 ± 10) mm has been altered for conformity with the text.

Introduction

During the first steps in the revision of this International Standard, it became obvious that the repeatability of the test results could become better if the operator were to be replaced by a simulation process, representing the normal operating modes with chain-saws and trimmers/brush-cutters. Furthermore, it was found that the cutting process performed with chain-saws causes considerable deviations, which are not related to the measured object but to the test procedure itself.

Based on these observations, it was concluded that the operators in both test procedures, i.e. for chain-saws and trimmers/brush-cutters, ought to be replaced by a defined fixture and the cutting process with chain-saws by a brake simulating the load. In this manner, the operating conditions during measurement would simulate normal operating conditions.

The determination of noise emission characteristics is primarily used for

- manufacturers' declarations of noise emitted,
- comparing the noise emitted by machines in the family concerned, and
- purposes of noise control at source at the design stage.

The use of this noise test code will ensure reproducibility of the determination of the noise emission characteristics within specified limits determined by the grade of accuracy of the basic noise measurement method used. Noise measurement methods allowed by this International Standard give results with Grade 2 accuracy.

The operating modes are of interest for assessment of the exposure sound pressure levels, for example, over a typical working day.

The work cycles chosen for this test code are based on the following considerations of application:

- a) chain-saws with an engine of $< 80 \text{ cm}^3$ are used for various operations, including felling, bucking and delimiting;
- b) chain-saws with an engine of $\geq 80 \text{ cm}^3$ are normally used for felling and bucking.

Delimiting will cause the saw to run at racing speed; therefore, racing is included only for saws with a $< 80 \text{ cm}^3$ engine.

For brush-cutters and grass-trimmers, the cutting mode (full load) is estimated to be valid only for short periods, while racing and idling are the two dominant modes. Moreover, it has been found to be diverse and not able to be performed under repeatable conditions.

For trimmers, the full load and the racing modes are integrated in one single mode due to the loading effect of the flexible line.

For brush-cutters, it is not possible to simulate the full load mode in a feasible way since there are no constant load conditions comparable to chain-saws. Since the operating mode "racing" is anyhow the worst case, it is used as representative.

In either case, transport and other tasks between operations will cause the machine to run at idling. Experience has led to the conclusion that equal duration for the different working modes is a good estimation of daily exposure.

Forestry machinery — Noise test code for portable hand-held machines with internal combustion engine — Engineering method (Grade 2 accuracy)

1 Scope

This International Standard specifies a noise test code for determining, efficiently and under standardized conditions, the noise emission characteristics of portable, hand-held, internal combustion-engine-powered forest machines such as chain-saws, brush-cutters and grass-trimmers. Noise emission characteristics include the A-weighted emission sound pressure level at the operator position and the A-weighted sound power level. The code is applicable for manufacturers' product controls as well as type tests. It is intended that the results obtained will be able to be used to compare different machines or different models of the same type of machine. Although the noise emission values determined are obtained in an artificial operation, they are representative of noise emission in a real work situation.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 354:2003, *Acoustics — Measurement of sound absorption in a reverberation room*

ISO 3744:1994, *Acoustics — Determination of sound power levels of noise sources using sound pressure — Engineering method in an essentially free field over a reflecting plane*

ISO 4871:1996, *Acoustics — Declaration and verification of noise emission values of machinery and equipment*

ISO 6531, *Machinery for forestry — Portable hand-held chain-saws — Vocabulary*

ISO 7112, *Machinery for forestry — Portable hand-held brush-cutters and grass-trimmers — Vocabulary*

ISO 7293, *Forest machinery — Portable chain saws — Engine performance and fuel consumption*

ISO 8893, *Forestry machinery — Portable brush-cutters and grass-trimmers — Engine performance and fuel consumption*

ISO 11201:1995, *Acoustics — Noise emitted by machinery and equipment — Measurement of emission sound pressure levels at a work station and at other specified positions — Engineering method in an essentially free field over a reflecting plane*

IEC 60651:1979, *Sound level meters*

IEC 60804:2000, *Integrating-averaging sound level meters*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 6531 and ISO 7112 apply.

4 Quantities to be measured and quantities to be determined

Quantities to be measured are time-averaged sound pressure levels defined in the relevant basic noise measurement standards (ISO 3744, ISO 11201): A-weighted and — if required — in frequency bands.

Quantities to be determined are sound power levels and emission sound pressure levels: A-weighted and — if required — in frequency bands.

5 A-weighted sound power level determination

For the determination of the A-weighted sound power level, ISO 3744:1994 shall be used, subject to the following modifications or additions.

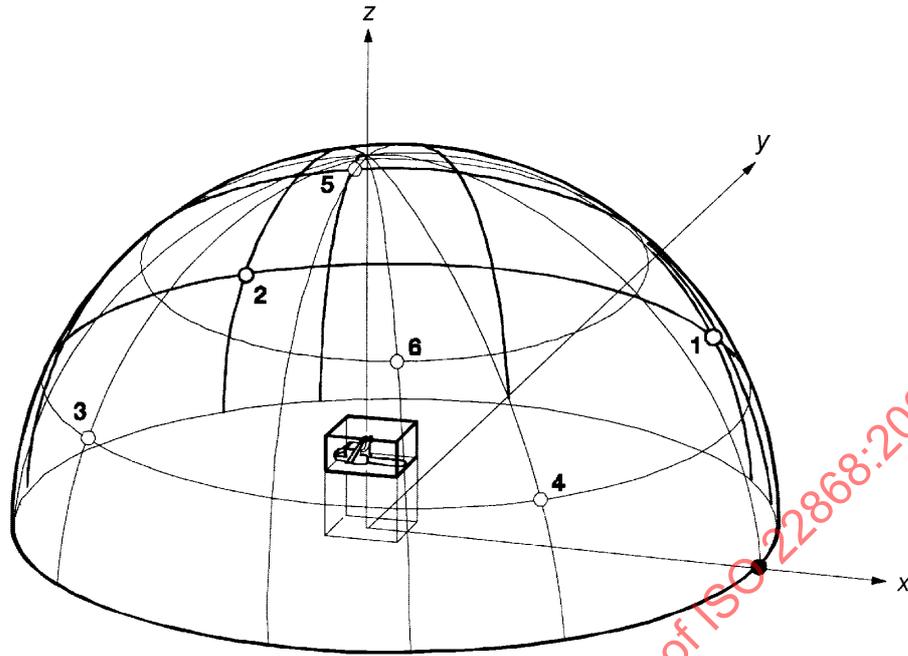
- a) The microphone array shall be six microphone positions, in accordance with Figure 1 and Table 1.

NOTE 1 The six-microphone array is permitted because experimental data have shown that use of this array does not yield results that differ significantly from those obtained with the 10-microphone array specified in ISO 3744.

- b) The measurement surface shall be a hemisphere with a radius, r , of 4 m. A smaller radius is permitted if it is demonstrated that the results are within 0,5 dB compared with measurements with a hemisphere of $r = 4$ m. If a smaller radius, r , is used, it shall not be less than $2 d_0$, where d_0 is defined by the reference box enclosing the machine.

NOTE 2 The smaller radius could be necessary in an anechoic room where a radius of 4 m cannot be provided.

- c) The conditions for the particular type of machine to be tested and its mounting and orientation shall be according to Annexes A and B.
- d) Environmental conditions shall be within the limits specified by the manufacturers of the measuring equipment. The ambient air temperature shall be in the range -10 °C to 30 °C and the wind speed shall be less than 5 m/s. A wind screen shall be used whenever the wind speed exceeds 1 m/s.
- e) Measurements shall be made using instruments with the time-weighting characteristics "slow", as defined in IEC 60651, or, preferably, using an integrating-averaging sound level meter as defined in IEC 60804.
- f) The value of K_{2A} , determined in accordance with ISO 3744:1994, Annex A, shall at maximum be 2 dB, in which case K_{2A} shall be taken as zero.



NOTE The microphone positions differ when determining the sound power level according to European Directive 2000/14/EC (see Annex D).

Figure 1 — Microphone positions on hemisphere

Table 1 — Coordinates of microphone positions

Position No.	Coordinate		
	x	y	z
1	+0,65 r	+0,65 r	0,38 r
2	-0,65 r	+0,65 r	0,38 r
3	-0,65 r	-0,65 r	0,38 r
4	+0,65 r	-0,65 r	0,38 r
5	-0,28 r	+0,65 r	0,71 r
6	+0,28 r	-0,65 r	0,71 r

6 A-weighted emission sound pressure level measurement at the operator position

6.1 General

For the measurement of the A-weighted emission sound pressure level, ISO 11201:1995 shall be used, subject to the following modifications and additions.

- The conditions for the particular type of machine to be tested and its mounting shall be in accordance with Annexes A and B.
- The surface shall comply with the provisions of either 6.2, 6.3 or 6.4. Reproducibility of results using natural grass or other organic material is likely to be worse than that required for Grade 2 of accuracy. In case of dispute, measurements shall be carried out in the open air and on the artificial surface (see 6.2).

- c) Environmental conditions shall be within the limits specified by the manufacturers of the measuring equipment. The ambient air temperature shall be in the range $-10\text{ }^{\circ}\text{C}$ to $30\text{ }^{\circ}\text{C}$, and the wind speed shall be less than 5 m/s. A wind screen shall be used each time the wind speed exceeds 1 m/s.
- d) Measurements shall be made using instruments with the time-weighting characteristics “slow”, as defined in IEC 60651, or, preferably, using integrating-averaging sound level meters as defined in IEC 60804.
- e) The location of a particular type of machinery respective to the microphone array shall be in accordance with Annex A or B.

6.2 Requirements for artificial surface

The artificial surface shall have absorption coefficients in accordance with Table 2, measured according to ISO 354.

Table 2 — Absorption coefficient

Frequencies Hz	Absorption coefficients	Tolerance
125	0,1	$\pm 0,1$
250	0,3	$\pm 0,1$
500	0,5	$\pm 0,1$
1 000	0,7	$\pm 0,1$
2 000	0,8	$\pm 0,1$
4 000	0,9	$\pm 0,1$

The artificial surface shall be placed on a hard, reflecting surface and have a size of at least $3,6\text{ m} \times 3,6\text{ m}$, placed at the centre of the test environment. The construction of the supporting structure shall be such that the requirements for acoustic properties are met with the absorptive material in place. The structure shall support the test set-up such that compression of the absorbing material is avoided.

NOTE See ISO 5395:1990^[1] for an example of a material and construction that can be expected to fulfil these requirements.

6.3 Requirements for ground

The ground at the centre of the test site shall be flat and have good sound-absorbing properties. The surface shall be either forest ground or grass, with the grass or other organic material having a height of (50 ± 20) mm.

6.4 Requirements for concrete floor covered with sawdust

The ground at the centre of the test site shall be flat and have good sound-absorbing properties. The surface shall be of concrete covered with saw dust, having a height of (25 ± 10) mm.

7 Installation, mounting and operating conditions

Measurements shall be carried out on a new, normal production machine fitted with standard equipment as provided by the manufacturer.

An engine speed indicator shall be used to check the speed of the engine. It shall have a measurement uncertainty of $\pm 1,0\%$ of the reading. The indicator and its engagement with the machine shall not affect the operation during testing.

NOTE The specific conditions for the applicable machines are given in Annexes A and B.

8 Information to be recorded and reported

See Annexes A and B for details.

9 Declaration of noise emission values

Noise declaration is the responsibility of the manufacturer. Calculated equivalent sound levels for the work cycles (see A.4.1. and B.4.1) shall be declared, preferably by a single-number declaration (see ISO 4871:1996:Annex A). Noise emission values (A-weighted sound power level and A-weighted emission sound pressure level at operator's position) for idling, full load and racing — if applicable — shall be provided by the manufacturer on request, for example to potential buyers.

The noise declaration shall include a reference to this noise test code and to the basic standard used (ISO 3744 and/or ISO 11201). Deviations, if any, from this test code and/or the basic standards shall also be indicated.

The uncertainties associated with the measurements shall be taken into account when deciding on the declared noise emission values.

NOTE 1 The methodology used for taking uncertainty into account should be based on the use of measured values and uncertainties. The latter are the uncertainty associated with the measurement procedure (which is determined by the grade of accuracy of the measurement method used) and the production uncertainty (variation of noise emission from one machine to another of the same type made by the same manufacturer). One method for the calculation of uncertainty is given in ISO 4871.

NOTE 2 For the declaration of A-weighted sound power levels according to the European Noise Directive 2000/14/EC, see Annex D concerning work cycles and microphone positions and use of single number value.

If undertaken, verification of the declared values shall be carried out according to methods given in ISO 4871.

Annex A (normative)

Specific conditions for chain-saws

A.1 Chain-saw conditions and test timber

Measurements shall be carried out on a saw with the bar and chain recommended by the manufacturer. The minimum length of the guide bar shall be such that the dimensions are in accordance with Figure A.1. The engine and the saw chain shall be run-in prior to the test according to the manufacturer's recommendations. The chain-saw engine shall be at operating temperature before the test is started.

The carburettor shall be set according to the manufacturer's instructions.

The cutting devices shall be lubricated according to the manufacturer's recommendation. The engine speed for all test modes shall be kept constant to within $\pm 3,5 \text{ s}^{-1}$. No alterations to the initial settings are permitted once measurements have commenced.

A test timber in the form of a rectangular log shall be placed on a sawhorse so that its centreline is (600 ± 10) mm above the ground (see Figure A.1).

The lateral width of the test timber in the direction of the guide bar shall be (200 ± 10) mm and the vertical height (400 ± 50) mm. The test timber shall have a slot with a width of (40 ± 2) mm and a depth of $260 \text{ mm} \pm 10 \text{ mm}$.

A.2 Mounting and orientation of chain-saw

A.2.1 General

The chain-saw shall be mounted on a test stand with the bar centreline horizontal, as indicated in Figure A.1.

The chain-saw and the bar with the saw chain shall not touch the log during the measurements. The saw chain shall be kept (15 ± 5) mm from the bottom of the slot. There shall be a distance of (10 ± 5) mm between the tip of the spiked bumper and the rear surface of the log.

The bar shall be provided with a water brake (or equivalent) at the tip of the bar, capable of absorbing the energy of the saw. If a water brake is used, the speed of the engine shall be controlled by the water flow inside the water brake. The weight, shape or design of the loading device shall be such that there is no influence on the noise readings. See Annex C for an example of a water brake.

A.2.2 A-weighted sound power level measurement

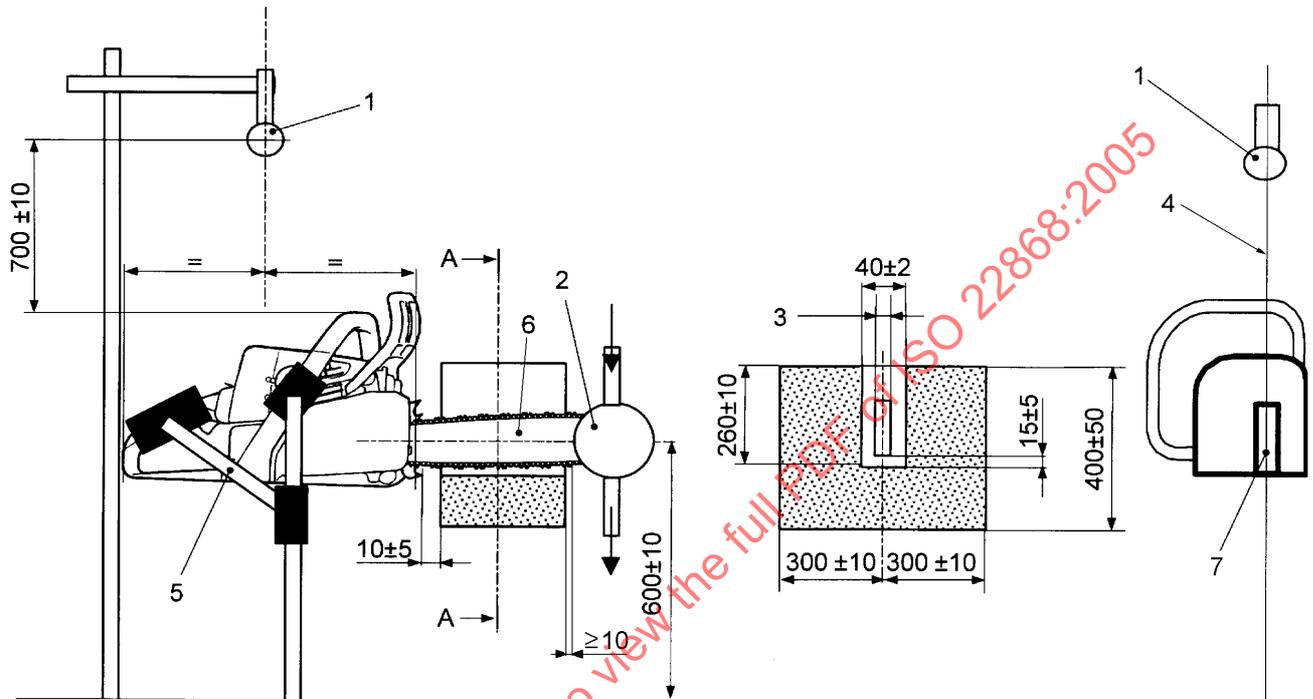
During the measurements, the tip of the bar shall be directed above and in the direction of the positive x -axis and with the front handle vertically above the centre point of the hemisphere.

The saw shall be mounted in the test fixture as described by Figure A.1. A fixture which holds the saw in the intended position and which does not cause any reflections shall be used. A flexible mount is recommended for avoiding any structural resonance.

A.2.3 A-weighted emission sound pressure level measurement

During the measurement, the microphone shall be located at (700 ± 10) mm above the top of the front handle and vertically above the centreline between the root of the spiked bumper and the outer edge of the rear handle. The microphone shall be in the plane of the guide bar (see Figure A.1).

Dimensions in millimetres



Key

- 1 position of microphone (for operator's position)
- 2 loading device
- 3 width of guide bar
- 4 centre plane through guide bar
- 5 test fixture
- 6 centreline of guide bar
- 7 rear handle

Figure A.1 — Test set-up for chain-saws

A.3 Test procedure

A.3.1 General

Noise emission quantities shall be determined for two or three different operating conditions: either idling and full load, or idling, full load and racing.

- a) Perform a minimum of four measurements with a short break and significant change of speed between each measurement. Separate each measurement at idle by a short period of racing, and vice versa. After this speed variation, stable speed conditions shall be obtained before testing is continued.

At least four separate periods of noise data shall be obtained, totalling at least 20 s.

Each signal duration used shall be at least 2 s over which the engine speed is within $\pm 3,5$ r/s.

NOTE The collection of data for idling, full load and racing does not need to be carried out in any fixed sequence.

- b) The range of all values noted for each operating condition shall not be greater than 2 dB. If this range is exceeded, repeat the tests until four consecutive results fall within a range of 2 dB. The final value to be retained for each microphone position is the arithmetical mean of these four successive values satisfying this requirement.

For all the conditions specified below (A.3.2 to A.3.4), carry out this procedure both when measuring A-weighted sound power levels and A-weighted emission sound pressure levels. When determining the A-weighted sound power level, this procedure shall be applied to the sound pressure levels averaged over the six microphone positions.

A.3.2 Idling

Take the measurements at the engine idling speed stated by the manufacturer. The chain shall not move. Operate the chain-saw without the log and the loading device.

A.3.3 Full load

Take the measurements during a simulated crosscutting with the throttle fully open. The guide bar of the saw shall be placed in the slot of the log as shown in Figure A.1. The engine speed shall be kept at maximum engine power in accordance with ISO 7293.

A.3.4 Racing

Take the measurements at an engine speed of 133 % of the speed at maximum engine power as determined in accordance with ISO 7293.

If the engine has a speed limiter set below that speed, measure at the maximum speed achievable. If the engine does not run with a stable speed, carry out the test at the maximum possible stable speed but at least with a speed no more than 8 r/s below the maximum speed stipulated by the manufacturer. The engine speed shall be controlled with the throttle trigger. During this test mode, the chain-saw shall be operated without the log and the loading device.

A.4 Information to be recorded and reported

The following information, when applicable, shall be recorded and reported for all measurements made in accordance with the requirements of this document.

- a) Saw under test:
- 1) description of the saw (including its engine displacement, manufacturer, type and serial number, and length of guide bar);
 - 2) operating conditions, as listed in Tables A.1 and A.2, during acoustical evaluation;
 - 3) dimensions of the log.
- b) Acoustic environment (description of test environment):
- 1) if outdoors, a sketch showing the location of the chain-saw with respect to the surrounding terrain, including a physical description of the test environment (the nature of the ground plane shall be described);
 - 2) if indoors, a description of the physical treatment of walls, ceiling and floor, including a sketch showing the location of the chain-saw and room contents;
 - 3) value of K_{2A} .

c) Instrumentation:

- 1) equipment used for the measurements, including name, type, serial number and manufacturer;
- 2) method used to calibrate the instrumentation system;
- 3) date and place of the most recent calibration of the acoustical calibrator.

d) Acoustical and other data:

- 1) A-weighted sound pressure levels of the background noise at the microphone positions;
- 2) measured values and mean values in accordance with Tables A.1, A.2 and A.3;
- 3) remarks, if any;
- 4) air temperature and wind speed;
- 5) date and place of the measurements.

Table A.1 — A-weighted emission sound pressure level determination — Table for reporting measured values, mean values and emission values

Operating condition	Engine speed	Measured A-weighted sound pressure levels					Arithmetic mean value	Correction factor	A-weighted emission sound pressure levels
		L'_{pA} dB							
	r/s	Test No.					$\overline{L'_{pAX}}$	K_{1A}	L_{pAX}
		1	2	3	4	n	dB	dB	dB
Idling (Id)									
Full load (Fl)									
Racing (Ra)									
The emission sound pressure level for the respective operating condition X is calculated from: $L_{pAX} = \overline{L'_{pAX}} - K_{1A}$ where K_{1A} is the background noise correction according to ISO 11201.									

Table A.2 — A-weighted sound power level determination — Table for reporting measured A-weighted sound pressure levels

Test	Operating condition	Engine speed	L'_{pA1}	L'_{pA2}	L'_{pA3}	L'_{pA4}	L'_{pA5}	L'_{pA6}	$\overline{L'_{pA}}$
		r/s	dB						
1	Idling (Id)								
	Full load (Fl)								
	Racing (Ra)								
2	Idling (Id)								
	Full load (Fl)								
	Racing (Ra)								
3	Idling (Id)								
	Full load (Fl)								
	Racing (Ra)								
4	Idling (Id)								
	Full load (Fl)								
	Racing (Ra)								
n	Idling (Id)								
	Full load (Fl)								
	Racing (Ra)								
Average sound pressure level $\overline{L'_{pAX}}$	Idling (Id)	$\overline{L'_{pAId}} =$	dB						
	Full load (Fl)	$\overline{L'_{pAFl}} =$	dB						
	Racing (Ra)	$\overline{L'_{pARa}} =$	dB						
<p>L'_{pA1} to L'_{pA6} are the measured time-averaged sound pressure levels at the corresponding microphone positions.</p> <p>$\overline{L'_{pA}}$ is the averaged sound pressure level according to ISO 3744:1994, Equation 4.</p> <p>$\overline{L'_{pAX}}$ is the arithmetic average of the values for $\overline{L'_{pA}}$ for the respective operating condition.</p> <p>Individual values for L'_{pA} shall only be reported if available. The test procedure may include automatic averaging.</p>									

Table A.3 — A-weighted sound power level determination — Table for reporting sound power data

Operating condition	Average sound pressure level $\overline{L'_{pAX}}$ dB	Correction factor K_{1A} dB	Surface sound pressure level $\overline{L_{pAfX}}$ dB	Surface level L_s dB	Sound power level L_{WAX} dB
Idling (Id)	$\overline{L'_{pAId}} =$				
Full load (Fl)	$\overline{L'_{pAFI}} =$				
Racing (Ra)	$\overline{L'_{pARa}} =$				
Environmental correction $K_{2A} =$ dB					
<p>$\overline{L'_{pAX}}$ is the arithmetic average of the values for $\overline{L'_{pA}}$ given for the respective operating condition.</p> <p>The surface sound pressure level $\overline{L_{pAfX}}$ for the respective operating condition X is calculated from:</p> $\overline{L_{pAfX}} = \overline{L'_{pAX}} - K_{1A} - K_{2A}$ <p>where</p> <p>$\overline{L'_{pAX}}$ is replaced by $\overline{L'_{pAId}}$, $\overline{L'_{pAFI}}$ or $\overline{L'_{pARa}}$ respectively;</p> <p>K_{1A} is the background noise correction according to ISO 3744:1994, 8.3;</p> <p>K_{2A} is the environmental correction, taken equal to 0 [see 5 f)].</p> <p>The sound power level L_{WAX} for the respective operating condition X is calculated from:</p> $L_{WAX} = \overline{L_{pAfX}} + L_s$ <p>where</p> $L_s = 10 \lg \frac{S}{S_0}$, expressed in dB, with $S_0 = 1 \text{ m}^2$ and where S is the surface of the hemisphere, expressed in square metres.					

A.5 Calculated equivalent sound levels for work cycles

A.5.1 General

The equivalent sound levels are determined by means of work cycles, which consist of components of equal time duration where the components for chain-saws with an engine displacement of $< 80 \text{ cm}^3$ are idling, full load and racing modes, and those for chain-saws with an engine displacement $\geq 80 \text{ cm}^3$ are idling and full load modes.

A.5.2 Chain-saws with engine displacement $< 80 \text{ cm}^3$

The equivalent A-weighted emission sound pressure level (L_{pAeq}) shall be determined as follows:

$$L_{pAeq} = 10 \lg \frac{1}{3} \left(10^{0,1L_{pAId}} + 10^{0,1L_{pAFI}} + 10^{0,1L_{pARa}} \right) \text{ dB (A-weighted)}$$

where

L_{pAId} is the emission sound pressure level for the idling operating condition;

L_{pAFI} is the emission sound pressure level for the full-load operating condition;

L_{pARa} is the emission sound pressure level for the racing operating condition.

The equivalent A-weighted sound power level (L_{WAeq}) shall be determined as follows:

$$L_{WAeq} = 10 \lg \frac{1}{3} \left(10^{0,1L_{WAId}} + 10^{0,1L_{WAFI}} + 10^{0,1L_{WARa}} \right) \text{ dB (A-weighted)}$$

where

L_{WAId} is the sound power level for idling operating condition;

L_{WAFI} is the sound power level for full-load operating condition;

L_{WARa} is the sound power level for racing operating condition.

A.5.3 For chain-saws with engine displacement $\geq 80 \text{ cm}^3$

The equivalent A-weighted emission sound pressure level (L_{pAeq}) shall be determined as follows:

$$L_{pAeq} = 10 \lg \frac{1}{2} \left(10^{0,1L_{pAId}} + 10^{0,1L_{pAFI}} \right) \text{ dB (A-weighted)}$$

where

L_{pAId} is the emission sound pressure level for idling operating condition;

L_{pAFI} is the emission sound pressure level for full-load operating condition.

The equivalent A-weighted sound power level (L_{WAeq}) shall be determined as follows:

$$L_{WAeq} = 10 \lg \frac{1}{2} \left(10^{0,1L_{WAId}} + 10^{0,1L_{WAFI}} \right) \text{ dB (A-weighted)}$$

where

L_{WAId} is the sound power level for idling operating condition;

L_{WAFI} is the sound power level for full-load operating condition.

Annex B (normative)

Specific conditions for brush-cutters and grass-trimmers

B.1 Machine conditions

Measurements shall be carried out on a machine with all attachments provided by the manufacturer that may cause different sound emissions. If the cutting means is of a string type, the string length shall be adjusted to its maximum length minus 5 mm. The engine shall be run-in prior to the test according to the manufacturer's recommendations. The machine shall be warmed up until stable conditions are reached before starting the test.

The carburettor shall be set according to the instructions of the manufacturer.

The engine speed for all test modes shall be kept constant to within $\pm 3,5$ r/s. No alterations to the initial settings are permitted once measurements have commenced.

B.2 Mounting and orientation of machine

B.2.1 Mounting of machine on test fixture

Use a fixture that holds the machine in the intended position and does not cause any reflections. A flexible mount should be used to avoid any structural resonance.

a) Machine with suspension point

Attach the machine to the test fixture so that the suspension point is (775 ± 10) mm above the ground. The centre plane of the cutting attachment shall be such that H is (300 ± 25) mm above the ground for brush-cutters and (50 ± 25) mm above the ground for grass-trimmers. If the suspension point is adjustable, select the position so that dimension H is within the required range. See Figure B.1.

b) Machine without suspension point

Attach the machine to the test fixture so that the middle of the grip position of the rear handle is (775 ± 10) mm above the ground. The centre plane of the cutting attachment shall be such that H is (300 ± 25) mm above the ground for brush-cutters and (50 ± 25) mm above the ground for grass-trimmers. See Figure B.2.

c) Machine with backpack power unit

Attach the shaft assembly to the test fixture according to b), with the backpack power unit attached to a test fixture for the shoulder harness so that the lower edge of the back padding is (1030 ± 25) mm above the ground. The backpack unit shall be located such that the rear handle is (300 ± 25) mm to the right of that vertical centreline of the backpack unit and (200 ± 25) mm in front of the vertical centreline through the fixture for the shoulder harness. See Figure B.2.

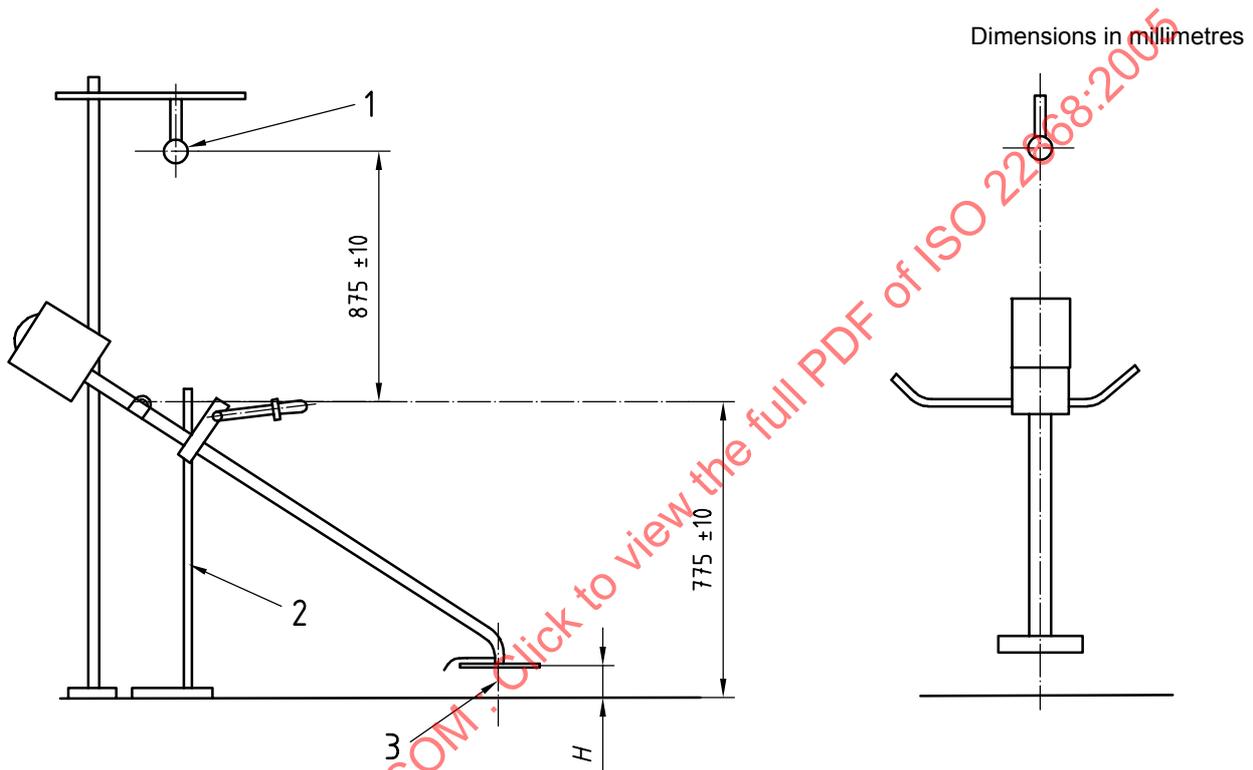
B.2.2 Orientation of machine for A-weighted sound power level measurement

The machine shall be oriented so that the shaft is over the x -axis and the centre of the right/rear handle is on the y -axis.

B.2.3 Position of microphone for A-weighted sound pressure level measurement

The position of the microphone shall be as follows.

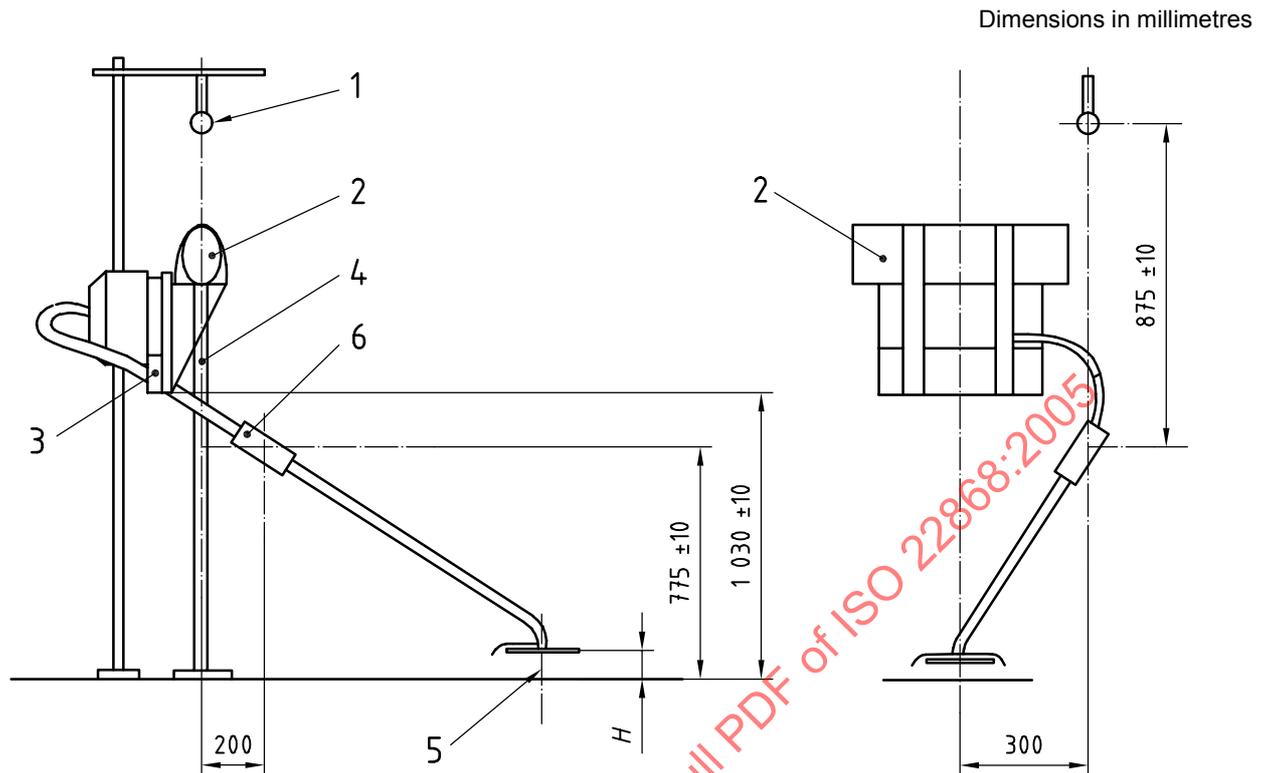
- For machines with a suspension point, the microphone shall be located (875 ± 10) mm vertically above the suspension point. See Figure B.1.
- For machines without a suspension point, the microphone shall be located (875 ± 10) mm vertically above the centre of the right/rear handle. See Figure B.2.



Key

- 1 lateral position of microphone (for operator's position)
- 2 test fixture
- 3 axle of cutting tool

Figure B.1 — Test set-up for grass-trimmers and brush-cutters with integrated power source

**Key**

- 1 lateral position of microphone (for operator's position)
- 2 fixture for shoulder harness
- 3 lower edge of back-padding
- 4 test fixture
- 5 axle of cutting tool
- 6 rear handle

Figure B.2 — Test set-up for backpack grass-trimmers and brush-cutters

B.3 Test procedure**B.3.1 General**

Noise emission quantities shall be determined for two different operating conditions: idling and racing.

- a) Perform a minimum of four measurements with a short break and significant change of speed between the measurements in order to allow stable conditions. Separate each measurement at idle by a short period of racing, and vice versa.

At least four separate periods of noise data shall be obtained, totalling at least 20 s.

Each signal duration used shall be at least 2 s over which the engine speed is within $\pm 3,5$ r/s.

NOTE The collection of data for idling and racing does not need to be carried out in any fixed sequence.

- b) The range of all values noted for each operating condition shall not be greater than 2 dB. If this range is exceeded, repeat the tests until four consecutive results fall within a range of 2 dB. The final value to be retained for each microphone position is the arithmetical mean of these four successive values satisfying this requirement.

For all conditions specified below (B.3.2 and B.3.3), carry out this procedure both when measuring A-weighted sound power levels and A-weighted emission sound pressure levels. When determining the A-weighted sound power level, this procedure shall be applied to the sound pressure levels averaged over the six microphone positions.

B.3.2 Idling

Take the measurements at the engine idling speed stated by the manufacturer.

B.3.3 Racing

For brush-cutters, take the measurements at an engine speed 133 % the speed at maximum engine power as determined in accordance with ISO 8893.

For grass-trimmers, take the measurements with the flexible line adjusted to the full usable length, in accordance with B.1, and with the throttle fully open. If the maximum speed exceeds 133 % of the speed at maximum engine power, control the speed so that it is maintained at 133 %.

If the engine has a speed limiter that is below that speed, measure at the maximum speed achievable. If the engine does not run with a stable speed, carry out the test at the maximum possible stable speed, but at least with a speed no more than 8 s^{-1} below the governed speed. The engine speed shall be controlled by the throttle trigger.

B.4 Information to be recorded and reported

The following information, when applicable, shall be recorded and reported for all measurements made in accordance with the requirements of this document.

a) Machine under test:

- 1) description of the machine (including its engine displacement, manufacturer, type and serial number, and type and diameter of the cutting attachment);
- 2) operating conditions, as listed in Tables B.1 and B.2, during acoustical evaluation;

b) Acoustic environment (description of test environment):

- 1) if outdoors, a sketch showing the location of the machine with respect to the surrounding terrain, including a physical description of the test environment (the nature of the ground plane shall be described);
- 2) if indoors, a description of the physical treatment of walls, ceiling and floor, including a sketch showing the location of the machine and room contents;
- 3) Value of K_{2A} .

c) Instrumentation:

- 1) equipment used for the measurements, including name, type, serial number and manufacturer;
- 2) method used to calibrate the instrumentation system;
- 3) date and place of the most recent calibration of the acoustical calibrator.

d) Acoustical and other data:

- 1) A-weighted sound pressure levels of the background noise at the microphone positions;
- 2) measured values and mean values in accordance with Tables B.1, B.2 and B.3;
- 3) remarks, if any;
- 4) air temperature and wind speed;
- 5) date and place of the measurements.

Table B.1 — A-weighted emission sound pressure level determination — Table for reporting measured values, mean sound values and emission values

Operating condition	Engine speed	Measured A-weighted sound pressure levels					Arithmetic mean value	Correction factor	A-weighted emission sound pressure levels
		L'_{pA} dB							
	r/s	1	2	3	4	n	$\overline{L'_{pAX}}$ dB	K_{1A} dB	L_{pAX} dB
Idling (Id)									
Racing (Ra)									
The emission sound pressure level for the respective operating condition X is calculated from: $L_{pA} = \overline{L'_{pA}} - K_{1A}$ where K_{1A} is the background noise correction according to ISO 11201.									

Table B.2 — A-weighted sound power level determination — Table for reporting measured A-weighted sound pressure levels

Test	Operating condition	Engine speed	L'_{pA1}	L'_{pA2}	L'_{pA3}	L'_{pA4}	L'_{pA5}	L'_{pA6}	$\overline{L'_{pA}}$
		r/s	dB						
1	Idling (Id)								
	Racing (Ra)								
2	Idling (Id)								
	Racing (Ra)								
3	Idling (Id)								
	Racing (Ra)								
4	Idling (Id)								
	Racing (Ra)								
n	Idling (Id)								
	Racing (Ra)								
Average sound pressure level $\overline{L'_{pAX}}$	Idling (Id)	$\overline{L'_{pAId}} = \quad \text{dB}$							
	Racing (Ra)	$\overline{L'_{pARa}} = \quad \text{dB}$							

L'_{pA1} to L'_{pA6} are the measured time-averaged sound pressure levels at the corresponding microphone positions.

$\overline{L'_{pA}}$ is the averaged sound pressure level according to ISO 3744:1994, Equation 4.

$\overline{L'_{pAX}}$ is the arithmetic average of the values for $\overline{L'_{pA}}$ for the respective operating condition.

Individual values for L'_{pA} shall only be reported if available. The test procedure may include automatic averaging.