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**Protective clothing — Protection against liquid chemicals — Measurement of repellency, retention, and penetration of liquid pesticide formulations through protective clothing materials**

*Vêtements de protection — Protection contre les produits chimiques liquides — Mesurage de la répulsion, de la rétention et de la pénétration des formulations de pesticides liquides à travers les matériaux des vêtements de protection*

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Published in Switzerland

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 22608 was prepared by Technical Committee ISO/TC 94, *Personal safety — Protective clothing and equipment*, Subcommittee SC 13, *Protective clothing*.

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## Introduction

The health and safety of workers involved in the mixing, loading and application of liquid pesticides can be affected by dermal exposure to liquid pesticide formulations. Use of protective clothing can assist in minimizing the danger of contact with potentially harmful pesticides. Nonporous materials that provide excellent protection to the user are usually not suitable for many environments where there is a potential for heat stress. Therefore, garments made of porous materials that can provide a balance between risk from pesticide exposure and user comfort can be used as personal protective equipment (PPE) for workers.

The movement of liquid pesticides through these materials is primarily due to penetration through spaces between fibres and interstices between yarns. As these materials provide protection either by repelling or retaining liquid pesticide, the measurement of these properties are also important. This test method is used to measure repellency, retention, and penetration of liquid pesticides through protective clothing materials.

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# Protective clothing — Protection against liquid chemicals — Measurement of repellency, retention, and penetration of liquid pesticide formulations through protective clothing materials

## 1 Scope

This International Standard specifies a test method to measure repellency, retention and penetration of a known volume of liquid pesticide when applied to protective clothing material. No external hydrostatic or mechanical pressure is applied to the test specimen during or after the application of the liquid pesticide.

The degree of contamination depends on numerous factors such as type of exposure, application technique, and pesticide formulation. As the level of exposure can vary considerably, this method is designed to rate relative performance of personal protective equipment (PPE) materials at two levels of contamination. Low level of contamination is achieved by applying 0,1 ml liquid formulation and high level by applying 0,2 ml.

This test method does not measure resistance to permeation or degradation.

This test method is suitable for field strength and concentrated pesticide formulations. This method may not be suitable for testing protective clothing materials against volatile pesticides formulations.

This International Standard is applicable to the evaluation of materials that are new or those that have undergone treatment such as laundering, or simulated abrasion. Details of the treatment shall be reported. This test method can also be used to determine the resistance provided by protective clothing materials against penetration of new pesticide formulations.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2859-1:1999, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

#### **analytical technique**

procedure whereby the concentration of the test chemical in a collection medium is quantitatively determined

**NOTE** The procedure selected is based on the test liquid to be analysed. Applicable techniques include, but are not limited to, gas chromatography, high pressure liquid chromatography, gravimetric analysis, and radionuclide tagging/detection counting.

### 3.2

#### **coated fabric**

flexible material composed of a textile fabric and an adherent polymeric or other material applied to one or both surfaces

**3.3 test liquid**  
mixture of raw materials, including but not limited to, active ingredients, inert ingredients and a base solvent used in pesticide formulation

NOTE Additional ingredients could include emulsifiers and surfactants. Solvents used in the formulation could be water, isopropyl alcohol, or petroleum distillate. Solid materials (powders, granules, etc.) may be dissolved or emulsified to form a liquid or suspension. These formulations may be ready to use or concentrates that require dilution to field strength.

**3.4 penetration**  
flow of a chemical through closures, porous materials, seams, and holes or other imperfections in a protective clothing material on a non-molecular level

**3.5 permeation**  
process by which a chemical moves through a protective clothing material on a molecular level

NOTE Permeation involves

- a) sorption of molecules of the chemical into the contacted (outside) surface of a material,
- b) diffusion of the sorbed molecules in the material, and
- c) desorption of the molecules from the opposite (inside) surface of the material.

**3.6 liquid retention**  
liquid retained in the protective clothing material under the conditions of this test

**3.7 protective clothing material**  
any material or combination of materials used in an item of clothing for the purpose of isolating parts of the body from a potential hazard

NOTE For the purposes of this International Standard, protective clothing materials include those materials used in the construction of the suit or clothing that serve as the primary barrier for the wearer. Protective clothing materials do not include materials used in the construction of integral visors, gloves, and footwear.

**3.8 liquid repellency**  
characteristic to resist wetting and penetration by a liquid

## 4 Principle

A test liquid is applied using a pipettor to the surface of the test assembly, which consists of single or multiple layer protective clothing material (test specimen) and an absorbent paper backed by polyethylene film (collector layer).

After a specified time, another absorbent paper backed by polyethylene film (top layer) is placed on the surface of the test specimen to remove the remaining liquid.

The top layer, contaminated test specimen and the collector layer are separated.

The amount of test liquid in each layer is measured either by gravimetric analysis (weighing) or by other appropriate analytical techniques.

Method A is a gravimetric method that measures the mass of the test liquid in each layer, whereas Method B is an analytical method that requires extraction of the test liquid and measures the mass of the active ingredient.

Data is obtained to calculate percent repellency, pesticide retention, and penetration.

## 5 Apparatus

### 5.1 Apparatus and materials for contamination of test specimen

**5.1.1 Test liquid**, to contaminate the test specimen.

Magnetic or other stirrer shall be used for liquids that may settle during application.

**5.1.2 Pipettor**, with disposable pipette tip, mounted on a support stand, for pipetting  $(0,1 \pm 0,002)$  ml of liquid for low contamination level and  $(0,2 \pm 0,004)$  ml for high contamination level (see Figure 1).

Multidispensing shall not be used for test liquids that may settle during application.

NOTE Liquid viscosity, user experience and temperature can affect accuracy and precision. Additional information on selection of pipettor can be obtained from the manufacturer.

**5.1.3 Test specimen holder**, consisting of a base plate  $100 \text{ mm} \times 100 \text{ mm}$  (see Figure 2) and a cover plate  $100 \text{ mm} \times 100 \text{ mm}$  with a  $60 \text{ mm} \times 60 \text{ mm}$  opening in the centre (see Figure 3).

The test specimen holder is made of polymethyl methacrylate (4 mm thickness) or other suitable material. The mass of the cover plate shall be 30 g to 35 g.

**5.1.4 Timer**, accurate to nearest 1 s.

**5.1.5 Absorbent paper**, two  $80 \text{ mm} \times 80 \text{ mm}$  squares backed by polyethylene film per test specimen, one square of which is used to measure penetration, and the other to measure repellency, both having the following characteristics<sup>1)</sup>:

— base mass:	160 g/m <sup>2</sup>
— thickness	590 $\mu\text{m}$ at 53 kPa and 710 $\mu\text{m}$ at 10 kPa
— typical water absorption value	75 mg/cm <sup>2</sup>

Substitutions are not recommended, because due to differences in sorptive properties; use of absorbent papers other than that specified may affect the test results.

**5.1.6 Container**, to discard contaminated materials.

### 5.2 Apparatus for analysis using Method A

**5.2.1 Balance**, accurate to the nearest 0,001 g.

**5.2.1 Tweezers**.

### 5.3 Apparatus and materials for analysis using Method B

**5.3.1 Solvent**, appropriate for extraction of pesticide.

NOTE Selection of the solvent is dependent on the test liquid and the analytical method used. A minimum extraction efficiency of 95 % is required. Procedure to calculate extraction efficiency is given in 10.2. Solvent with high volatility may not be appropriate, as there may be evaporation loss during handling operations.

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1) Benchkote® Plus is the trade name of a polyethylene-backed absorbent paper manufactured by Whatman, available through scientific product suppliers or directly from Whatman ([www.whatman.com](http://www.whatman.com)). This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of the product named. Equivalent products may be used if they can be shown to lead to the same results.

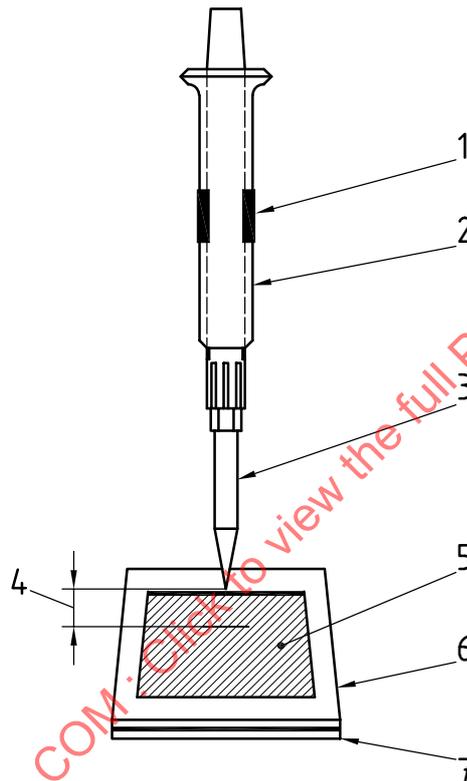
**5.3.2 Bottles**, airtight chemically resistant flasks or bottles suitable for extraction of pesticides. Airtight chemically resistant bottles are also used for storage.

**5.3.3 Tweezers**.

**5.3.4 Timer**, accurate to nearest 1 s.

**5.3.5 Graduated cylinder**, (50 ± 0,2) ml bottle-top dispenser or other apparatus for accurate measurement of solvent.

**5.3.6 Orbital shaker**, capable of (200 ± 20) r/min.

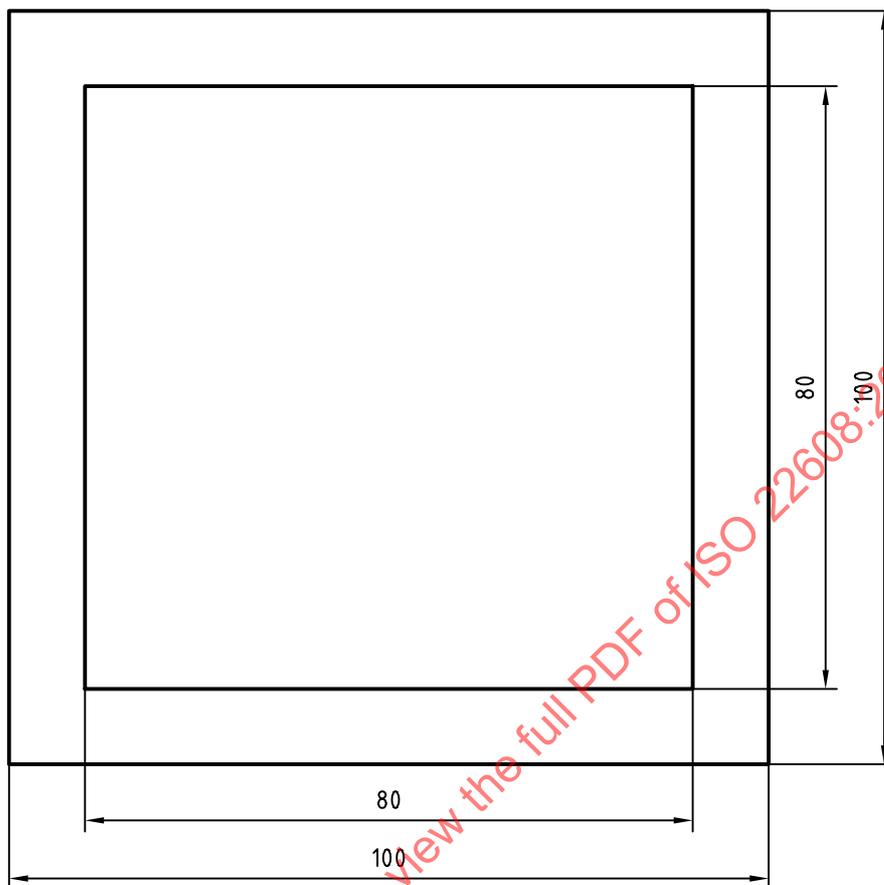


**Key**

- 1 clamp for support stand
- 2 pipettor
- 3 disposable tip
- 4 distance between the tip and the centre of test specimen
- 5 test specimen
- 6 100 mm × 100 mm cover plate with 60 mm × 60 mm opening
- 7 100 mm × 100 mm base plate

**Figure 1 — Schematic diagram for placement of pipettor and test assembly**

Dimensions in millimetres

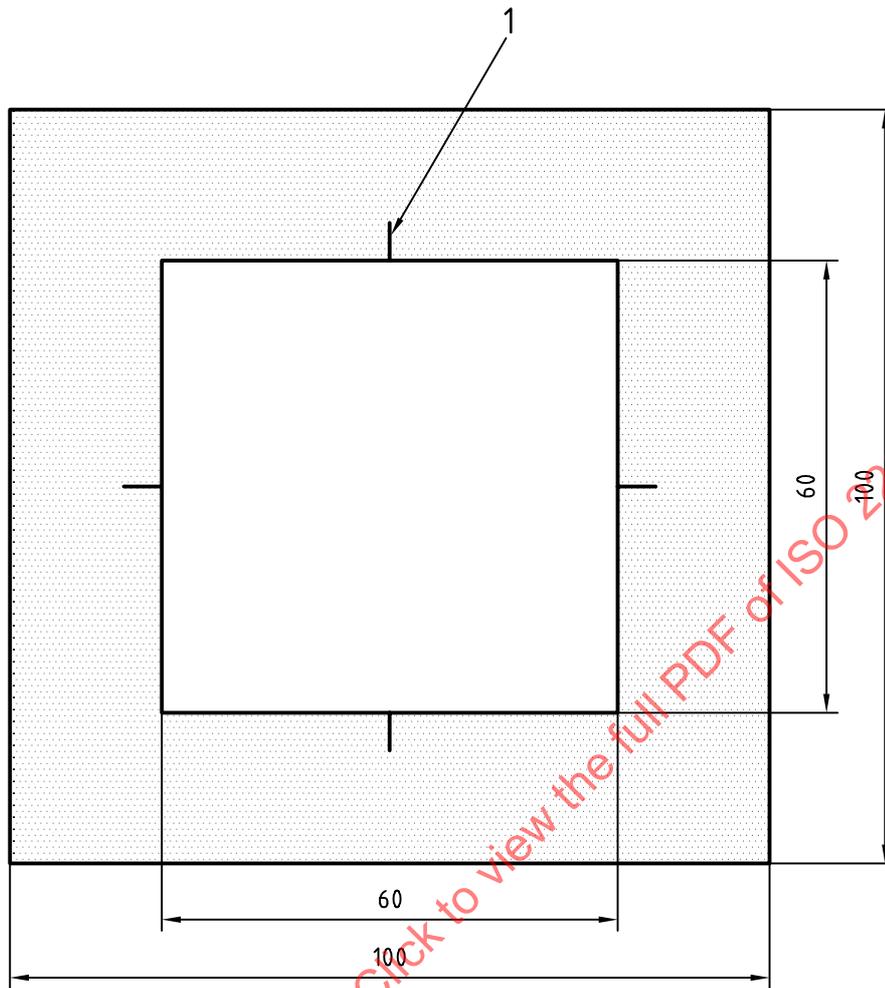
**Characteristics**

100 mm × 100 mm plate

80 mm × 80 mm marking inscribed on the plate

thickness 4 mm

**Figure 2 — Plexiglas base plate**



**Key**

1 centre mark

**Characteristics**

- 100 mm × 100 mm with a 60 mm × 60 mm opening in the centre
- thickness 4 mm
- mass 30 g to 35 g
- centre marks at 60 mm × 60 mm opening

**Figure 3 — Plexiglas cover plate**

**6 Test specimens**

Protective clothing material test specimens may consist of a single layer or a composite of multiple layers that is representative of an actual protective clothing garment. Test specimens may also include seams, closures or other unions used in the construction of the garment. In each test, the outer surface shall be contaminated with the pesticide formulation.

Each protective clothing material test specimen shall measure 80 mm × 80 mm. For Method A, carefully examine the samples and remove any loose fibres or yarns that may be protruding from the edges or sticking to the fabric surface.

A minimum of three test specimens shall be tested for each test material. Random sampling procedures described in ISO 2859-1 shall be used for the selection of test specimens.

## 7 Selection of analytical technique

The procedure used to quantify the mass of test chemical/liquid in the test specimen and absorbent papers shall be determined prior to conducting the tests. The selection of procedure for analysis is based on the test liquid selected.

Gravimetric analysis can be used if the test liquid has

- a) low evaporation rate, and
- b) no filtration or selective retention of ingredients.

Typically, pesticide formulations that are categorized as emulsifiable concentrates (relatively small particle size) and liquid concentrates (water-based solution concentrate with no particles) meet the criteria.

Analytical techniques such as gas chromatography or high pressure liquid chromatography can be used for formulations with active ingredient. This requires extraction (in most cases) and analysis of the active ingredient.

Use Method A if gravimetric method is used for analysis. Use Method B if the procedure requires extraction and analysis of the active ingredient.

## 8 Preparation of test apparatus and materials

### 8.1 Calibration of the pipettor

#### 8.1.1 Calibration with distilled water

Calibrate the pipettor by weighing 0,1 ml (0,2 ml for higher contamination level) of distilled water. Take ten readings. The values shall be within the 2 % tolerance limits.

#### 8.1.2 Calibration with test liquid

The pipettor shall be calibrated by each operator prior to conducting the tests. Use the same tip to dispense the test aliquot (0,1 ml or 0,2 ml) and record the mass to the nearest 0,001 g. Take ten readings. Each value shall be within the 2 % tolerance limits. Calculate the mean of 10 readings. The mean value shall be used as the value for total amount of test liquid,  $m_t$ , expressed in milligrams, applied in Method A in 9.2.

Experience of the operator in pipetting the test liquid according to the procedure provided by the manufacturer is crucial. Inexperience in aspirating and dispensing the test liquid can result in errors. Electronic pipettors may reduce the error due to operator experience.

The viscosity of the test liquids may affect the amount dispensed. Liquid build-up in the tip may occur for liquids that are more viscous. In the case of build-up, use a fresh tip for each application or change as required, based on the results of the ten consecutive readings taken above.

### 8.2 Preparation of test assembly

Prepare the test assembly as follows.

- a) Mount the pipettor on the support stand. Place under the fume hood, if the test liquid to be used for testing is hazardous. If the height of the container with the test liquid is greater than 2,5 cm, place the test specimen holder on a support jack or raised platform so the test liquid can be aspirated with ease.
- b) Prepare the test assembly by placing the collector layer with the absorbent side up on the base plate of the test specimen holder. Then add the test specimen, outside face uppermost, followed by the cover plate.

- c) Place the test assembly below the pipettor. Centre it below the tip and adjust the height of the pipettor to a distance of  $(30 \pm 5)$  mm above test specimen (see Figure 1).
- d) Mark the position of the test specimen holder on the stand or raised platform.

### 8.3 Conditioning of test specimen

Unless otherwise specified, condition the test specimen at  $(25 \pm 5)$  °C and  $(60 \pm 10)$  % relative humidity for 24 h prior to testing. The testing shall commence within 10 min of removing the test specimens from the conditioning atmosphere.

### 8.4 Testing temperature

Unless otherwise specified, all testing shall be conducted at the same conditions used for conditioning,  $(25 \pm 5)$  °C and  $(60 \pm 10)$  % relative humidity.

## 9 Method A

### 9.1 Contamination of test specimen

The contamination of the test specimen is determined as follows.

- a) Weigh the test specimen and the two absorbent papers and record the readings to the nearest 0,001 g. To avoid contamination, the pre-weighed test specimen and corresponding absorbent papers can be placed on aluminium foil.
- b) Prepare the test assembly as given in Clause 8. Corners of test specimens that have a tendency to curl shall be taped to the base plate. Use small pieces of tape so that contact between the test specimen and the collector layer below the test specimen is not changed.
- c) Place the test assembly and the corresponding pre-weighed top absorbent layer next to the pipettor. If more than one test specimen is being tested at one time, for efficiency, arrange the test assemblies and corresponding top absorbent layer next to the pipettor.
- d) Shake test liquid and carefully aspirate the test aliquot. A magnetic stirrer is recommended to stir liquids that may settle during application.
- e) Position the raised platform with the test assembly below the pipettor as marked in 8.2 d). Carefully dispense the test liquid to the centre of the test specimen and simultaneously start the timer. The time taken to dispense the liquid shall be within 5 s. Apply  $(0,1 \pm 0,002)$  ml of test liquid for lower contamination level and  $(0,2 \pm 0,004)$  ml for higher contamination level. A 100 mm × 100 mm transparency film may be used to cover the opening to reduce evaporation loss.
- f) After 10 min, remove the cover plate of the test specimen holder. Use tweezers to place the 80 mm × 80 mm polyethylene-backed absorbent paper on the surface of the test specimen with the absorbent side in contact with the test specimen. Place the cover plate back on the test assembly.
- g) After 2 min more, use tweezers to separate the three layers. Handle the test specimens and absorbent papers from the edges.
- h) Weigh each layer and record the readings to the nearest 0,001 g.

### 9.2 Calculation

#### 9.2.1 Determination of masses of test liquid in each layer

Subtract the mass of each layer recorded in 9.1 a) from the corresponding mass recorded in 9.1 h) to calculate mass of test liquid in each layer,  $m_{ap}$ ,  $m_{pc}$ ,  $m_{cl}$ ,