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Second edition
2019-10

Fine ceramics (advanced ceramics, advanced technical ceramics) — Test method for air-purification performance of semiconducting photocatalytic materials —

Part 2: Removal of acetaldehyde

Céramiques techniques — Méthodes d'essai relatives à la performance des matériaux photocatalytiques semi-conducteurs pour la purification de l'air —

Partie 2: Élimination de l'acétaldéhyde

Reference number
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 206, *Fine ceramics*.

This second edition cancels and replaces the first edition (ISO 22197-2:2011), which has been technically revised. The main changes compared to the previous edition are as follows:

— deletion of reference to ISO 2718 (withdrawn) from Clause 2 and 6.5;

— deletion of ISO 4677-1 (withdrawn) from Clause 2 and 8.3.1;

— change of gas flow measurement from dry-gas basis to wet-gas basis in 6.2;

— change of tolerance on dimensions of test piece in Clause 7;

— addition of procedures for removing water-soluble contaminants (8.2);

— addition of criterion for acceptable adsorption of acetaldehyde (9.2).

A list of all parts in the ISO 22197 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Fine ceramics (advanced ceramics, advanced technical ceramics) — Test method for air-purification performance of semiconducting photocatalytic materials —

Part 2: Removal of acetaldehyde

1 Scope

This document specifies a test method for the determination of the air-purification performance of materials that contain a photocatalyst or have photocatalytic films, usually made from semiconducting metal oxides, such as titanium dioxide or other ceramic materials, by continuous exposure of a test piece to the model air pollutant under irradiation with ultraviolet light (UV-A).

This document is intended for use with different kinds of materials, such as construction materials in flat sheet, board or plate shape, that are the basic forms of materials for various applications.

This document also applies to structured filter materials including honeycomb-form, woven and non-woven fabrics, and to plastic or paper materials if they contain ceramic microcrystals and composites. This document does not apply to powder or granular photocatalytic materials.

This test method is usually applicable to photocatalytic materials produced for air purification. This method is not suitable for the determination of other performance attributes of photocatalytic materials, i.e. decomposition of water contaminants, self-cleaning, antifogging and antibacterial actions. It concerns the removal of acetaldehyde.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4224, *Ambient air — Determination of carbon monoxide — Non-dispersive infrared spectrometric method*

ISO 10677, *Fine ceramics (advanced ceramics, advanced technical ceramics) — Ultraviolet light source for testing semiconducting photocatalytic materials*

ISO 16000-3, *Indoor air — Part 3: Determination of formaldehyde and other carbonyl compounds in indoor air and test chamber air — Active sampling method*

ISO/IEC 17025, *General requirements for the competence of testing and calibration laboratories*

ISO 80000-1:2009, *Quantities and units — Part 1: General*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at http://www.electropedia.org/

3.1
photocatalyst
substance that performs one or more functions based on oxidization and reduction reactions under photoirradiation, including decomposition and removal of air and water contaminants, deodorization, and antibacterial, self-cleaning and antifogging actions

3.2
photocatalytic materials
materials in which or on which the photocatalyst is added by, for example, coating, impregnation or mixing

Note 1 to entry: Such photocatalytic materials are intended primarily for use as building and road construction materials to obtain the functions described in 3.1.

3.3
zero-calibration gas
air that does not contain pollutants (i.e. in which common pollutants are below 0,01 µl/l and carbon dioxide is below 0,1 µl/l)

Note 1 to entry: The zero-calibration gas is prepared from indoor air using a laboratory air-purification system, or supplied as synthetic air in a gas cylinder.

3.4
standard gas
diluted gas of known concentration supplied in cylinders and certified by an accredited laboratory

3.5
test gas
mixture of air and pollutant(s) of known concentration prepared from a standard gas or a zero-calibration gas, to be used for the performance test of a photocatalytic material

3.6
dark condition
test condition with no light irradiation by the light source for testing and room lighting

4 Symbols

For the purposes of this document, the following symbols apply.

f	air-flow rate converted into that at the standard state (0 °C and 101,3 kPa) (l/min)
ϕ_A	volume fraction of acetaldehyde at the reactor exit (µl/l)
ϕ_{AD}	acetaldehyde volume fraction at the reactor exit under dark conditions (µl/l)
ϕ_{A0}	supply volume fraction of acetaldehyde (µl/l)
ϕ_{CO_2}	carbon dioxide (CO_2) volume fraction generated by UV irradiation (µl/l)
$\phi_{CO_2,L}$	CO_2 volume fraction at the reactor exit under UV irradiation (µl/l)
$\phi_{CO_2,D}$	CO_2 volume fraction at the reactor exit under dark conditions (µl/l)
$\phi_{CO_2,Dpost}$	CO_2 volume fraction in the dark after UV irradiation (µl/l)
$\phi_{CO_2,Dpre}$	CO_2 volume fraction in the dark before UV irradiation (µl/l)
n_A	quantity of acetaldehyde removed by the test piece (µmol)

n_{CO_2}	quantity of CO_2 converted from acetaldehyde (μmol)
R_A	the removal percentage, by test piece, of acetaldehyde (%)
R_{CO_2}	the conversion from acetaldehyde to CO_2 (%)

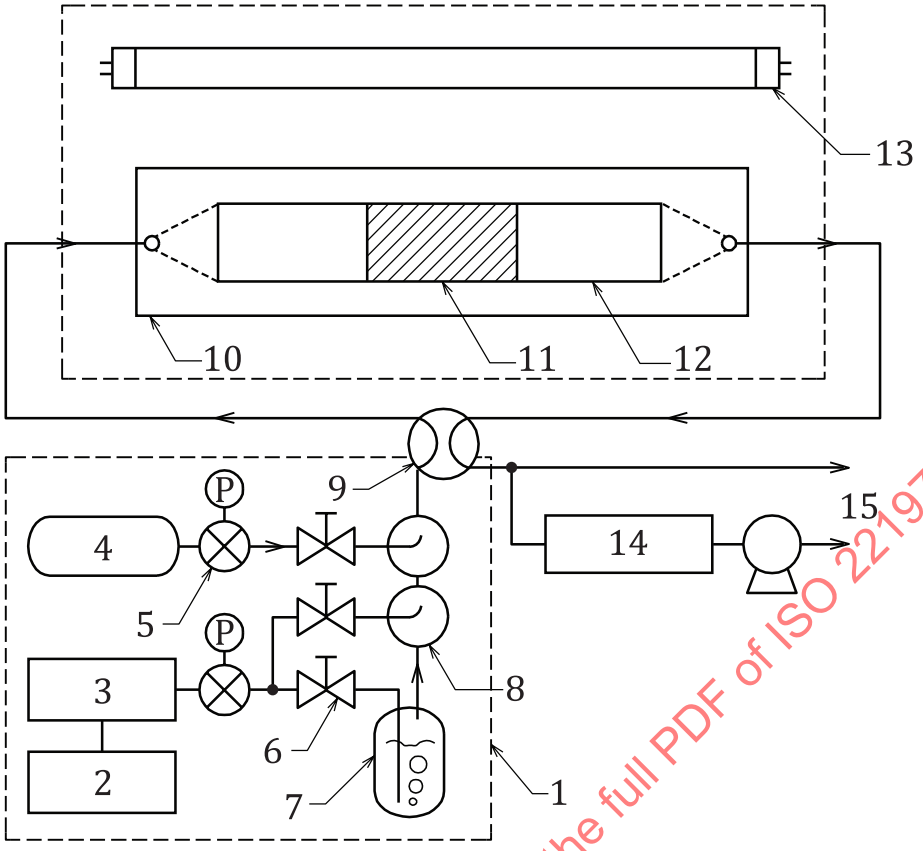
5 Principle

This document concerns the development, comparison, quality assurance, characterization, reliability, and design data generation of photocatalytic materials (see Reference [1]). The method described is intended to obtain the air-purification performance of photocatalytic materials by exposing a test piece to model polluted air under irradiation by ultraviolet (UV) light (see Reference [2]). Acetaldehyde (CH_3CHO) is chosen as a typical volatile organic compound (VOC) with lower molecular mass and offensive odour[3]. The test piece, put in a flow-type photoreactor, is activated by UV irradiation, and adsorbs and oxidizes gas-phase acetaldehyde to form carbon dioxide (CO_2) and other oxidation products. The air-purification performance is determined from the amount of acetaldehyde, in percent, adsorbed by the test piece, in micromoles (μmol). The simple adsorption by the test piece (not due to photocatalysis) is evaluated by the tests in the dark. However, some test pieces adsorb acetaldehyde very strongly, and a stable concentration of acetaldehyde may not be attained in the designated time of test. The photocatalytic activity may depend on physical and chemical properties of pollutants mainly due to the adsorption process involved. For a better evaluation of air purification performance of photocatalytic materials, it is recommended that one or more suitable test methods are combined as described in other parts of the ISO 22197 series.

6 Apparatus

6.1 Test equipment

The test equipment enables a photocatalytic material to be examined for its pollutant-removal capability by supplying the test gas continuously, while providing photoirradiation to activate the photocatalyst. It is the same as that used in the test method for the removal of nitric oxide (ISO 22197-1[2]) and consists of a test gas supply, a photoreactor, a light source and pollutant-measurement equipment. Since low concentrations of pollutants are to be tested, the system shall be constructed with materials of low adsorption and resistant to UV radiation (e.g. acrylic resin, borosilicate glass). An example of a testing system is shown in Figure 1.



Key

1	test gas supply	9	4-way valve
2	air compressor	10	photoreactor
3	air-purification system	11	test piece
4	standard gas (pollutant)	12	air-tight optical window
5	pressure regulator	13	light source
6	mass-flow controller	14	analyser
7	humidifier	15	vent
8	gas mixer		

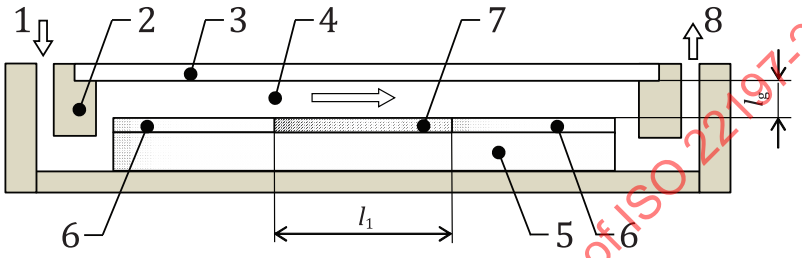
Figure 1 — Schematic diagram of test equipment

6.2 Test gas supply

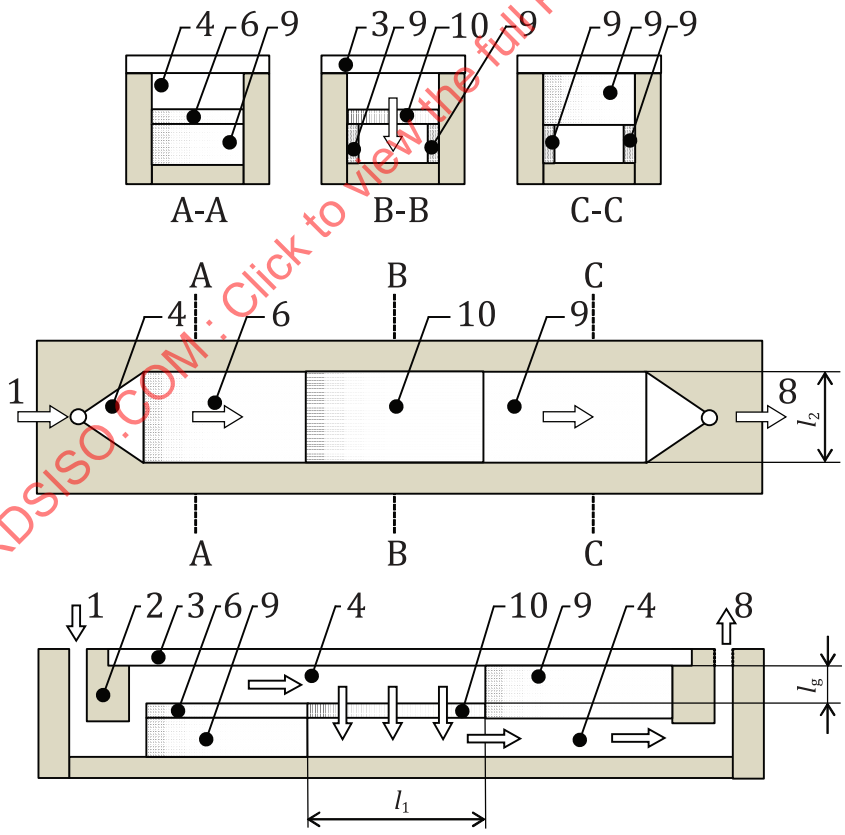
The test gas supply provides air polluted with model contaminant at a predetermined concentration, temperature and humidity, and supplies it continuously to the photoreactor. It consists of flow regulators, a humidifier, gas mixers and so forth. The flow rate of each gas should be within 5 % of the designated value, which is easily attained by using thermal mass-flow controllers with knowledge of the temperature and gas type at calibration in accordance with ISO 6145-7[4]. The expression of gas flow rate in this document is that converted to the standard state (0 °C and 101,3 kPa). Typical capacities of flow controller for pollutant gas, dry air and wet air are 100 ml/min, 1 000 ml/min and 1 000 ml/min, respectively. The standard acetaldehyde gas before dilution, normally balanced with nitrogen in a cylinder, shall have a volume fraction of 50 µl/l to 250 µl/l. Synthetic air (N_2 + O_2, such as that supplied in cylinders) shall be used for dilution when the CO_2 from acetaldehyde is also measured.

6.3 Photoreactor

The photoreactor holds a planar test piece within a 50 mm wide trough, with its surface parallel to an optical window for photoirradiation. The reactor shall be fabricated from materials that adsorb little test gas and withstand irradiation of near-UV light. The test piece shall be separated from the window by a 5,0 mm ± 0,5 mm-thick air layer. The test gas shall pass only through the space between the test piece and the window. This gap shall be accurately set up according to the thickness of the test piece, for example, by using height-adjusting plates with different thicknesses, as shown in Figure 2 a). When a filter-type material is tested, an alternative type of test-piece holder shall be used, which holds the test piece while allowing the test gas to pass through the cells of the filter under irradiation [Figure 2 b)]. Quartz or borosilicate glass that absorbs minimal light at wavelengths longer than 300 nm should be used for the window.



a) For flat test pieces



b) For filter-type test pieces

test piece length l_1	test piece width l_2	air layer thickness l_g
99,0 ± 1,0 mm	49,0 ± 1,0 mm	5,0 ± 0,5 mm

Key

1	test gas inlet	6	auxiliary plate
2	baffle	7	test piece (flat-type)
3	air-tight optical window	8	test gas outlet
4	flow channel	9	test piece holder
5	height-adjusting plate	10	test piece (filter-type)

Figure 2 — Cross-sectional view of photoreactor

6.4 Light source

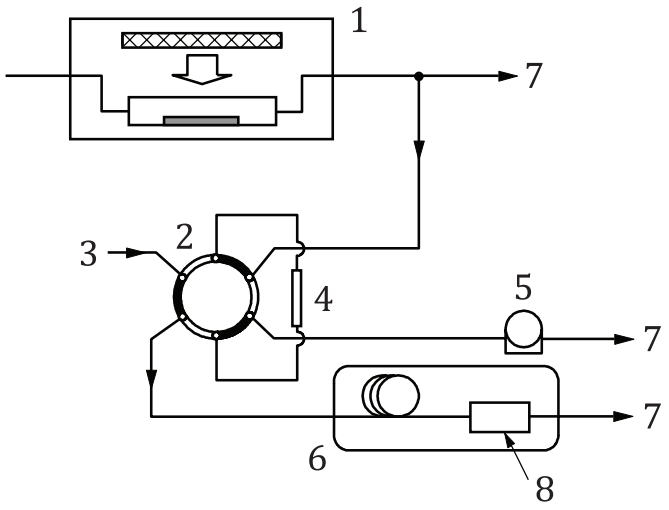
The light source shall provide UV-A irradiation within a wavelength range of 300 nm to 400 nm. Suitable sources include the so-called black light (BL) and black light blue (BLB) fluorescent lamps, with a maximum at 351 nm or 368 nm, as specified in ISO 10677, and xenon arc lamps with optical filters that block radiation below 300 nm. In the case of a xenon arc lamp, a cooling system shall be used in accordance with ISO 10677. The test piece shall be irradiated uniformly through the window by the light source. In the case of testing filter-type photocatalysts, the light source shall irradiate one end of the test piece. A light source that requires warming up shall be equipped with a shutter. The distance between the light source and the reactor shall be adjusted so that the UV irradiance (300 nm to 400 nm) at the sample surface is 10 W/m^2 ± 0,5 W/m^2. This distance shall be determined independently without using the photoreactor. A UV radiometer in conformity with ISO 10677 shall be put behind the optical window or its equivalent, at the same level as the test piece to be tested. The irradiance along the length of the test piece shall also be constant within ±5 %. The reactor shall be shielded from external light if necessary.

6.5 Analytical system for acetaldehyde

The concentration of acetaldehyde shall be determined by gas chromatography or 2,4-dinitrophenylhydrazine-derivatized high-performance liquid chromatography (DNPH/HPLC).

In the case of gas chromatography, either a packed column or capillary column can be used, as long as it can separate lower organic compounds. The detection shall be made by either a flame ionization detector (FID) or photoionization detector (PID). The test gas is sampled with a gastight syringe. However, use of a six-way valve is recommended for reproducible and automatic sampling. The flow diagram when a six-way valve is used is shown in Figure 3. A small sampling pump continuously ventilates the metering tube with the test gas. The pump is stopped when the test gas is sampled by switching the six-way valve. The volume of the metering tube is typically 0,5 ml, but it shall be determined by the sensitivity of the analytical system.

In the case of the DNPH/HPLC method, the reagents, equipment and procedure specified in ISO 16000-3 shall be used.



Key

1	photoreactor	5	sampling pump
2	six-way valve	6	gas chromatograph
3	carrier gas	7	vent
4	metering tube	8	FID

Figure 3 — Gas sampling system

6.6 Analytical system for CO_2

The concentration of CO_2 shall be determined using a non-dispersive infrared CO_2 analyser or a gas chromatograph with a methanizer furnace. Calibration of the system shall be done in accordance with ISO 4224. In the case of gas chromatography, the test gas shall be sampled as described in 6.5.

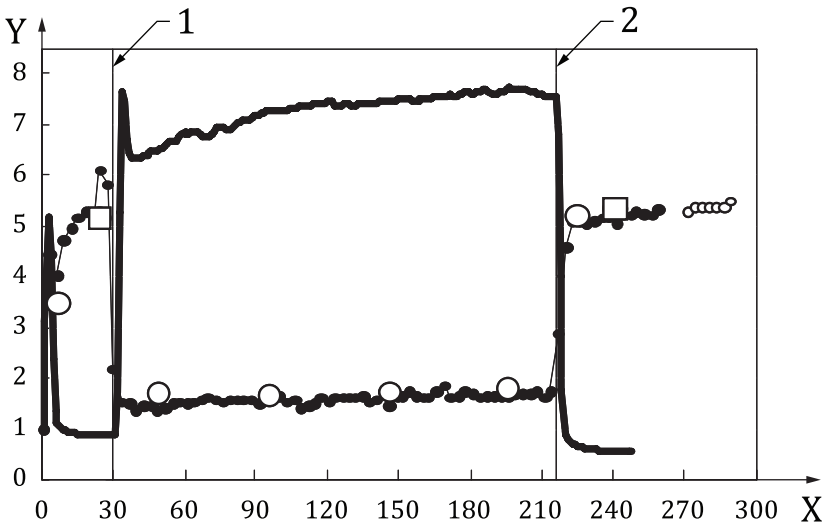
7 Test piece

The test piece shall be a flat material or a filter-type material 49,0 mm ± 1,0 mm wide and 99,0 mm ± 1,0 mm long. It may be cut to these dimensions from a larger bulk material or coated sheet, or may be specially prepared for the test by coating a precut substrate. The thickness of the test piece shall ideally be less than 5 mm, in order to minimize the contribution from the side faces. If thicker test pieces are to be tested, the side faces shall be sealed with an inert material before testing. The filter-type test piece shall not be thicker than 20 mm.

8 Procedure

8.1 General aspects

The test procedure consists of pretreatment of the test piece, an adsorption process in the dark, and measurements of removal of acetaldehyde and formation of CO_2 under photoirradiation. An example of the concentration change of acetaldehyde and CO_2 during the test is shown in Figure 4. The measurement of CO_2 may not always be feasible for some test pieces. Some test pieces may not give accurate removal of acetaldehyde due to lower photocatalytic activity. In this case, the loading of acetaldehyde per test piece can be reduced following the procedure in Clause 10. Results of round-robin test are reported in Annex A.



Key

—○—	CH_3CHO in (GC)
—●—	CH_3CHO out (GC)
○	CH_3CHO in (DNPH)
□	CH_3CHO out (DNPH)
▬	CO_2
X	time (min)
Y	CH_3CHO, CO_2 (µl/l)
1	irradiation start
2	irradiation stop

Figure 4 — Typical trace of acetaldehyde and CO_2 concentration during the test operation

8.2 Pretreatment of test piece

8.2.1 The test piece shall normally be pretreated according to 8.2.2 and 8.2.3, in this order. When it is anticipated that the test piece will have hydrophobic contamination, 8.2.3 may be followed by 8.2.2. The procedure in 8.2.2 can be omitted if it causes damage to the test piece. If the test pieces are not to be tested immediately after this pretreatment, they shall be kept in an airtight container.

8.2.2 Immerse the test piece in deionized water for 2 h or more, remove it, and air-dry at room temperature. The test piece may be dried by heating within a temperature range that does not cause physical or chemical changes to the test piece (maximum 120 °C). Dryness is confirmed when a constant mass is reached. The method of drying and any observations, such as the appearance of sediment in the wash water, shall be recorded.

8.2.3 Irradiate the test piece with a UV lamp for at least 16 h (up to 24 h) to decompose residual organic matter on the test piece. The UV irradiance at the sample surface shall be high enough to secure complete decomposition of organic matter (10 W/m^2 – 20 W/m^2).

8.3 Preparation for the test

8.3.1 Adjust the test gas supply beforehand so that it can stably supply the test gas containing 5,0 µl/l ± 0,25 µl/l of acetaldehyde and 1,56 % ± 0,16 % of volume fraction of water vapour at 25,0 °C ± 2,5 °C. This water-vapour volume fraction is equivalent to a relative humidity of 50 % at 25 °C. The relative humidity shall be measured by using a hygrometer (with accuracy of ±3 % RH) that has been

calibrated by a method traceable to a certified reference standard. Adjust the flow regulator in order for the flow rate at the inlet of the reactor to be 1,0 l/min (0 °C and 101,3 kPa). Measure and record the irradiance from the light source at the surface of the test piece. For the light source that requires warming up, turn the power on well before the measurement of irradiance and irradiation for the acetaldehyde removal test. Use the shutter appropriately to avoid unnecessary irradiation to the photoreactor.

8.3.2 Place the test piece in the centre of the photoreactor and attach the glass window after adjusting the air layer between the test piece and window to be 5,0 mm ± 0,5 mm thick. If necessary, height-adjusting plates are used for this purpose, adjusting the height before and after the test piece to be within 1,0 mm difference based on the top of the test piece. Check that the reactor is sealed by visual examination of the sealing material, such as an O-ring to tightly contact the glass window.

8.4 Pretest

If the concentration of acetaldehyde is determined by the DNPH/HPLC method, the concentration cannot be obtained instantaneously. Therefore, the time of the adsorption of acetaldehyde reaching saturation in a dark condition cannot be confirmed during the test. For this reason, the following pretest shall be carried out. If the concentration is determined by gas chromatography and the time for saturation can be confirmed during the test, there is no need for the pretest.

After pretreatment of the test piece in 8.2 and preparation for the test in 8.3, introduce the test gas into the reactor. Measure the concentration of acetaldehyde under the dark condition every 15 min. When the concentration of acetaldehyde exceeds 90 % of the supply gas concentration for the first time, then that time and the concentration at that time are defined as the time of the dark condition and concentration of the dark condition, respectively. When the concentration of acetaldehyde is still less than 90 % of the concentration after 90 min, then this document shall not apply.

8.5 Test of acetaldehyde removal and CO_2 conversion

8.5.1 In order to reduce the concentration of CO_2 in zero-calibration gas, carry out the test as follows using synthetic air in a gas cylinder with less than 0,1 µl/l of CO_2.

8.5.2 Place the test piece according to 8.3. When the test piece used during pretesting is reused, the pretreatment described in 8.2 shall be done again.

8.5.3 Supply a large enough volume of air that does not contain CO_2 into the photoreactor to purge CO_2 from the system.

The flow rate shall not necessarily be 1,0 l/min. The higher the flow rate is, the faster the CO_2 in the system can be removed.

8.5.4 Supply zero-calibration gas with 1,56 % volume fraction of water vapour at 25,0 °C ± 2,5 °C and measure the concentration of CO_2. Make sure that the concentration of CO_2 is low and stable. Measure the concentration of CO_2 under irradiation. Then turn the light off, and measure the concentration of CO_2 again. If the difference of CO_2 concentration is less than 1 µl/l between measurement with the light on and off, move forward to the next step. If a large amount of CO_2 is observed to generate when the light is turned on, it is conceivable that the test piece is not well pretreated and is contaminated with organic matter, or the binder in the test piece has been decomposed by UV irradiation. When the previously cited condition is not met even after pretreatment of enough UV irradiance, then do not measure the CO_2 conversion (proceed to 8.6) and report that the test piece is not stable after pretreatment.

The change of CO_2 concentration in 30 min shall be no higher than 0,1 µl/l.

8.5.5 Get ready for measurement using the procedure described in 8.3.1.

8.5.6 If the pretest has been done, supply the test gas into the photoreactor until the time of the dark condition (adsorption) which has been checked beforehand (if the time is less than 30 min, supply for 30 min) and measure the concentration of CO_2. If the pretest has not been done, proceed as follows. At first, supply the test gas to the photoreactor, and record the change in the concentrations of acetaldehyde and CO_2 under the dark condition, to examine the adsorptivity of the test piece in 30 min. However, if the concentration of acetaldehyde is less than 90 % of the supply gas concentration after 30 min, continue until it exceeds this percentage. If the concentration does not exceed 90 % after 90 min, stop measurement and report that this test is not applicable to the test piece used. The average of CO_2 concentrations measured for the final 30 min (more than 2 points) is to be the concentration of CO_2 ($\phi_{CO_2,Dpre}$) under the dark condition before UV irradiation.

8.5.7 Maintain the gas flow and commence irradiation of the test piece, and record the concentration of acetaldehyde and CO_2 under photoirradiation for 3 h continuously. As photocatalytic decomposition of acetaldehyde occurs, the concentration of acetaldehyde lowers and the concentration of CO_2 grows as shown in Figure 4, and they become stable in time. Continuous measurement of the concentrations is desired; however, if there is a limitation for the number of measurements, at least 1 point of measurement within 1 h has to be done. In addition, more than 3 points of measurement have to be done in the final 1 h (120 min to 180 min after irradiation). The concentration of acetaldehyde (ϕ_A) to be used for calculation of removal rate and the concentration of CO_2 ($\phi_{CO_2,L}$) is to be the mean value (more than 3 points) of the concentration measured during the final 1 h.

8.5.8 Stop photoirradiation, bring back to the dark condition and measure the concentration of CO_2. After the concentration of CO_2 has settled, the mean value (for more than 2 points) during this 30 min period is reported as the CO_2 concentration under dark conditions after UV irradiation ($\phi_{CO_2,Dpost}$).

The change of CO_2 concentration in 30 min shall be no higher than 0,1 µl/l.

8.5.9 Stop the test gas supply to the reactor, and remove the test piece from the reactor.

8.6 Test of acetaldehyde removal (when the CO_2 concentration cannot be measured)

8.6.1 Pretreat the test piece and prepare for the test according to 8.2 and 8.3.

8.6.2 If the pretest (8.4) was done, allow the test gas to flow into the photoreactor until the time of the adsorption (dark condition) which had been determined beforehand. If the pretest was not done, do as follows. Supply the test gas to the photoreactor under the dark condition, and measure the concentration of acetaldehyde. Start photoirradiation when the concentration of acetaldehyde becomes the same as the supply gas concentration. If the concentration of acetaldehyde is less than 90 % of the supply gas concentration after 30 min, continue until it exceeds this percentage. If the concentration does not exceed 90 % after 90 min, stop measurement and report that this test method is not applicable to this test piece.

8.6.3 Maintain the gas flow and commence irradiation of the test piece, and record the concentration of acetaldehyde under photoirradiation for 3 h. When photocatalytic decomposition of acetaldehyde occurs, the concentration lowers as shown in Figure 4 and becomes stable in time. The concentration of acetaldehyde is preferably measured continuously. However, if the number of times of measurement is limited due to the analytical method (i.e. DNPH/HPLC), more than one measurement shall be done at an interval of 1 h or less. In addition, more than three measurements shall be done for the final 1 h (120 min to 180 min after photoirradiation). The concentration of acetaldehyde to be used for calculation of the removal rate is the mean value of the concentration measured during the final 1 h.

8.6.4 Stop photoirradiation and confirm that the concentration of acetaldehyde returns to the supply gas concentration (5,0 µl/l).

8.6.5 Stop the gas supply to the reactor and take the test piece out of the reactor.

9 Calculation

9.1 Calculation method

The test results shall be calculated as follows. The calculated values shall be rounded to one decimal place in accordance with ISO 80000-1. The flow rate of test gas f is 1,0 l/min at the standard state (0 °C and 101,3 kPa).

9.2 Removal percentage and removed quantity of acetaldehyde

If ϕ_A does not satisfy Formula (1), meaning that the difference between acetaldehyde concentrations under dark condition and under photoirradiation is less than 5 % of the acetaldehyde concentration supplied, this test method shall not be applied. Removal percentage of acetaldehyde is calculated using Formula (2). When R is either below 5 % or more than 95 %, the removal percentage shall be expressed as "below 5 %" or "more than 95 %", respectively, for uncertainty reasons. Then the removed quantity is calculated using Formula (3). Similarly to the case of R, when n_A is either below 5 % or more than 95 %, the removed quantity shall be expressed as "below 5 %" or "more than 95 %", respectively.

$$\varphi_A \leq \varphi_{AD} - \varphi_{A0} \times 0{,}05 \tag{1}$$

$$R_A = \frac{\phi_{A0} - \phi_A}{\phi_{A0}} \times 100 \tag{2}$$

$$n_A = R_A \times \frac{\phi_{A0} \times f \times 60}{100 \times 22{,}4} \tag{3}$$

where

R_A is the removal percentage, by test piece, of acetaldehyde;

ϕ_{AD} is the acetaldehyde volume fraction at the reactor exit under dark conditions, in microlitres per litre (µl/l);

ϕ_{A0} is the supply volume fraction of acetaldehyde, in microlitres per litre (µl/l);

ϕ_A is the volume fraction of acetaldehyde at the reactor exit, in microlitres per litre (µl/l);

n_A is the quantity of acetaldehyde removed, in micromoles (µmol), by test piece, during the final 1 h of irradiation;

f is the flow rate of test gas converted into that at the standard state, in litres per minute (l/min) at 0 °C and 101,3 kPa.

9.3 Conversion to CO_2

The volume of CO_2 formed by UV irradiation is calculated using Formula (4), then the CO_2 conversion R_{CO_2} is calculated using Formula (5). When R_{CO_2} is either less than 5 % or more than 95 %, it shall be expressed as "below 5 %" or "more than 95 %", respectively. The quantity of CO_2 converted (n_{CO_2}) is

calculated using Formula (6). When R_{CO_2} is either less than 5 % or more than 95 %, n_{CO_2} is calculated by assigning 5 or 95 for R_{CO_2}, respectively.

$$\phi_{CO_2} = \phi_{CO_2,L} - \phi_{CO_2,D} \quad (4)$$

$$R_{CO_2} = \frac{\phi_{CO_2} \times 100}{2 \times \phi_{A0}} \quad (5)$$

$$n_{CO_2} = R_{CO_2} \times \frac{2 \times \phi_{A0} \times f \times 1{,}016 \times 60}{100 \times 22{,}4} \quad (6)$$

where

ϕ_{CO_2} is the CO_2 volume fraction generated by UV irradiation, in microlitres per litre (µl/l);

$\phi_{CO_2,L}$ is the CO_2 volume fraction at the reactor exit under UV irradiation, in microlitres per litre (µl/l);

$\phi_{CO_2,D}$ is the CO_2 volume fraction at the reactor exit under dark conditions, in microlitres per litre (µl/l);

R_{CO_2} is the conversion from acetaldehyde to CO_2, in percent;

n_{CO_2} is the quantity of CO_2 converted from acetaldehyde during the final 1 h, in micromoles (µmol).

The CO_2 volume fraction under the dark condition shall be the mean value before and after the UV irradiation period as calculated using Formula (7). It shall not change by 1,0 µl/l or more before or after UV irradiation.

$$\phi_{CO_2,D} = \frac{\phi_{CO_2,Dpre} + \phi_{CO_2,Dpost}}{2} \quad (7)$$

where

$\phi_{CO_2,Dpre}$ is the CO_2 volume fraction in the dark before UV irradiation, in microlitres per litre (µl/l);

$\phi_{CO_2,Dpost}$ is the CO_2 volume fraction in the dark after UV irradiation, in microlitres per litre (µl/l).

10 Test method for test pieces with lower performance

When the removal percentage is less than 5 % and a more certain result is demanded, the number of test pieces and the flow rate of test gas may be altered at the same time, as shown in Table 1. However, the removal quantity of acetaldehyde and conversion to CO_2 to appear in the test report shall be half of the values calculated using Formulae (3) and (6), as well as using the flow rate of 0,5 l/min. When the test conditions are altered, it is necessary to confirm the time of adsorption (dark condition) at the altered test conditions.

Table 1 — Alternative test conditions

Alterable test conditions	Value after change
Flow rate of test gas	0,5 l/min ± 0,025 l/min
Number of test pieces	Two pieces in series (surface of 50 mm × 200 mm)

11 Test report

The test report shall include the reporting provisions of ISO/IEC 17025, and shall include the following information. Items g), h) and i) shall be reported for each test.

a) The name and address of the testing establishment.

b) The date of the test, a unique identification of the report and of each page, the customer's name and address, signatory of the report.

c) A reference to this document, i.e. determined in accordance with ISO 22197-2:2019.

d) Date of test, atmospheric temperature, relative humidity.

e) A description of the test piece (e.g. material, size, shape).

f) A description of test equipment (e.g. specifications).

g) Testing conditions (e.g. kind of pollutant gas, supply concentration, water-vapour concentration, flow rate, detailed description of light source, irradiance, analyser and radiometer used, conditions of pretreatment, modification under Clause 10).

h) The amount of acetaldehyde removed and CO_2 formed during the final 1 h, removal percentage of acetaldehyde (optional) and conversion to CO_2 (optional). If the test or CO_2 measurement is not valid, the reasons for that (e.g. strong adsorption of acetaldehyde).

i) Any other matters of special importance, such as a change in the test piece noticed during the test.